



# Welcome to the Doorland Group

Your answer to doors.

## Our Doorland

The Doorland Group is an industry leader that creates custom wood stile & rail doors, MDF fire rated doors and wood mouldings. Each of our five divisions offers specialized door products and services for both commercial and residential applications.

## Our Divisions

- Custom Solid Wood Stile & Rail Doors
- Custom MDF, 20, 45, 60 & 90 Minute Fire Rated Doors, up to STC 36
- Custom & Standard Mouldings
- Hardware
- In-House Automated Factory Finishing

There are several factors that make our doors unique. Not least of these is our ability to interpret any and all design plans in ways that express our clients' vision. Size, shape, color, finish, any element of our doors, can be adapted to blend with the chosen décor. Combine this ability with our superb craftsmanship, state-of-the-art machinery and software and, of course, the generations of knowledge that go into each piece we produce, and you will understand just how we have achieved our unrivalled reputation.



## Our Solid Wood Stile & Rail Doors

Our solid wood stile & rail doors are made from top grade lumber and are assembled using a mortise and tenon joint. Strong and effective, this method produces one of the strongest joints in woodworking. Our door stiles are created from a single length of solid wood and are available in common and top grade wood species. These include; Red Oak, Yellow Poplar, Mahogany, Cherry, Walnut, Maple, and Knotty Pine.

Our manufacturing process uses the latest in computer numerical controlled (CNC) and custom-made machinery. We integrate the newest software applications and diamond tooling to ensure precision, consistency and supreme quality.

## Our Solid MDF Doors

Our MDF doors are made from superior quality MDF with a solid wood door edge, which provides a superior grip during and after installation. Our MDF doors will not expand, contract, shrink, split or warp.

MDF doors are both beautiful and durable. They can be custom designed in any size with countless unique profiles and are also tested to comply with the requirements for 20, 45, 60 and 90 minute fire ratings and STC rating up to 36.

You can choose flat panels, raised panels or louvered doors and all styles are built using moisture-resistant type 1 glue and are factory primed on all six sides.

You'll find our doors in places of distinction throughout the world, including the Ritz-Carlton in Baltimore Maryland, the Plaza in New York, The Wynn and The Wynn Encore, Las Vegas.

## Our Solid Wood Mouldings & Trim

Our solid wood mouldings can be manufactured in any specialty wood. We create our own templates and knives, which we cut and grind in-house. This gives our team greater control of the design and keeps the quality consistent during the manufacturing process. We have the ability to create customized profiles based on architectural and designer drawings.

## Our Factory Finish

Our state-of-the-art factory finishing line is an automated process capable of finishing both interior and exterior doors in solid color, stain, sealer and lacquer.

Traditional trade finishing methods rely heavily on site conditions and workmanship. These factors can compromise the finish and the overall integrity of the door. The Doorland factory finished door is produced in a controlled environment; one where advanced machinery and qualified staff ensure a superior finish for each and every door.

## Our Hardware

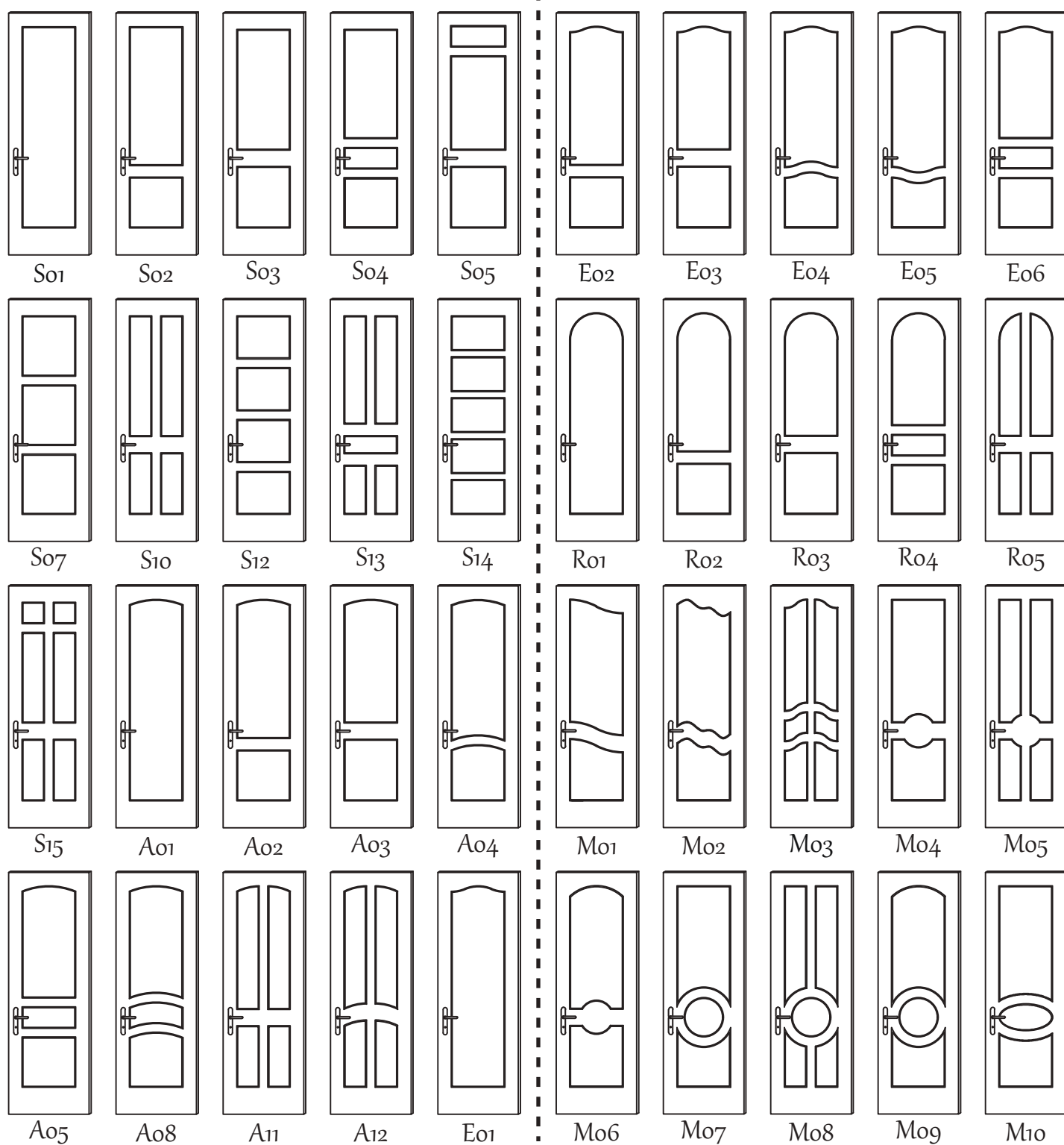
To further enhance the beauty of our doors, we offer a wide selection of entry sets and complimentary hardware. Add classical, contemporary and custom hardware in an assortment of finishes to your door design.

# Door Styles

# Door Styles

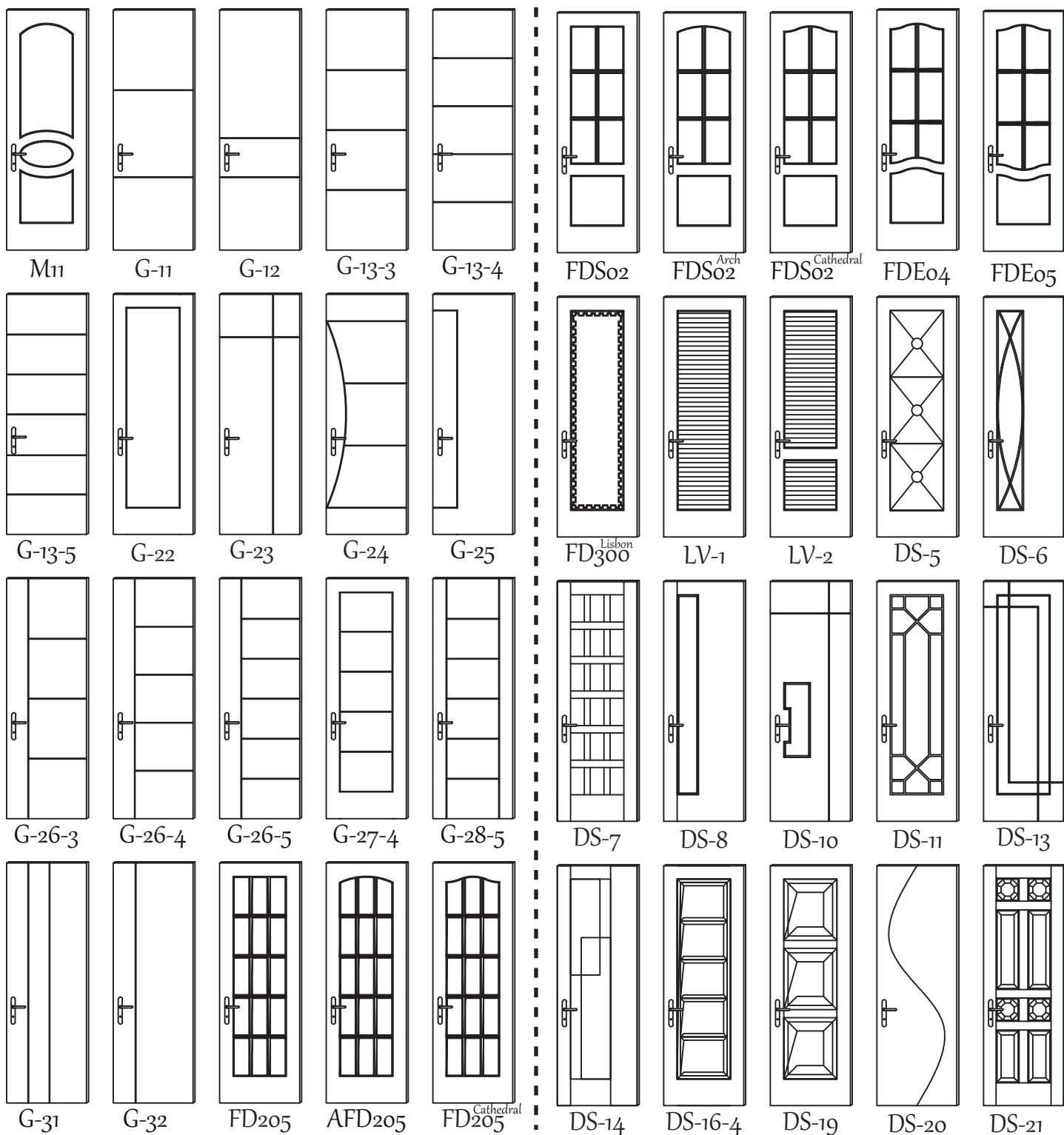


# Door Styles



Typical Doorland door styles shown, Custom Designs and Sizing also available.  
 Door construction availability varies with Solid Wood, MDF, SCL, Extira, their composites, and the door style used.

# Door Styles



Typical Doorland door styles shown, Custom Designs and Sizing also available.

Door construction availability varies with Solid Wood, MDF, SCL, Extira, their composites, and the door style used.

# Panel Door Series

# Panel Door Series

# Panel Door Series

S-01

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

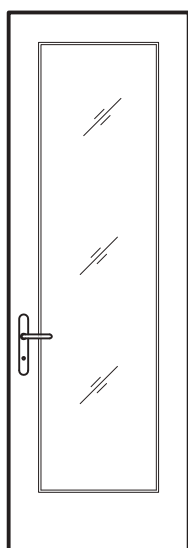
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

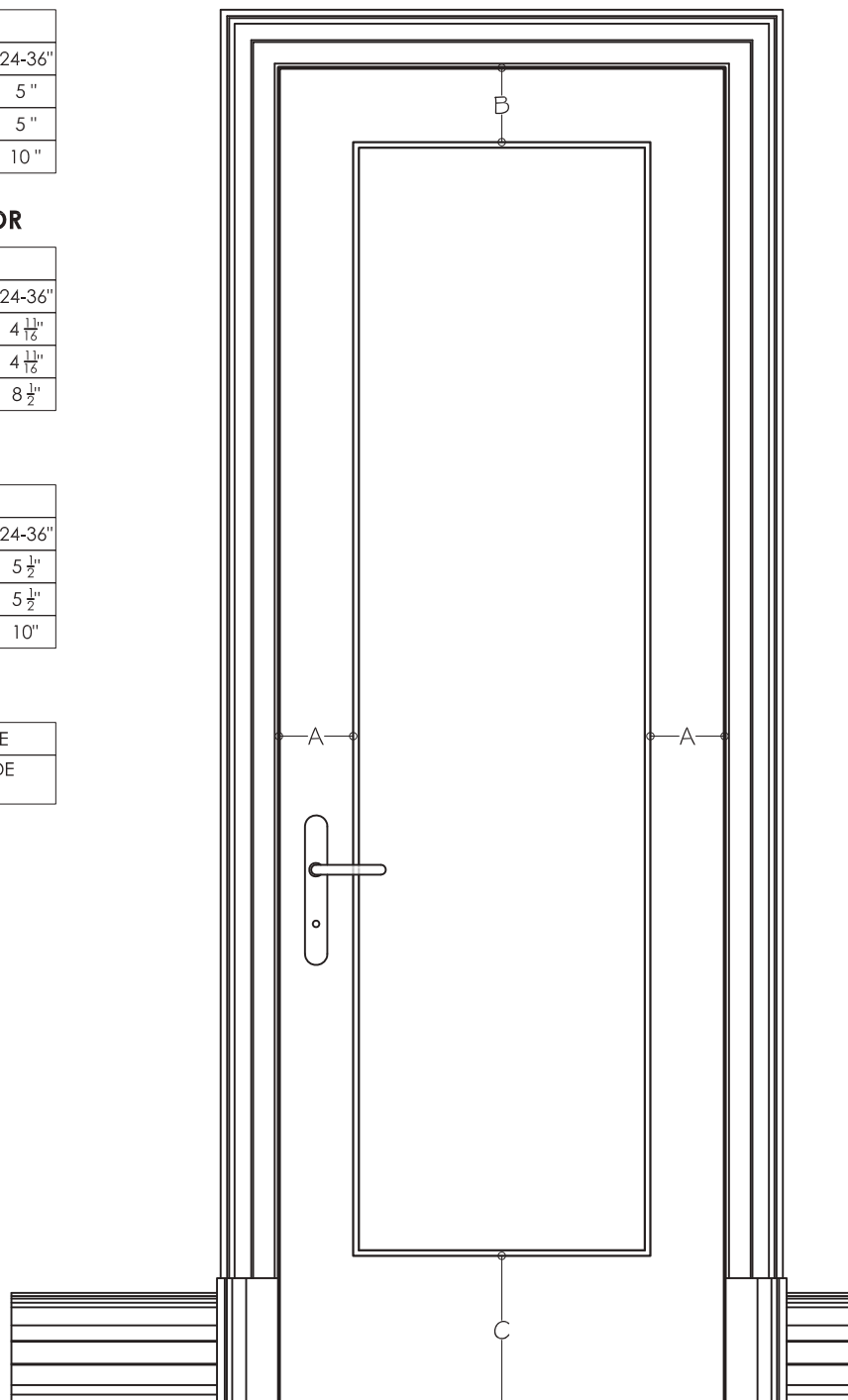
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

SF-01

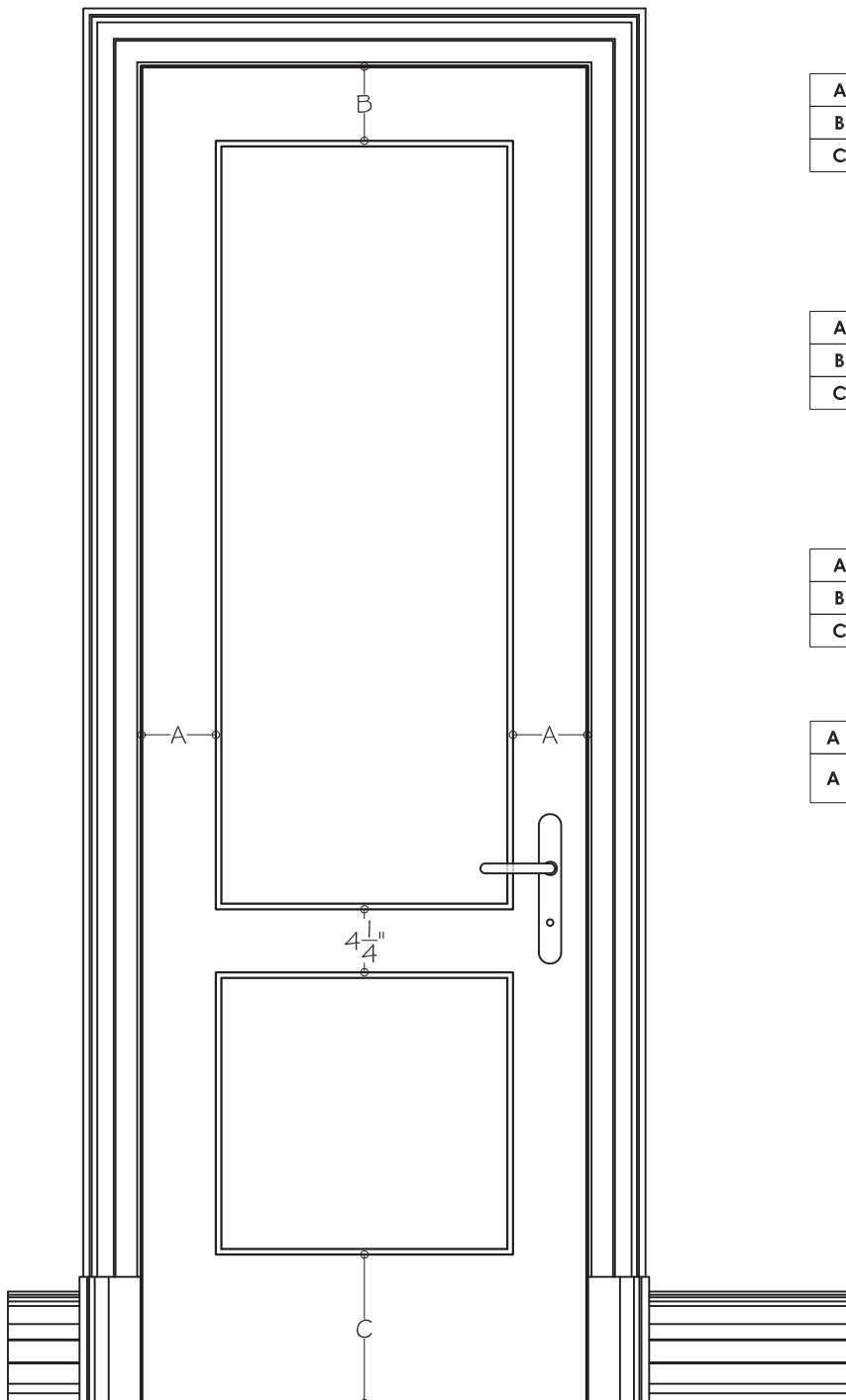


FRENCH DOOR



# Panel Door Series

## S-02



### COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 <sup>1</sup> / <sub>2</sub> "	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
B		4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
C		8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "

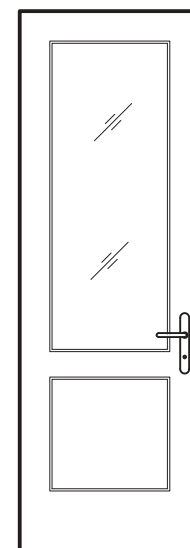
### EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B		-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C		-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

SF-02



FRENCH DOOR

# Panel Door Series

S-03

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

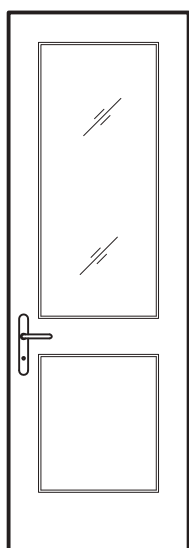
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

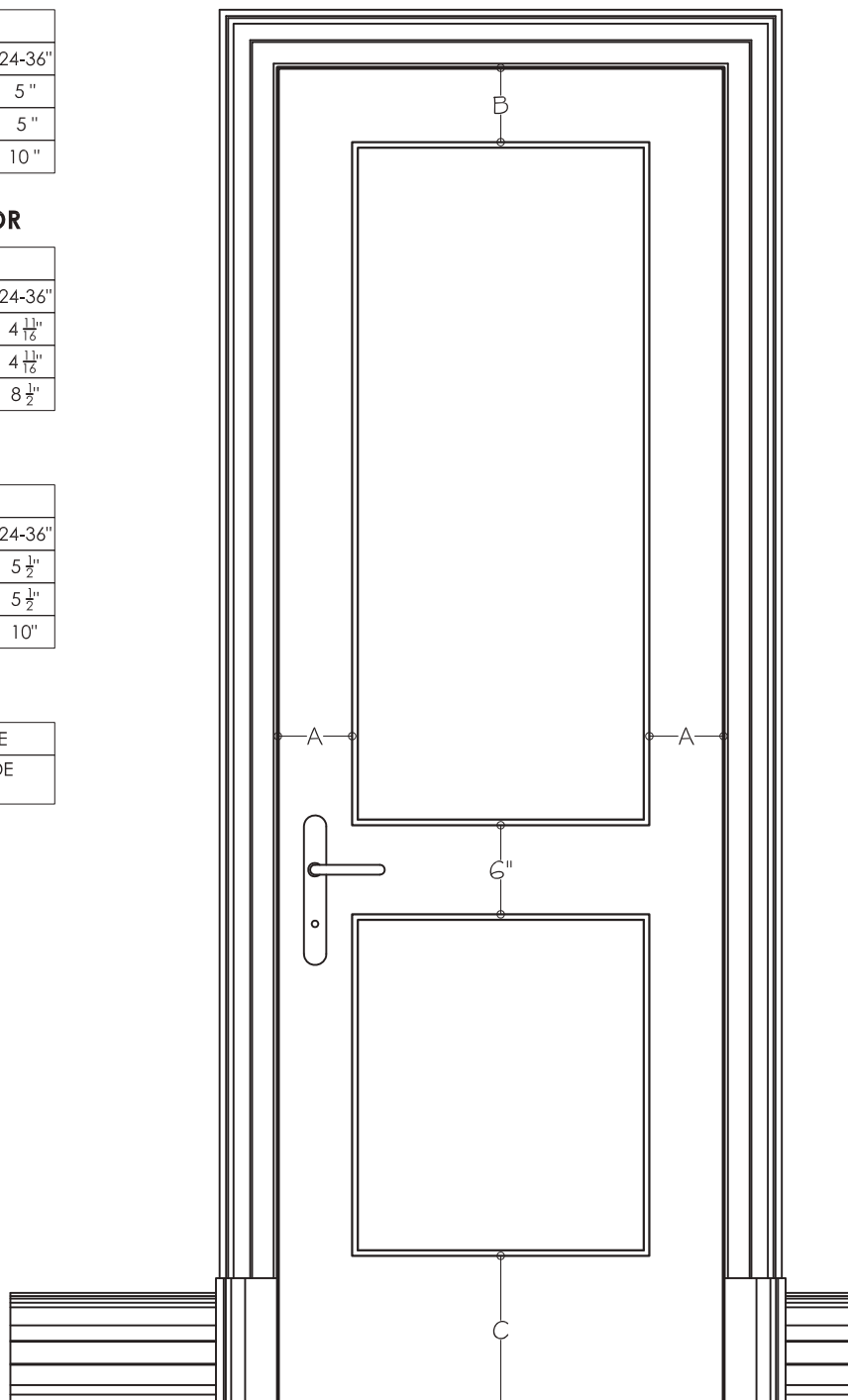
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

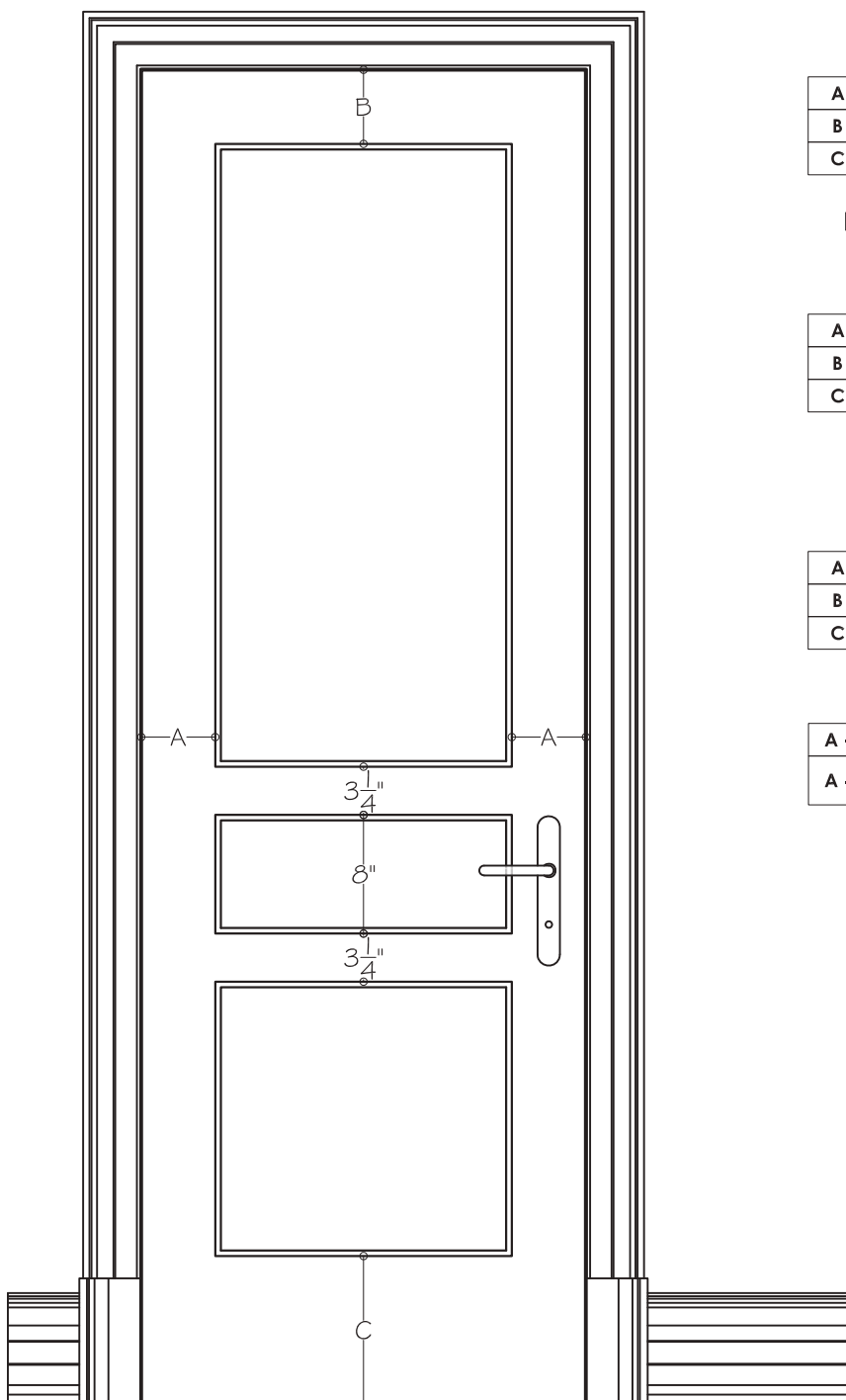
SF-03



FRENCH DOOR



## S-04



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 <sup>1</sup> / <sub>2</sub> "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
B	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
C	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "

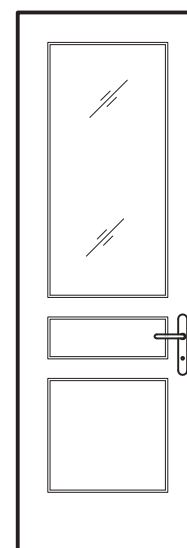
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### SF-04



FRENCH DOOR



# Panel Door Series

S-05

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

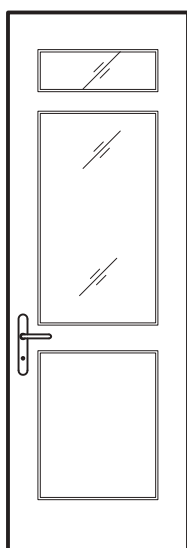
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

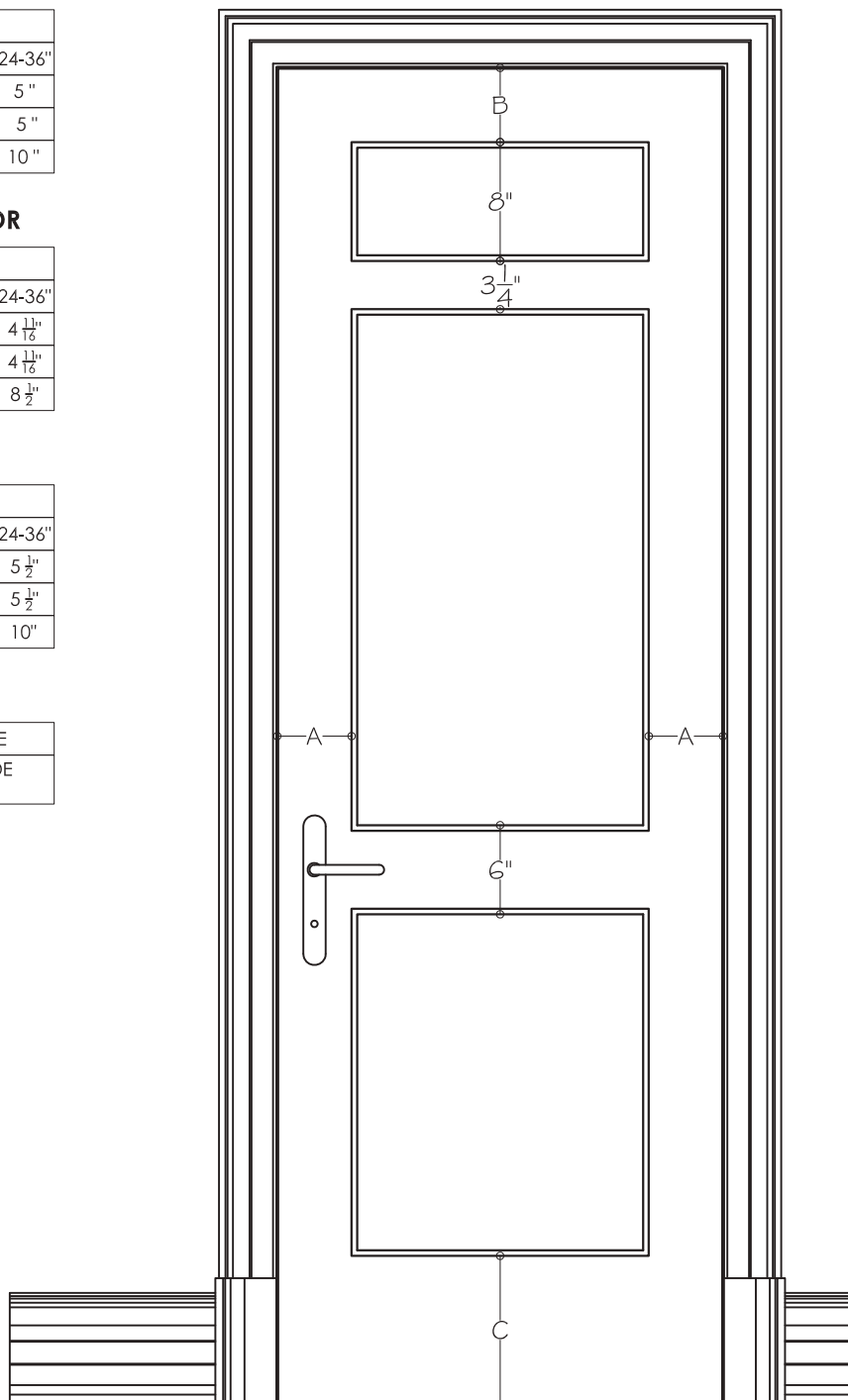
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

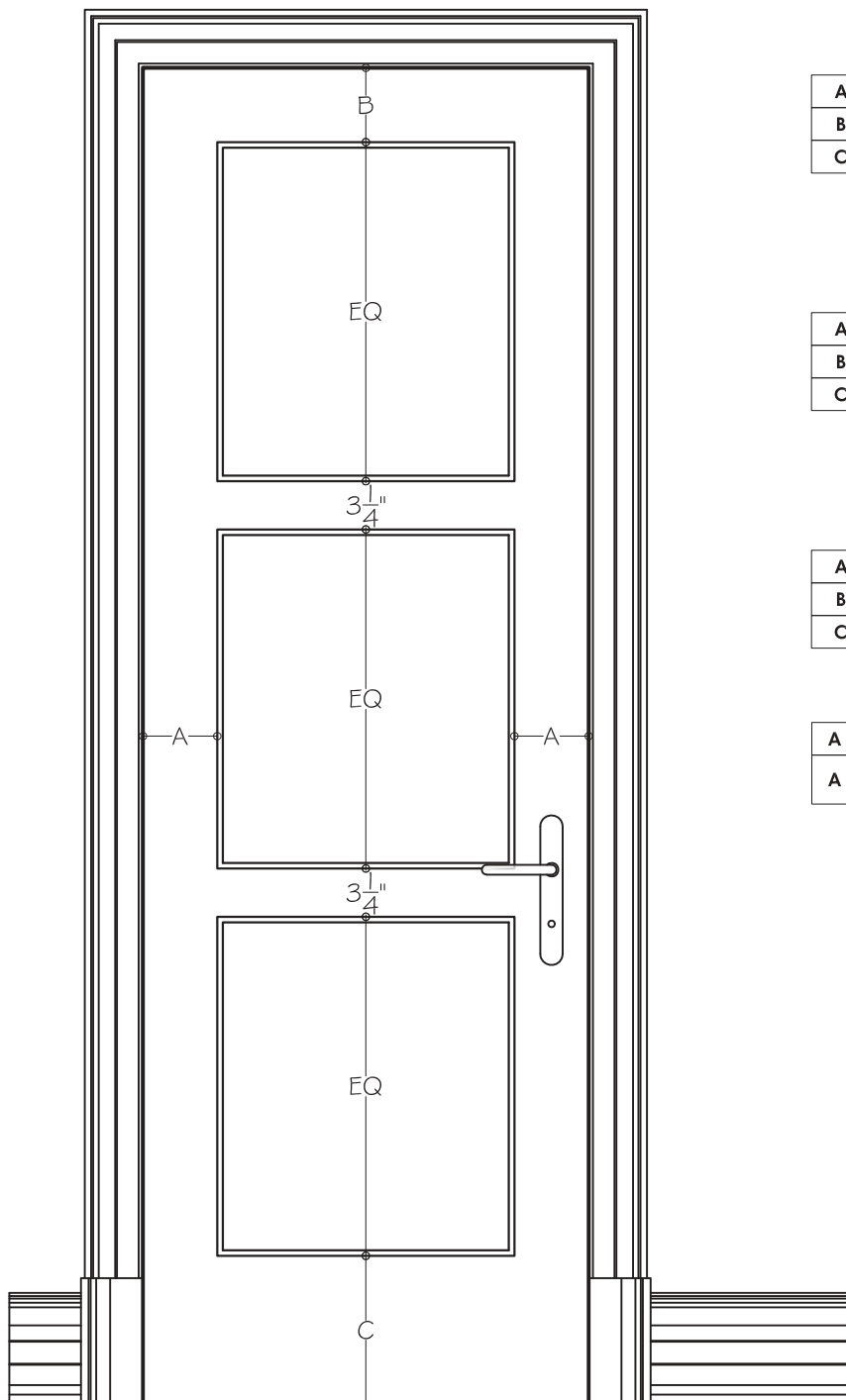
SF-05



FRENCH DOOR



## S-07



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 1/2"	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B	4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C	8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

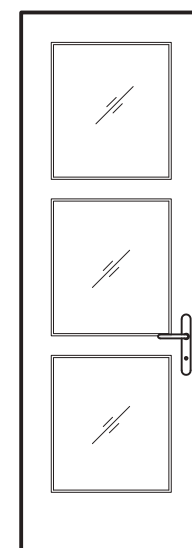
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### SF-07



FRENCH DOOR

# Panel Door Series

S-10

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

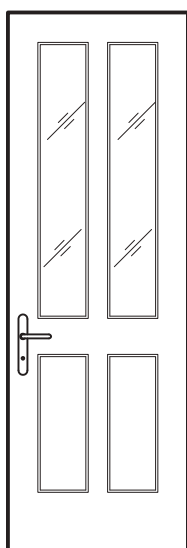
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

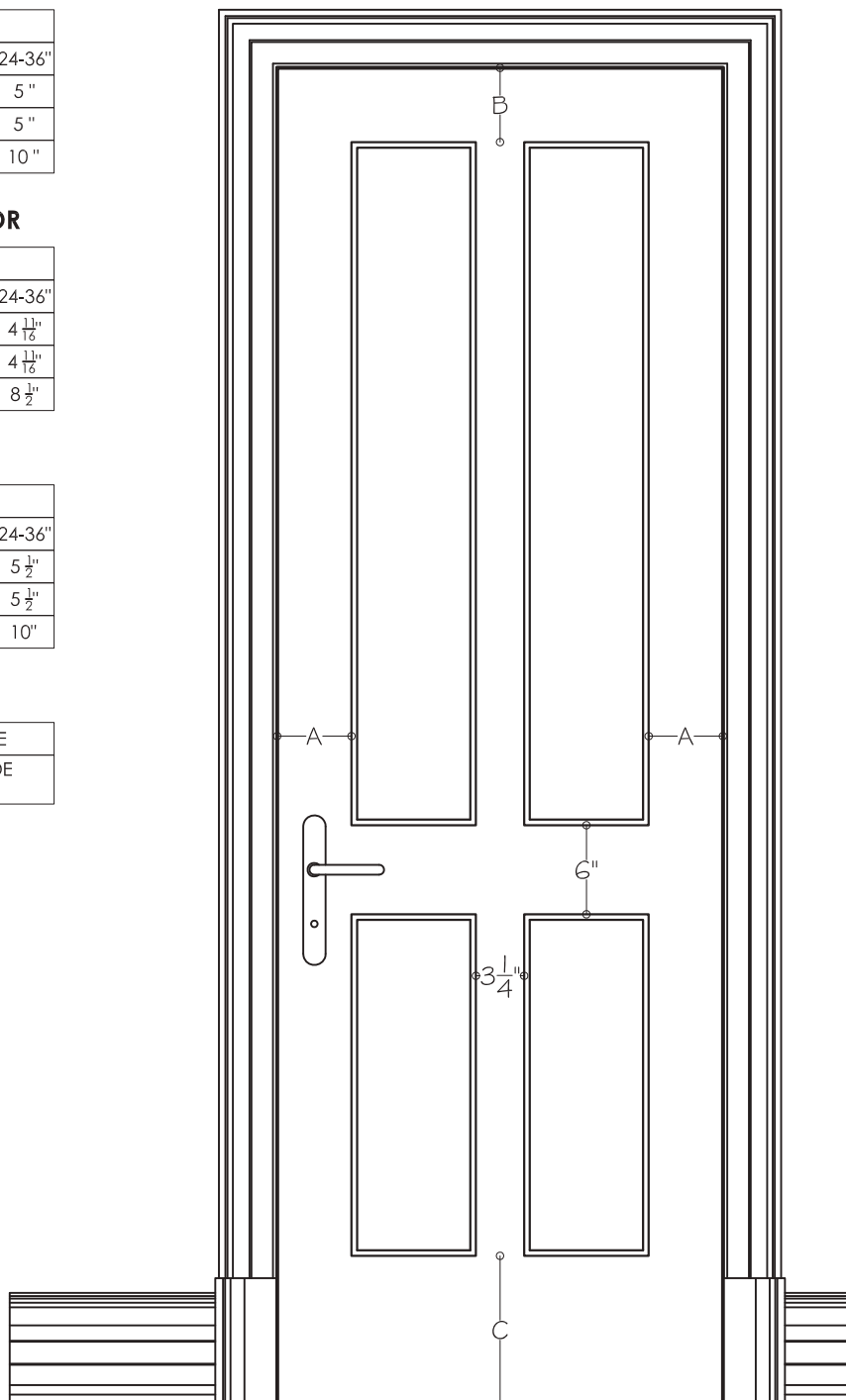
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

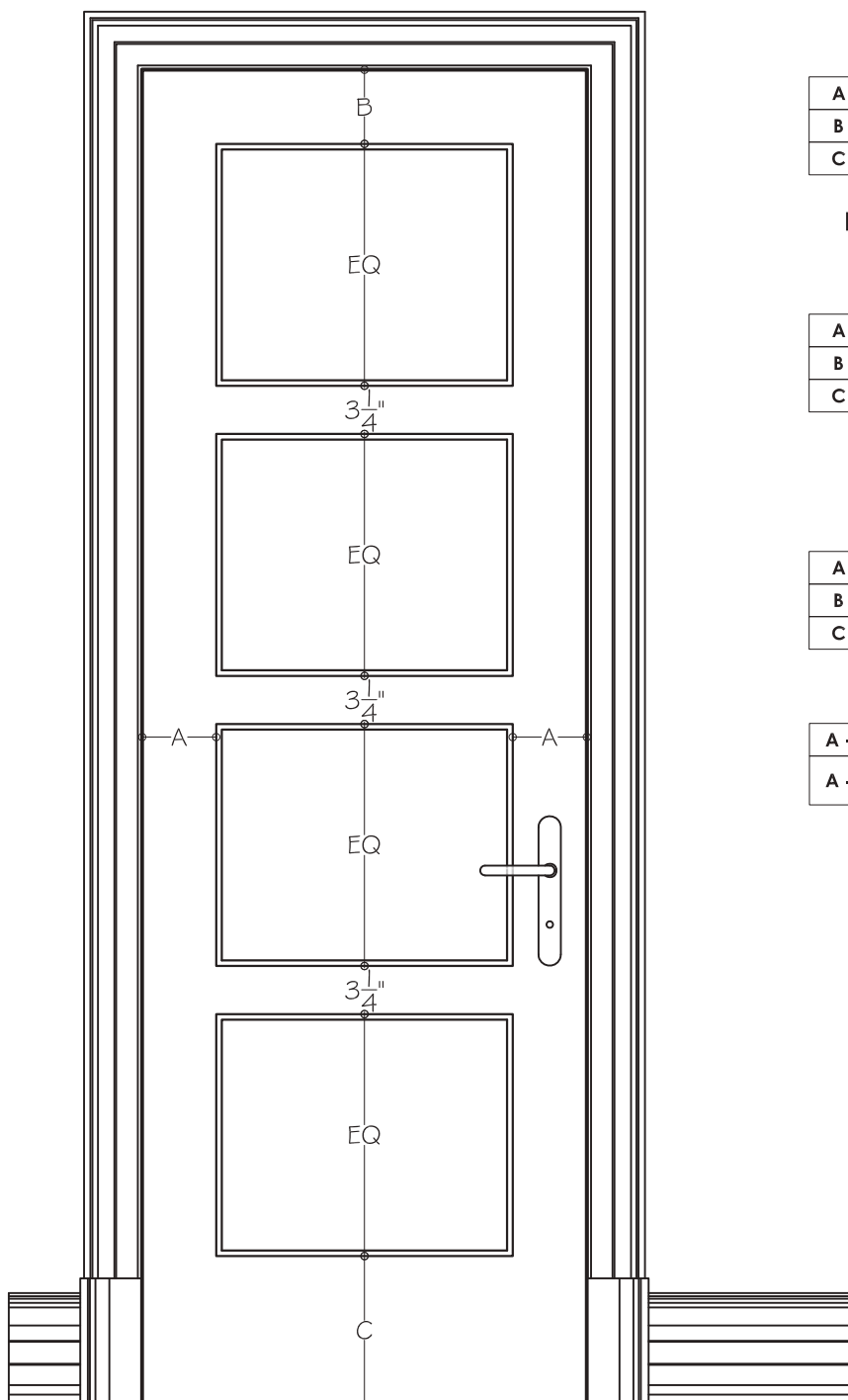
SF-10



FRENCH DOOR



## S-12



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 <sup>1</sup> / <sub>2</sub> "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
B	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
C	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "

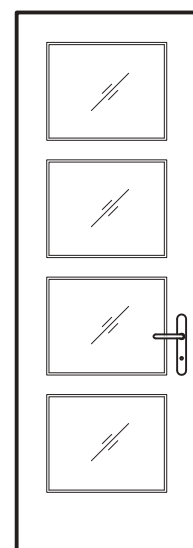
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### SF-12



FRENCH DOOR

# Panel Door Series

S-13

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

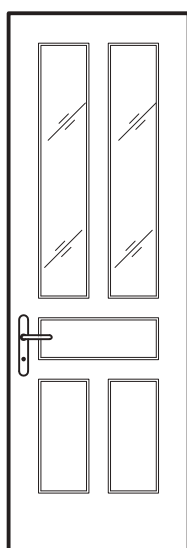
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

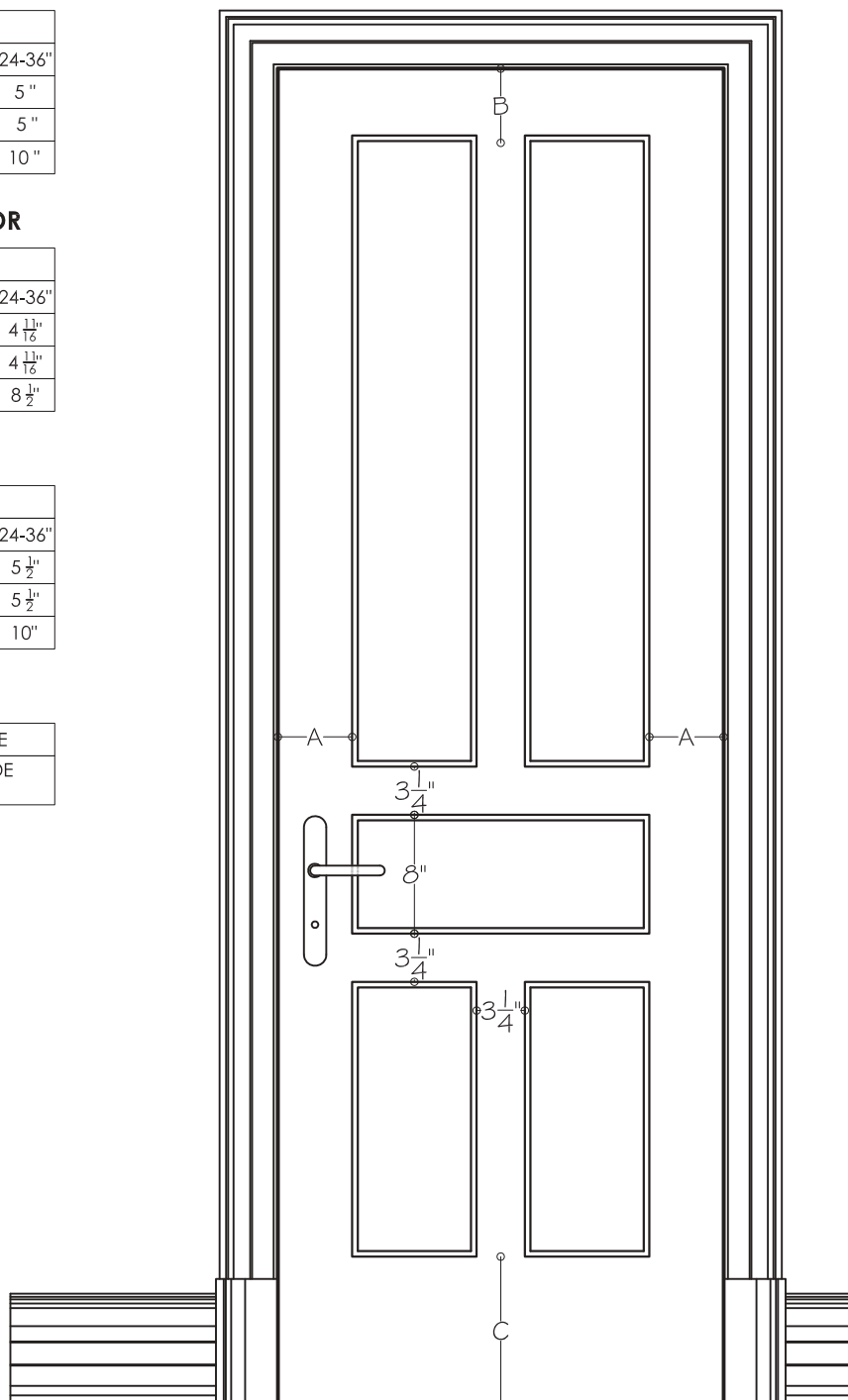
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

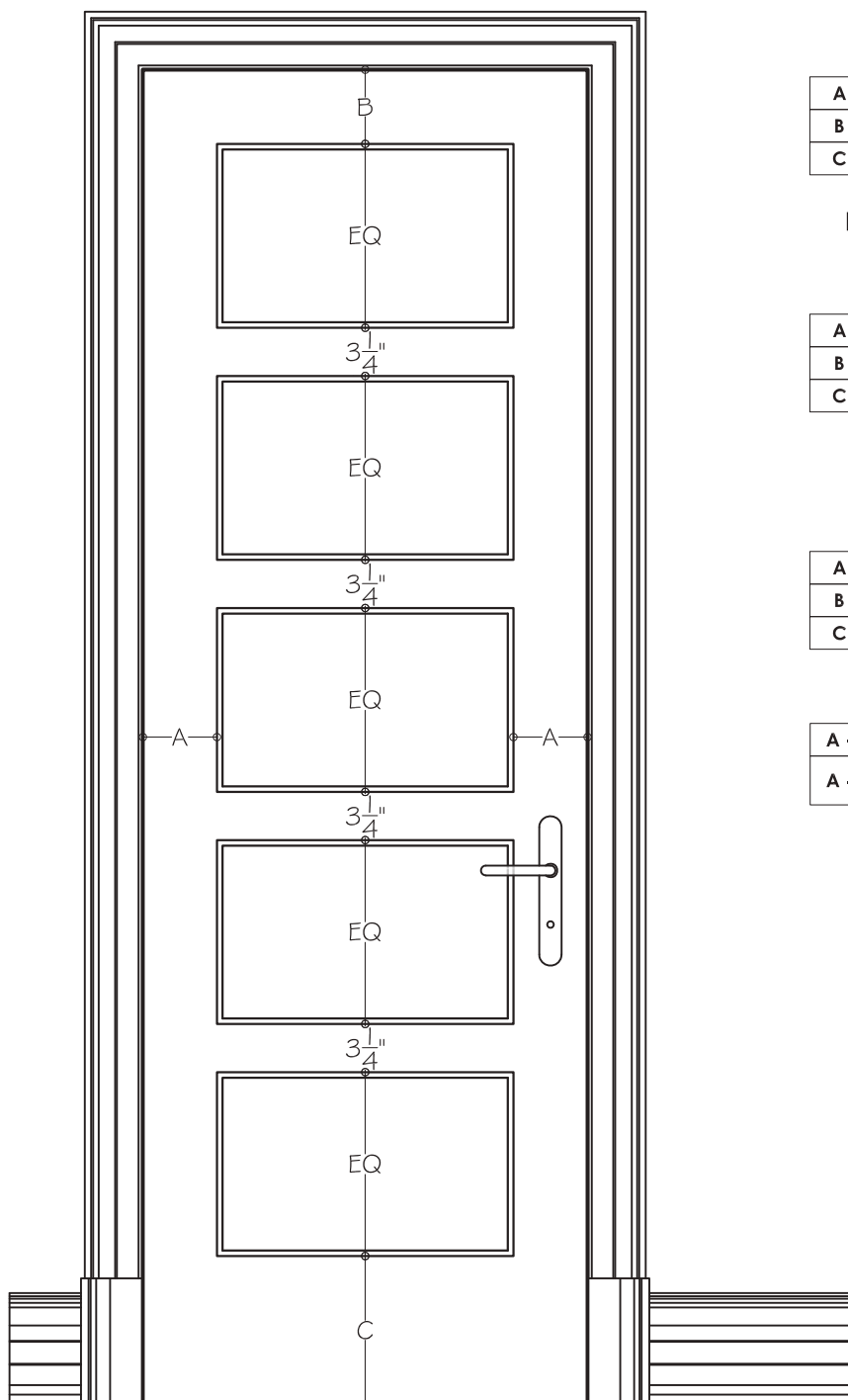
SF-13



FRENCH DOOR



## S-14



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 1/2"	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B	4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C	8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

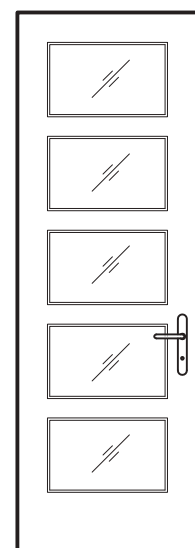
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### SF-14



FRENCH DOOR

# Panel Door Series

S-15

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

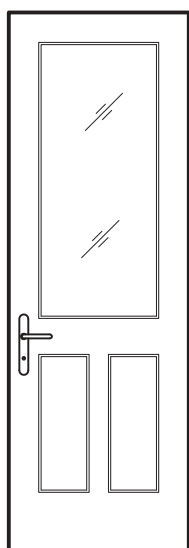
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

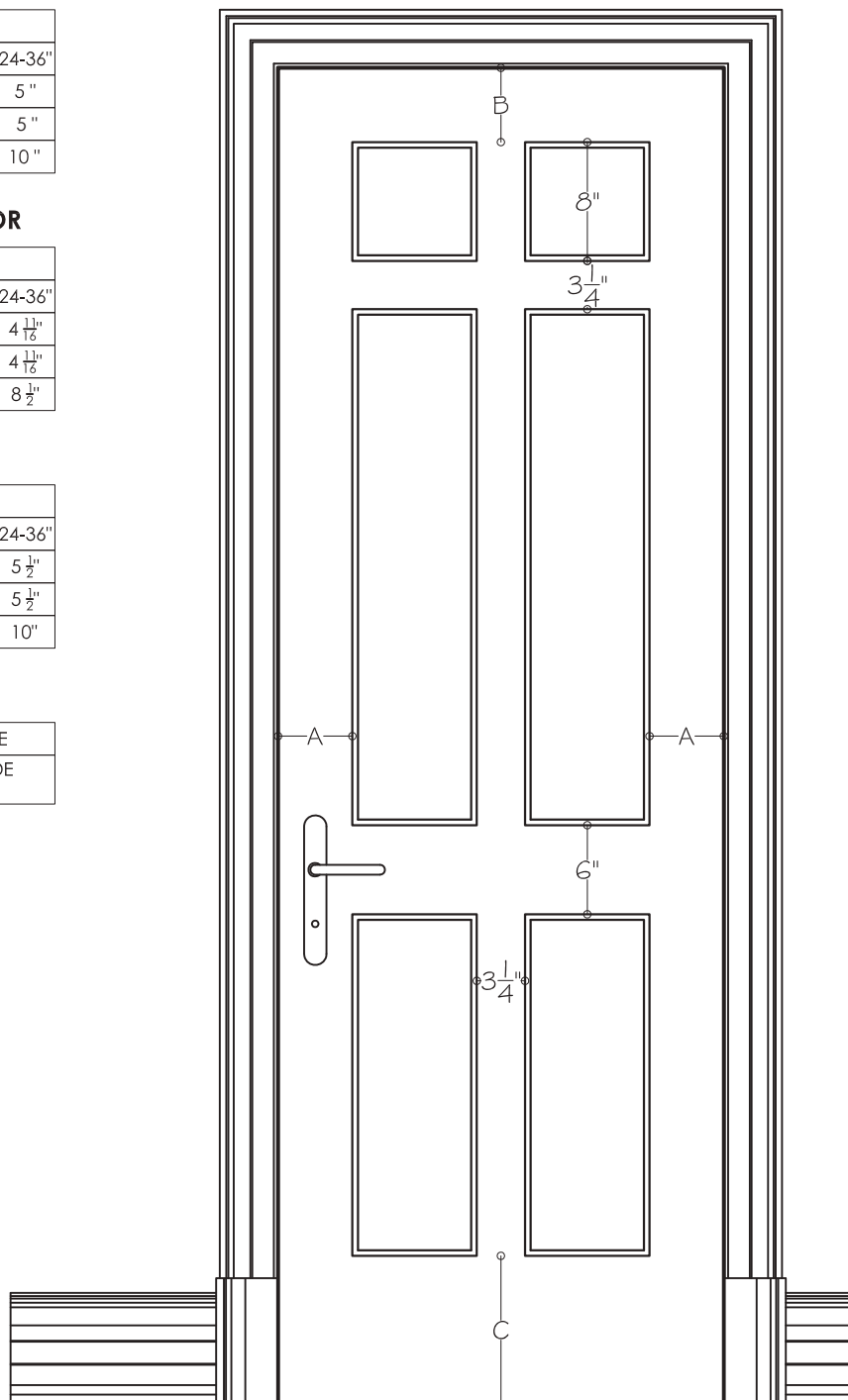
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

SF-15

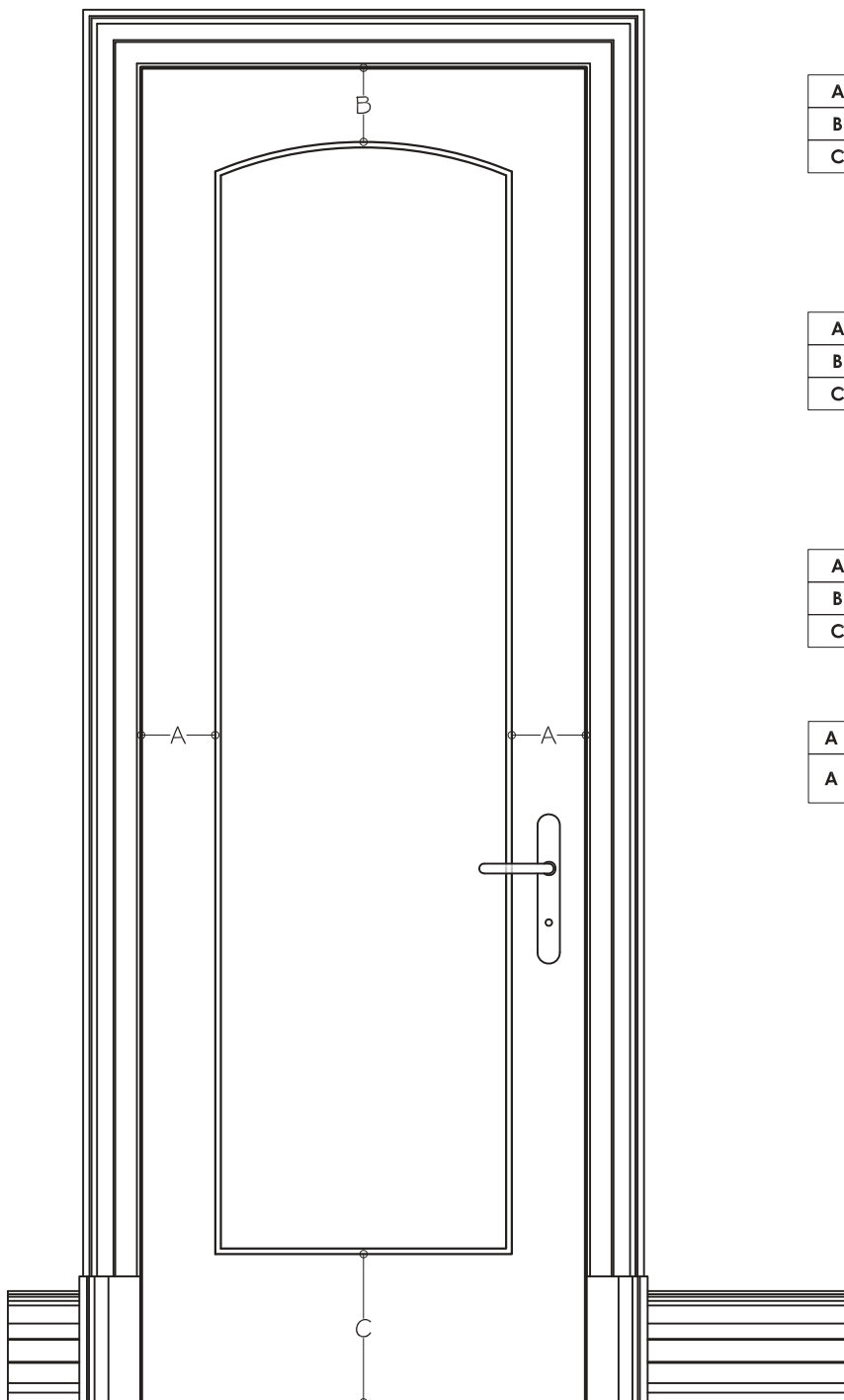


FRENCH DOOR



# Panel Door Series

## A-01



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 <sup>1</sup> / <sub>2</sub> "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	3 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
B	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
C	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "

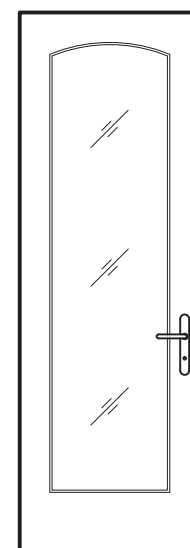
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

## AF-01



FRENCH DOOR



# Panel Door Series

A-02

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

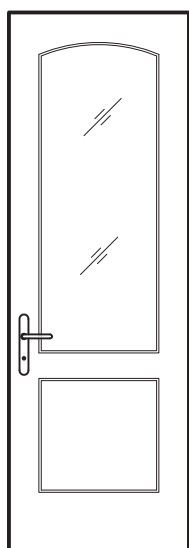
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

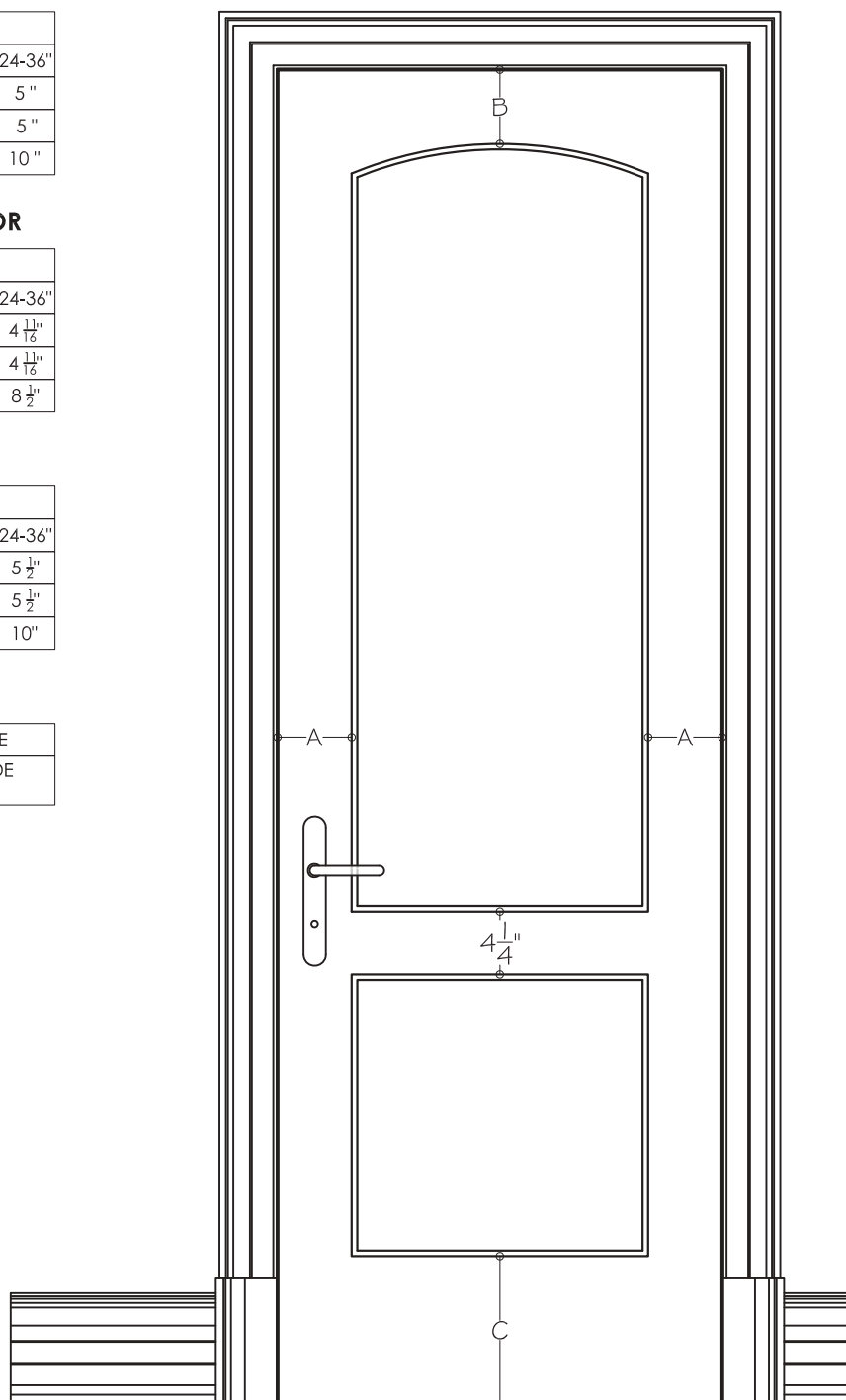
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

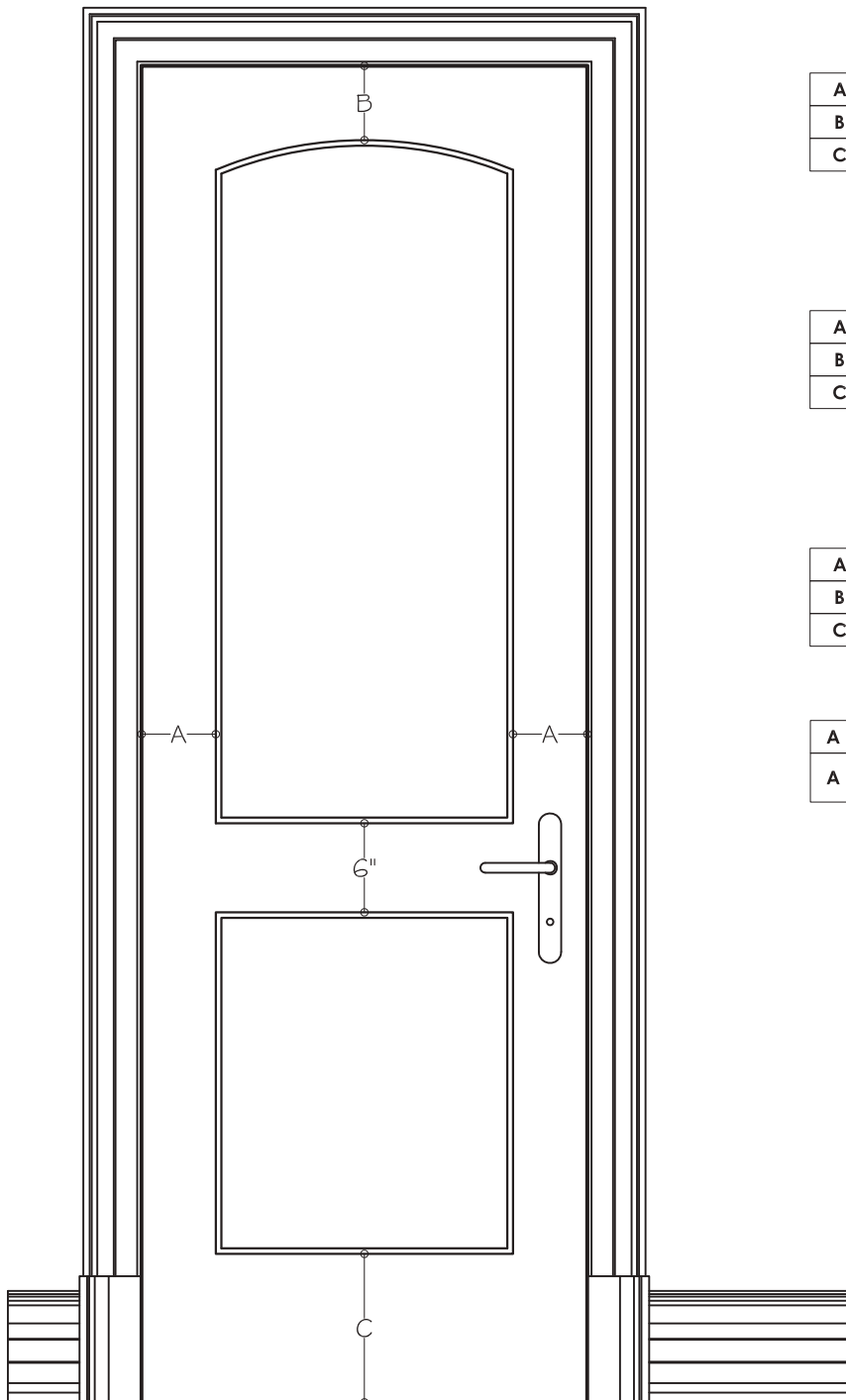
AF-02



FRENCH DOOR



## A-03



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

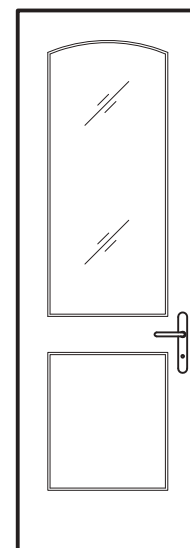
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

### AF-03



FRENCH DOOR

# Panel Door Series

A-04

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

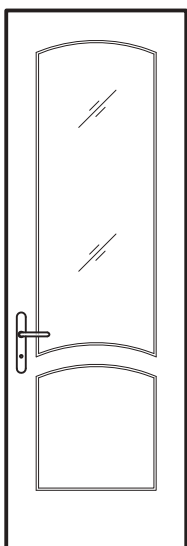
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

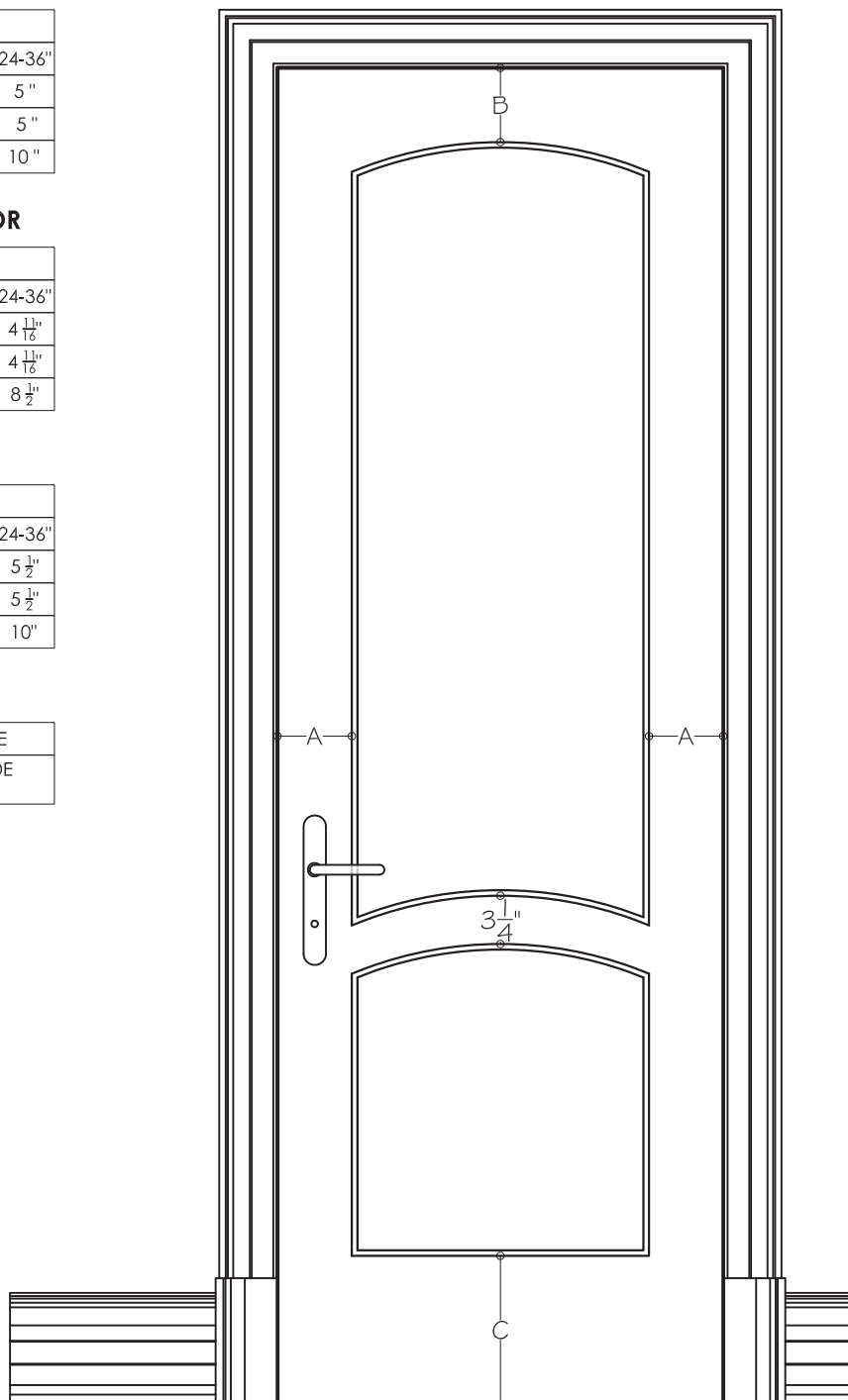
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

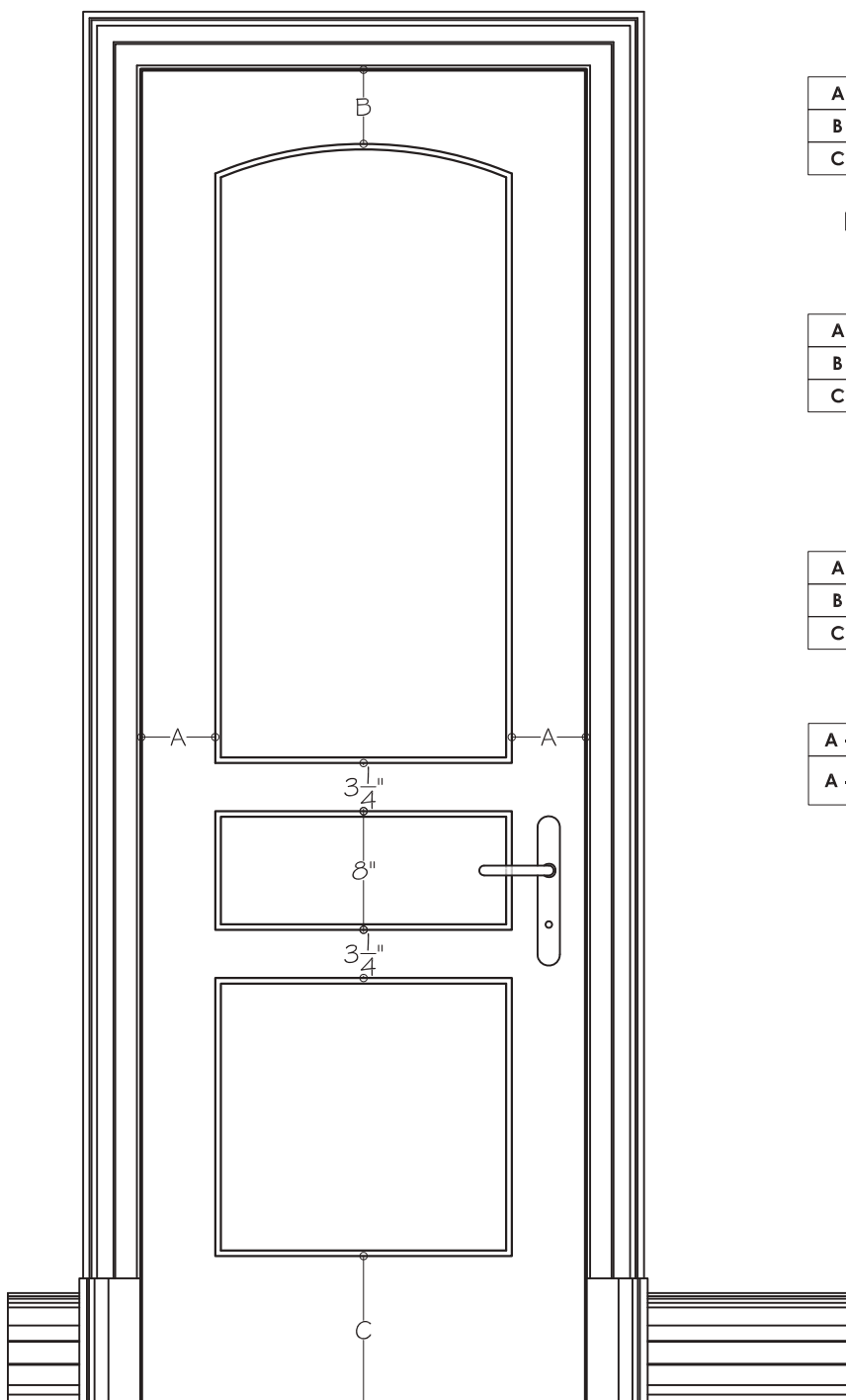
AF-04



FRENCH DOOR



## A-05



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 1/2"	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B	4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C	8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

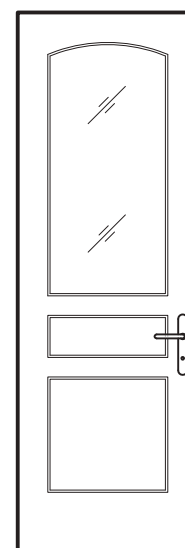
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### AF-05



FRENCH DOOR

# Panel Door Series

A-08

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

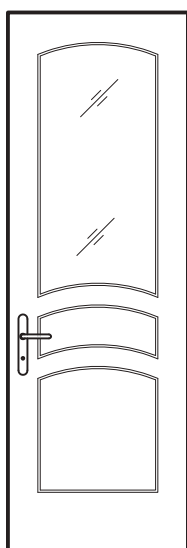
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

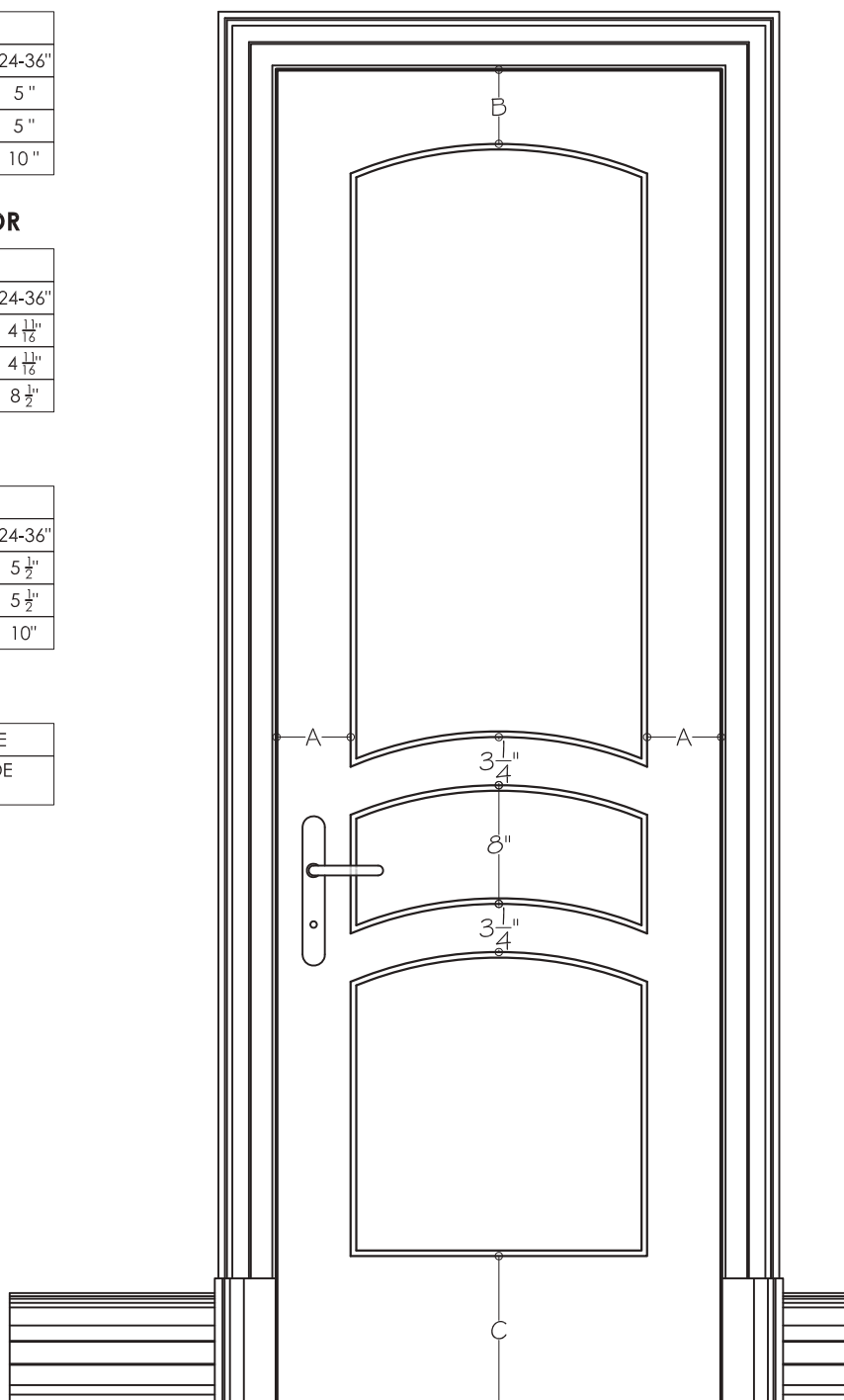
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

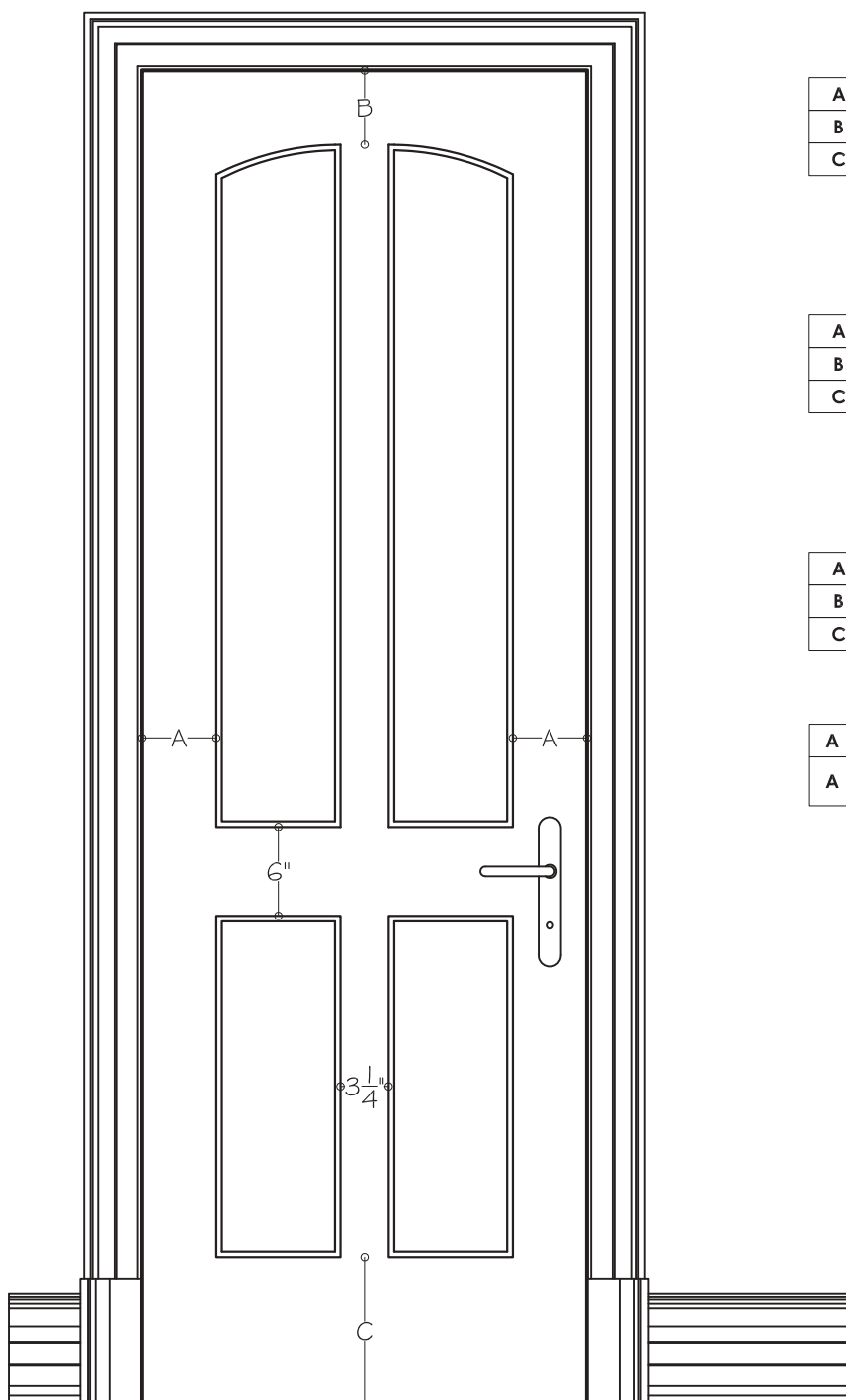
AF-08



FRENCH DOOR



## A-11



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 1/8"
B	N/A	N/A	N/A	N/A	4 1/8"
C	N/A	N/A	N/A	N/A	8 1/2"

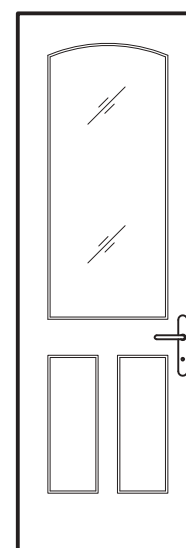
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### AF-11



FRENCH DOOR

# Panel Door Series

## A-12

### COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

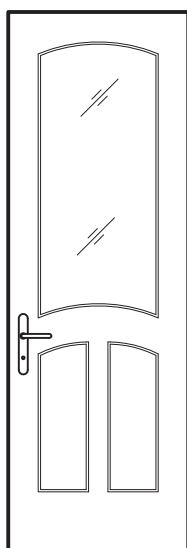
### EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

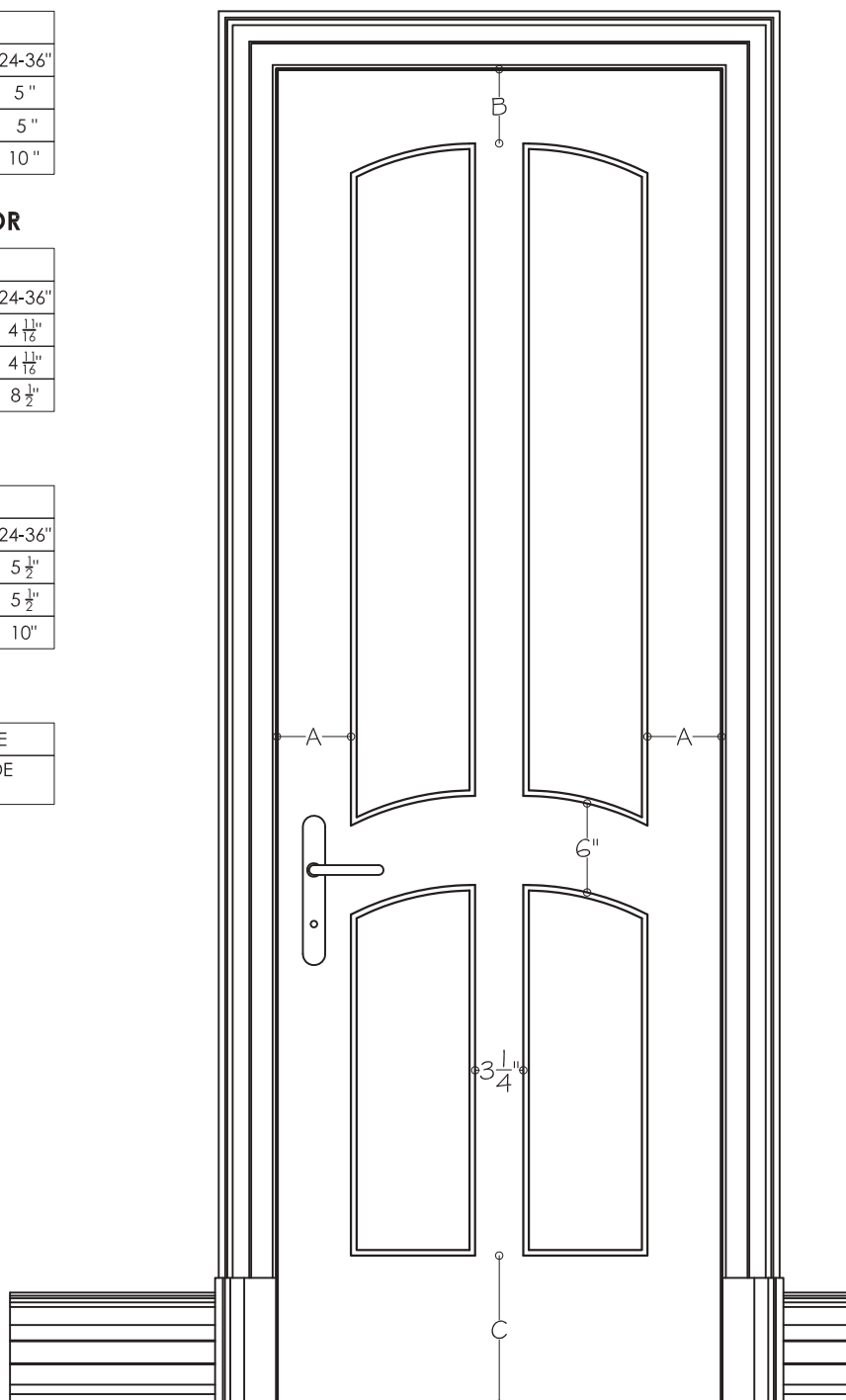
### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

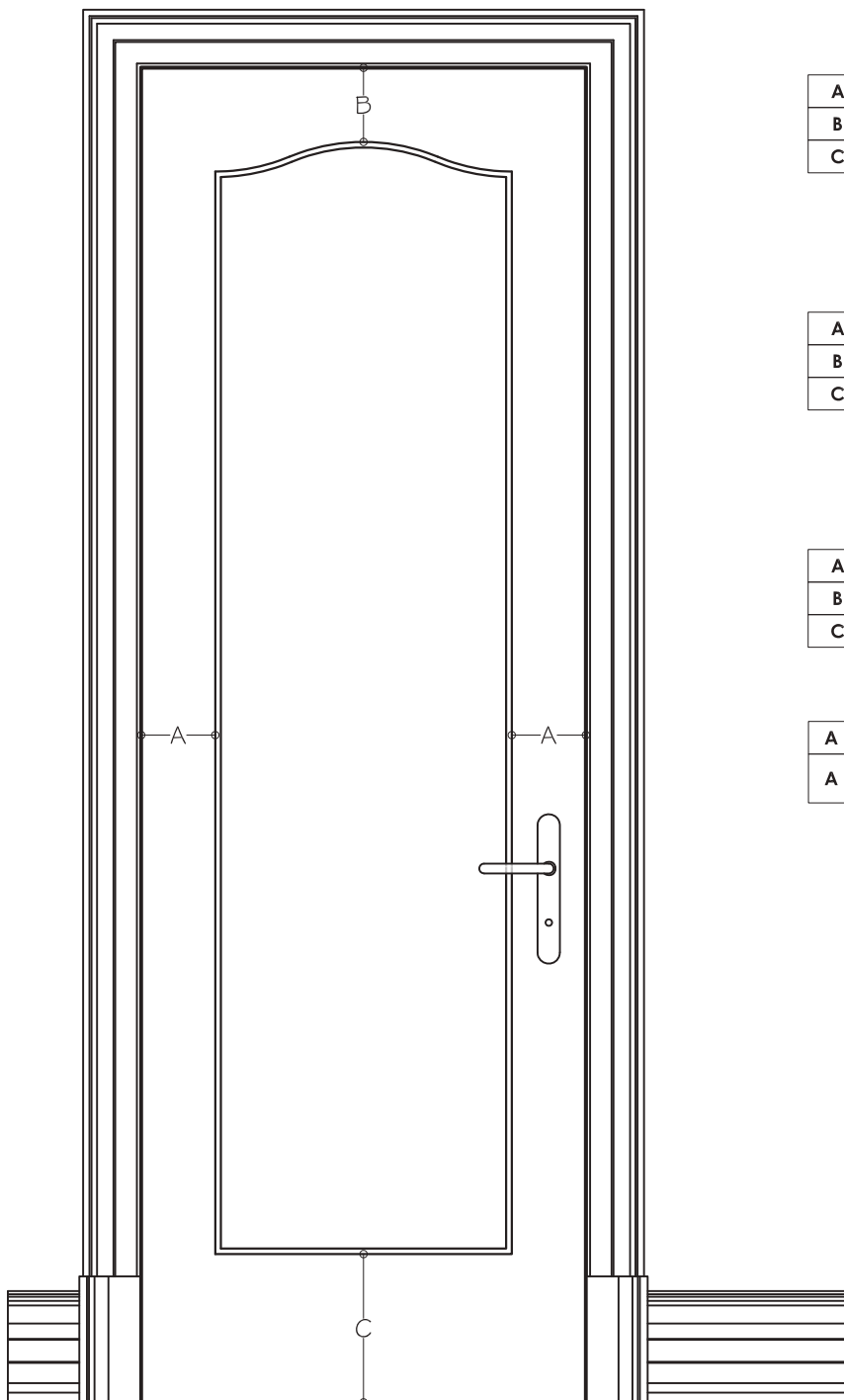
AF-12



FRENCH DOOR



## E-01



### COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 $\frac{1}{2}$ "	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

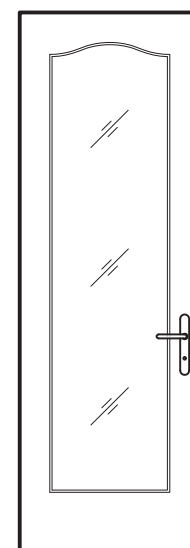
### EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 $\frac{1}{2}$ "
B		-	-	-	-	5 $\frac{1}{2}$ "
C		-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

### EF-01



FRENCH DOOR



# Panel Door Series

E-02

## COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 $\frac{1}{2}$ "	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

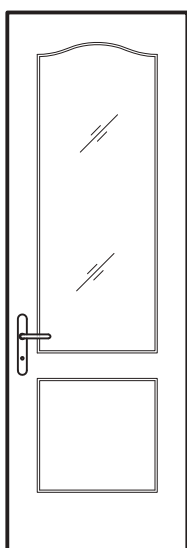
## EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 $\frac{1}{2}$ "
B		-	-	-	-	5 $\frac{1}{2}$ "
C		-	-	-	-	10"

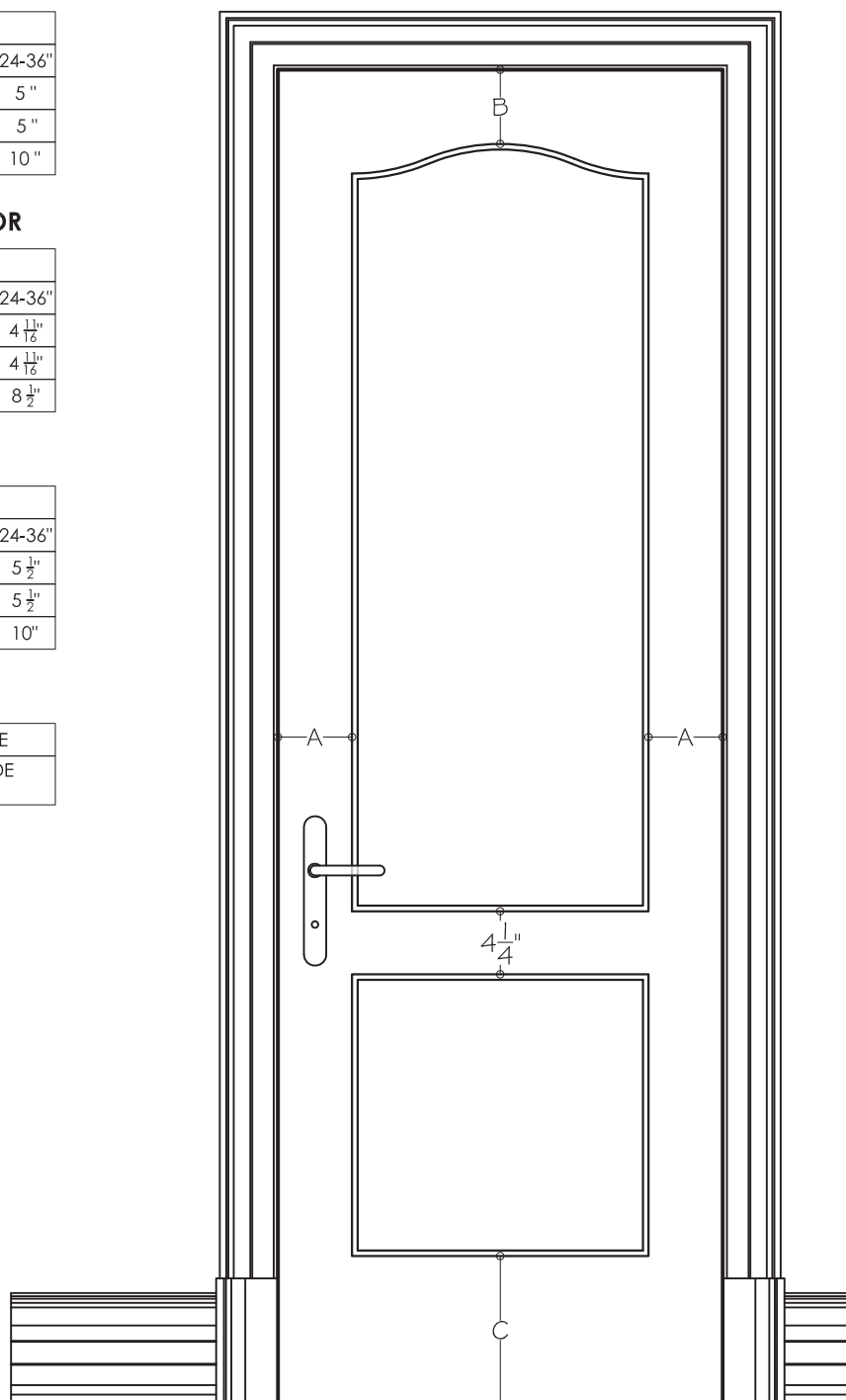
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

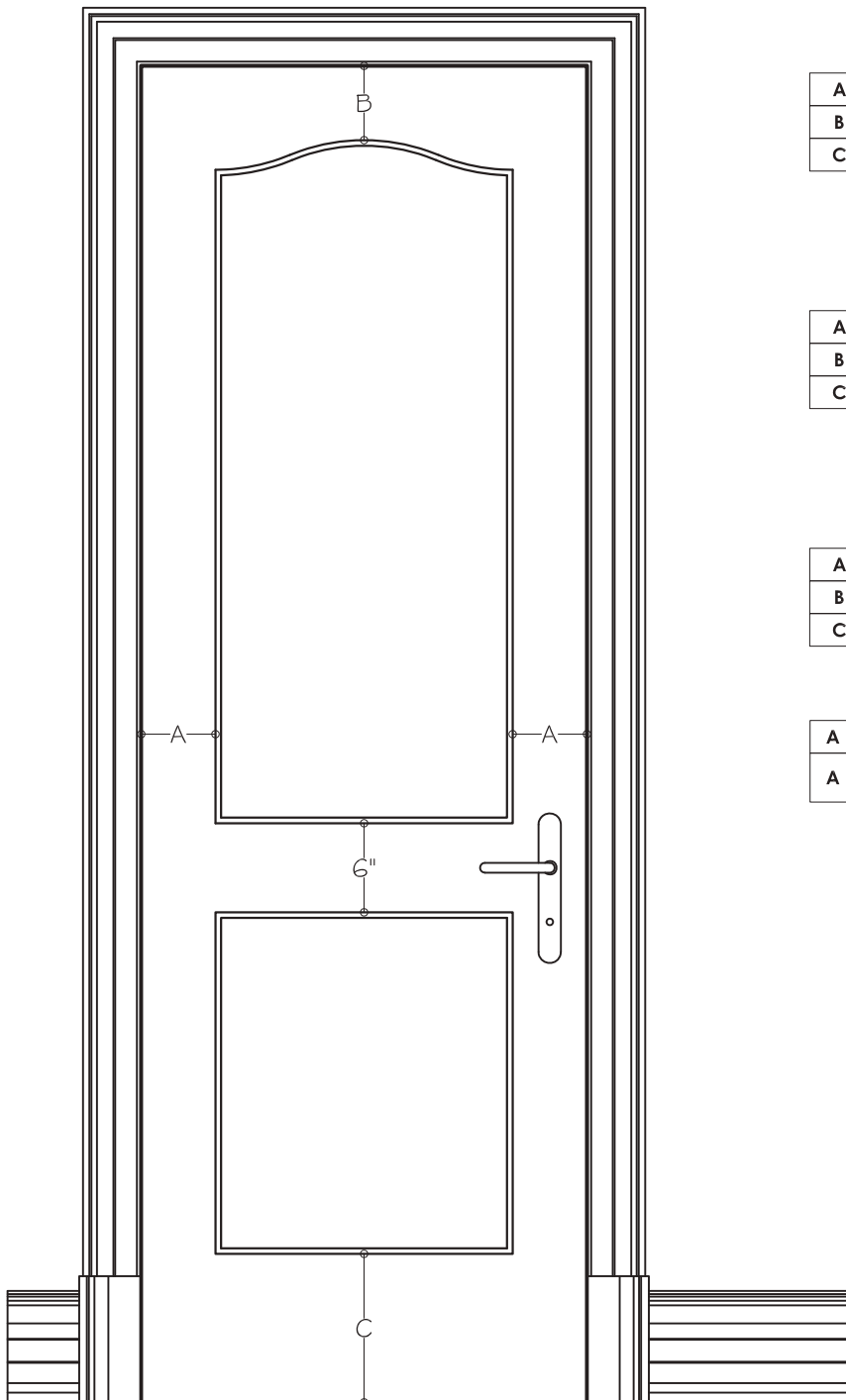
EF-02



FRENCH DOOR



## E-03



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 1/2"	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B	4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C	8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

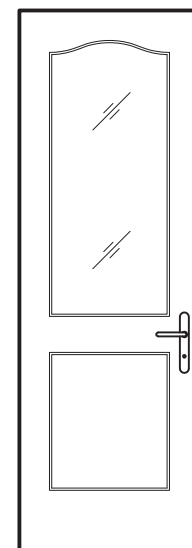
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### EF-03



FRENCH DOOR

# Panel Door Series

E-04

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

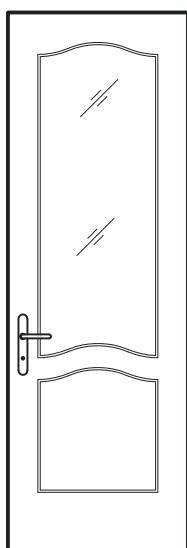
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

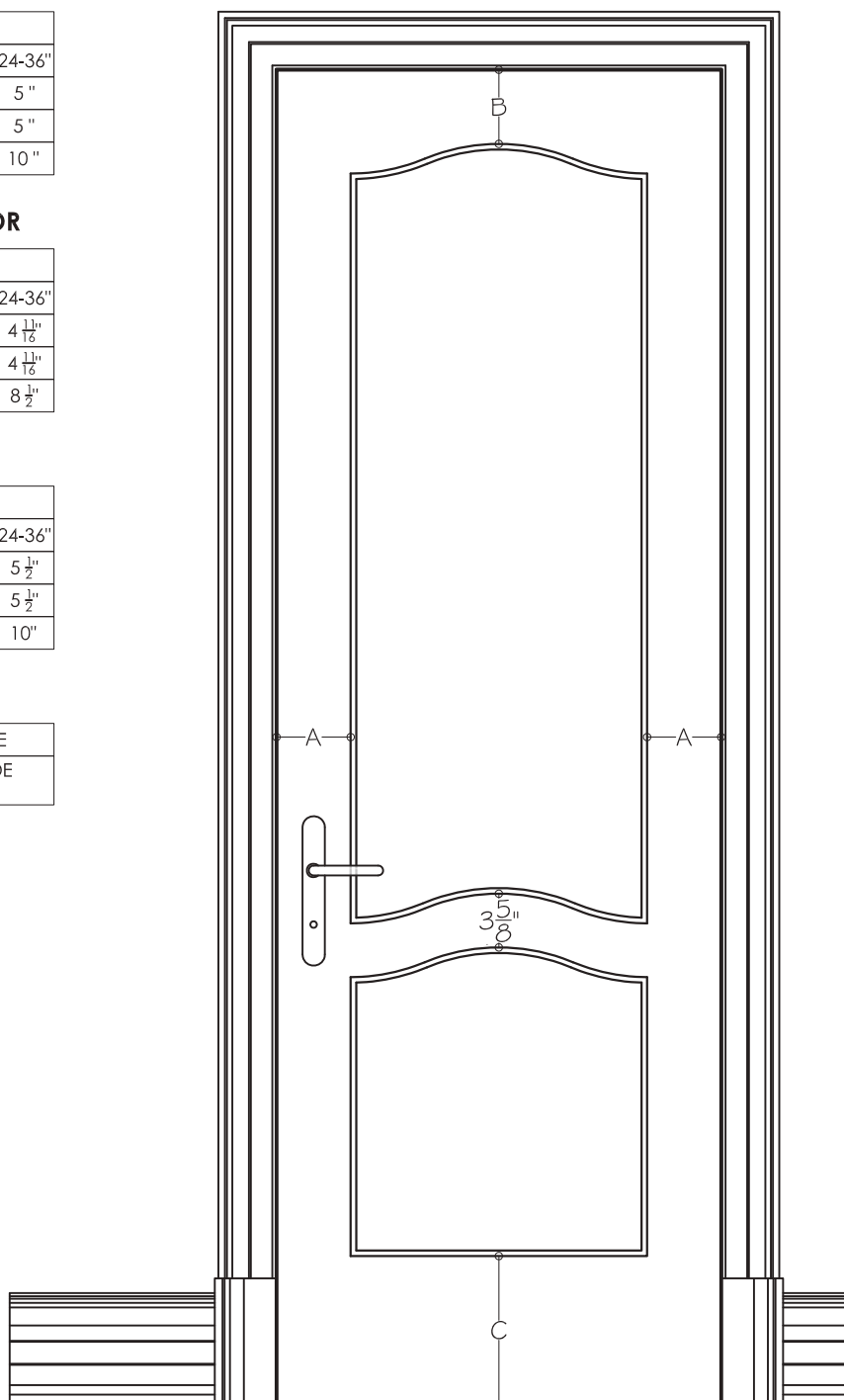
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

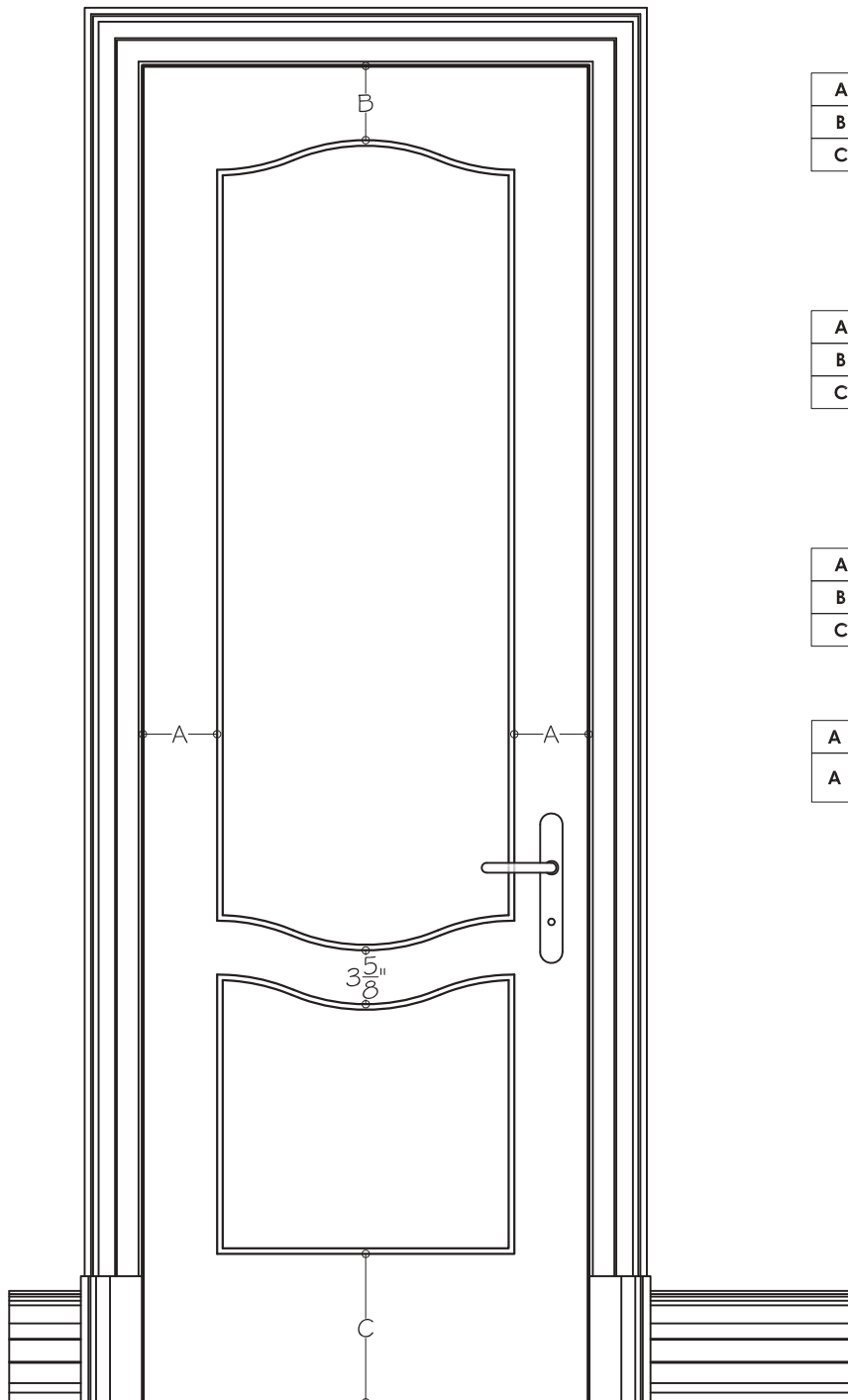
EF-04



FRENCH DOOR



## E-05



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	3 1/2"	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B	4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C	8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

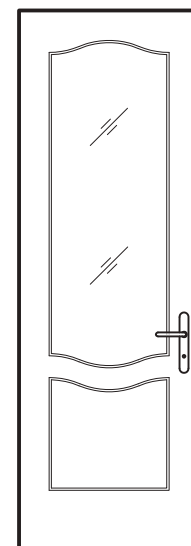
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### EF-05



FRENCH DOOR

### COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

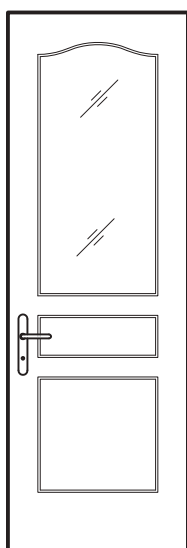
### EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

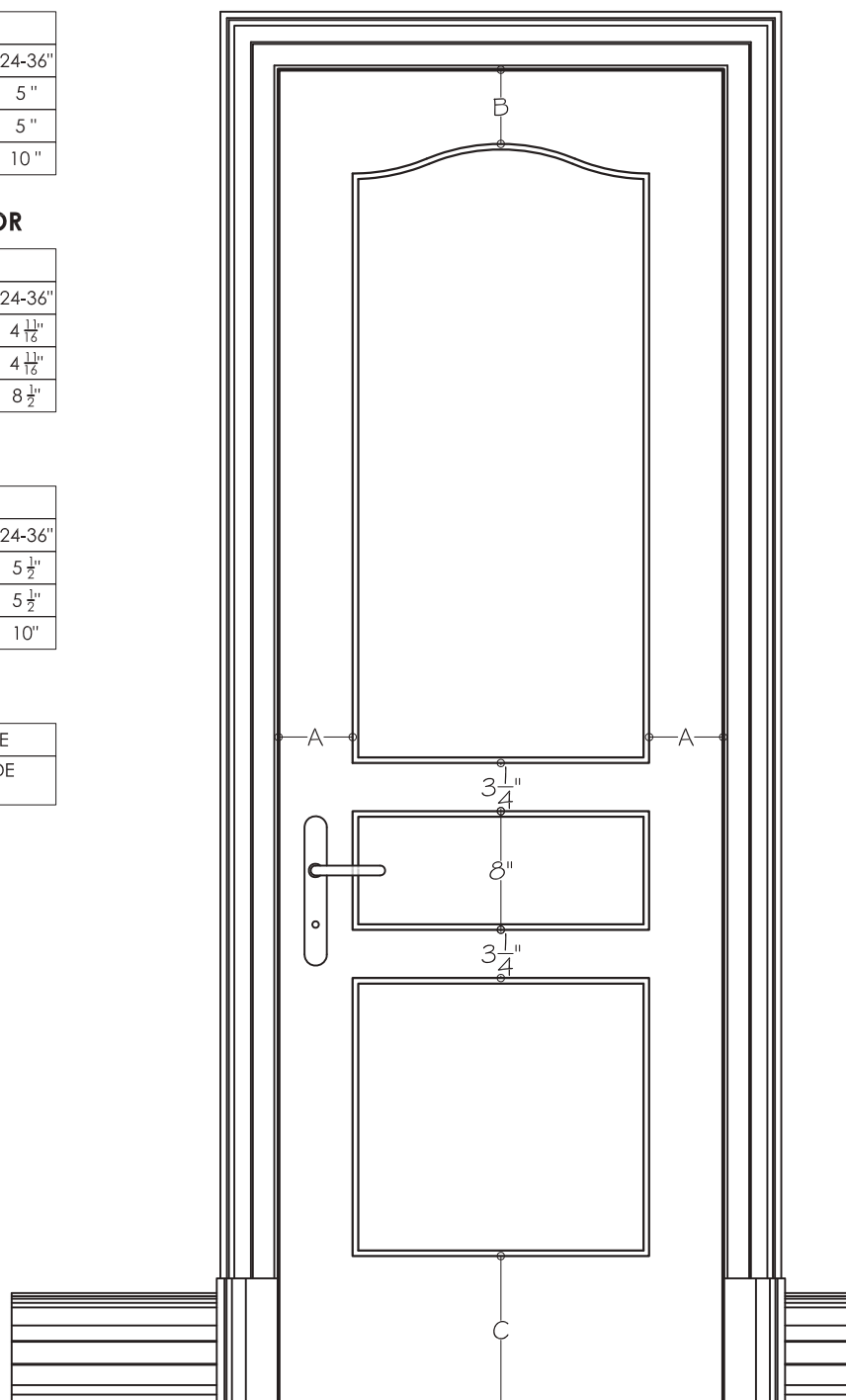
### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

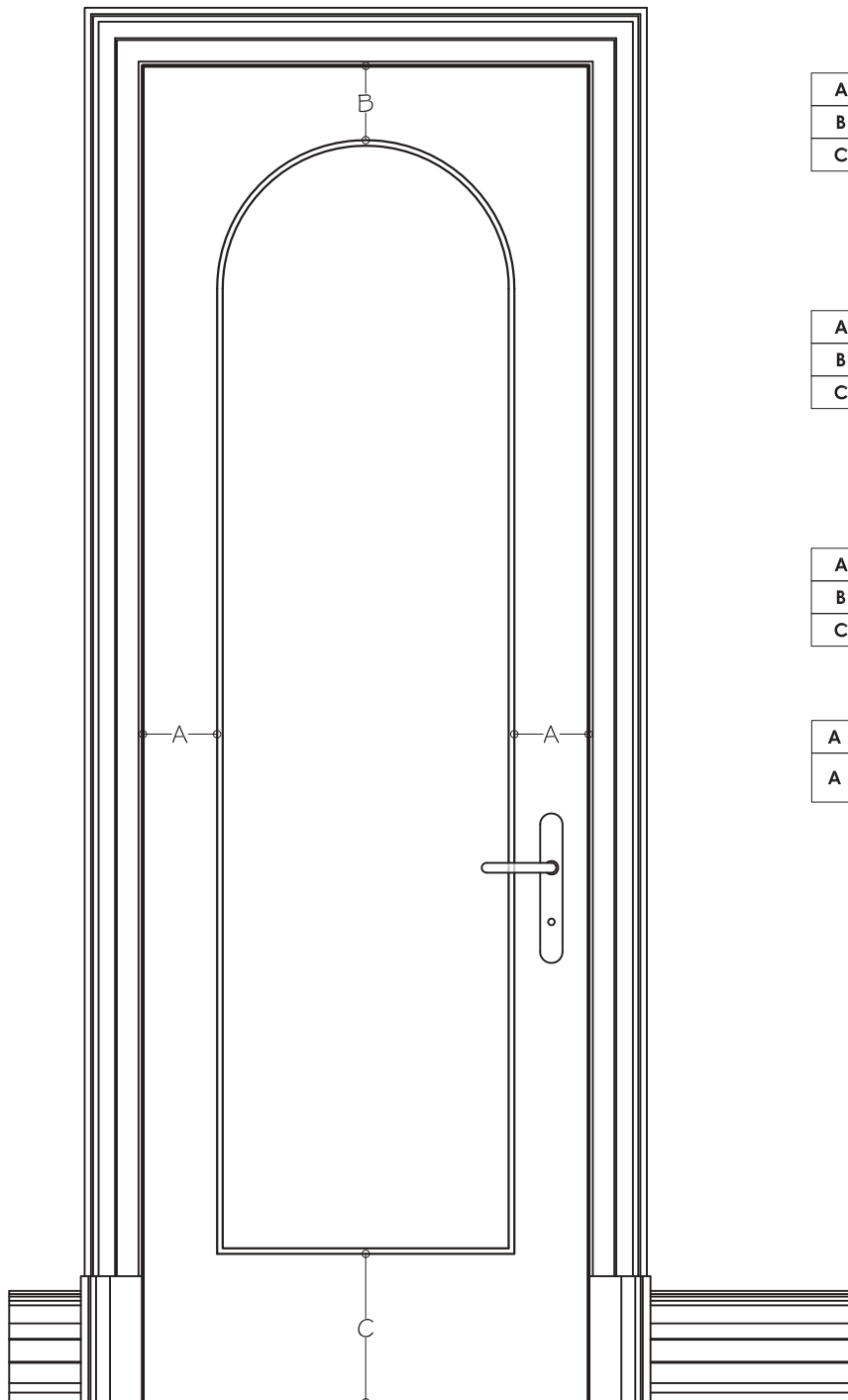
### EF-06



FRENCH DOOR



## R-01



### COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 1/2"	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B		4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C		8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

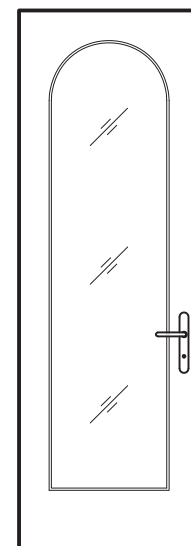
### EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 1/2"
B		-	-	-	-	5 1/2"
C		-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### RF-01



FRENCH DOOR

# Panel Door Series

R-02

## COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 $\frac{1}{2}$ "	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

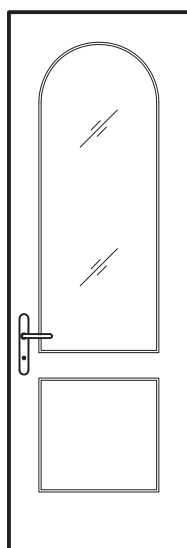
## EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 $\frac{1}{2}$ "
B		-	-	-	-	5 $\frac{1}{2}$ "
C		-	-	-	-	10"

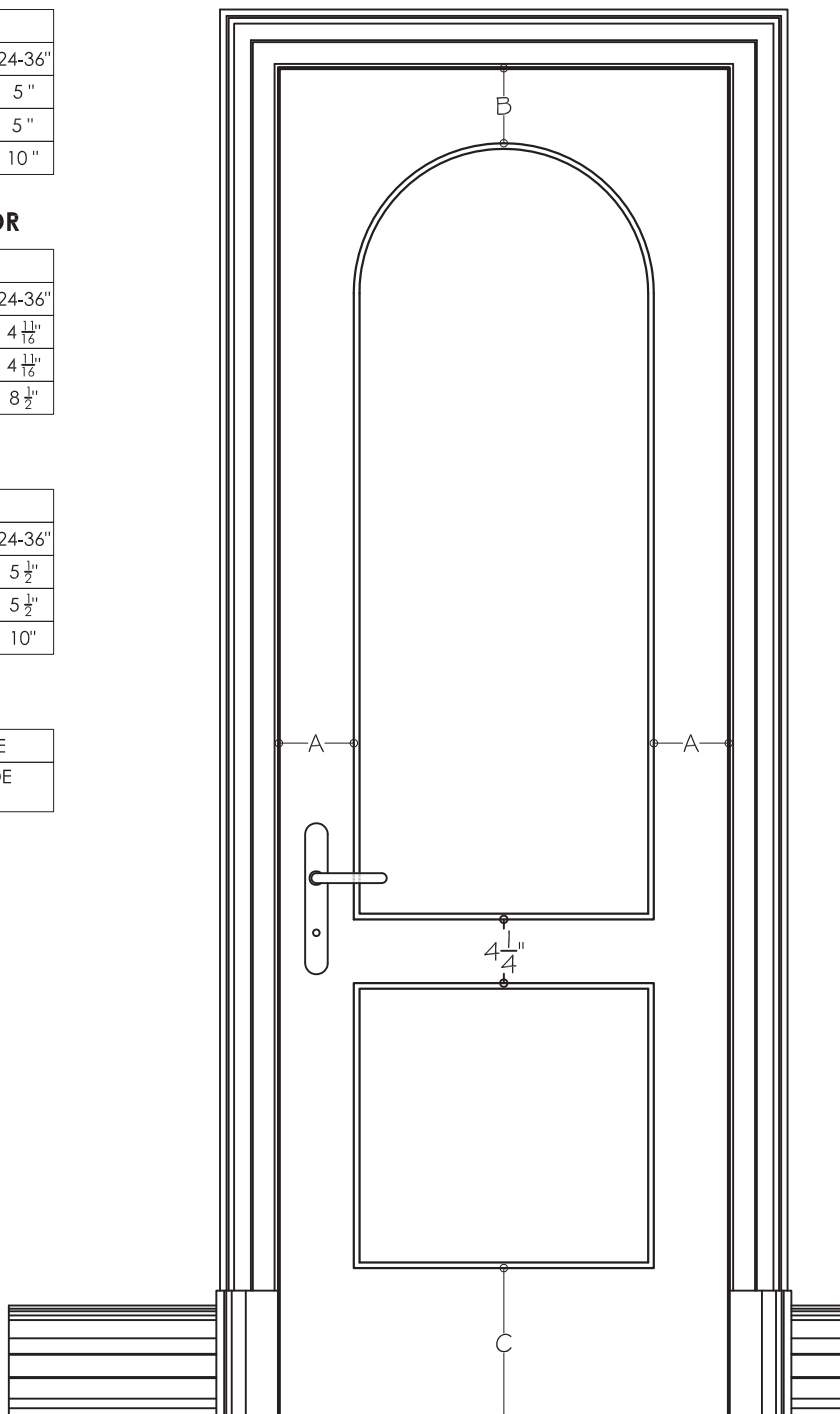
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

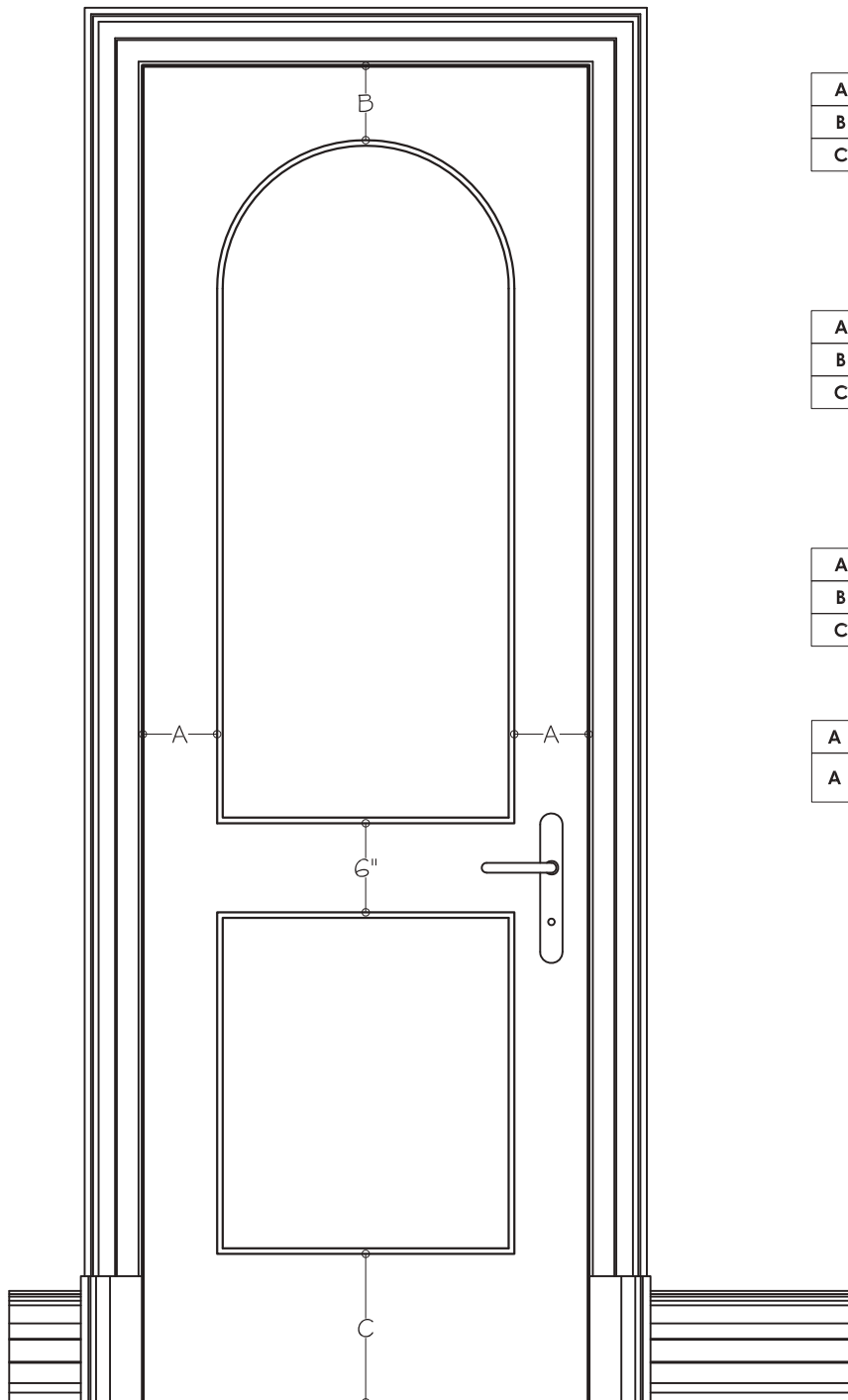
RF-02



FRENCH DOOR



## R-03



### COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 1/2"	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

### RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 11/16"	3 11/16"	3 11/16"	3 11/16"	4 11/16"
B		4 11/16"	4 11/16"	4 11/16"	4 11/16"	4 11/16"
C		8 1/2"	8 1/2"	8 1/2"	8 1/2"	8 1/2"

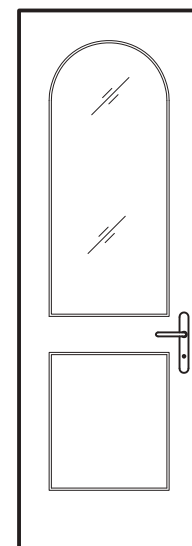
### EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 1/2"
B		-	-	-	-	5 1/2"
C		-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### RF-03



FRENCH DOOR



# Panel Door Series

R-04

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

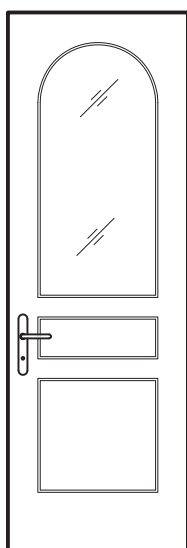
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

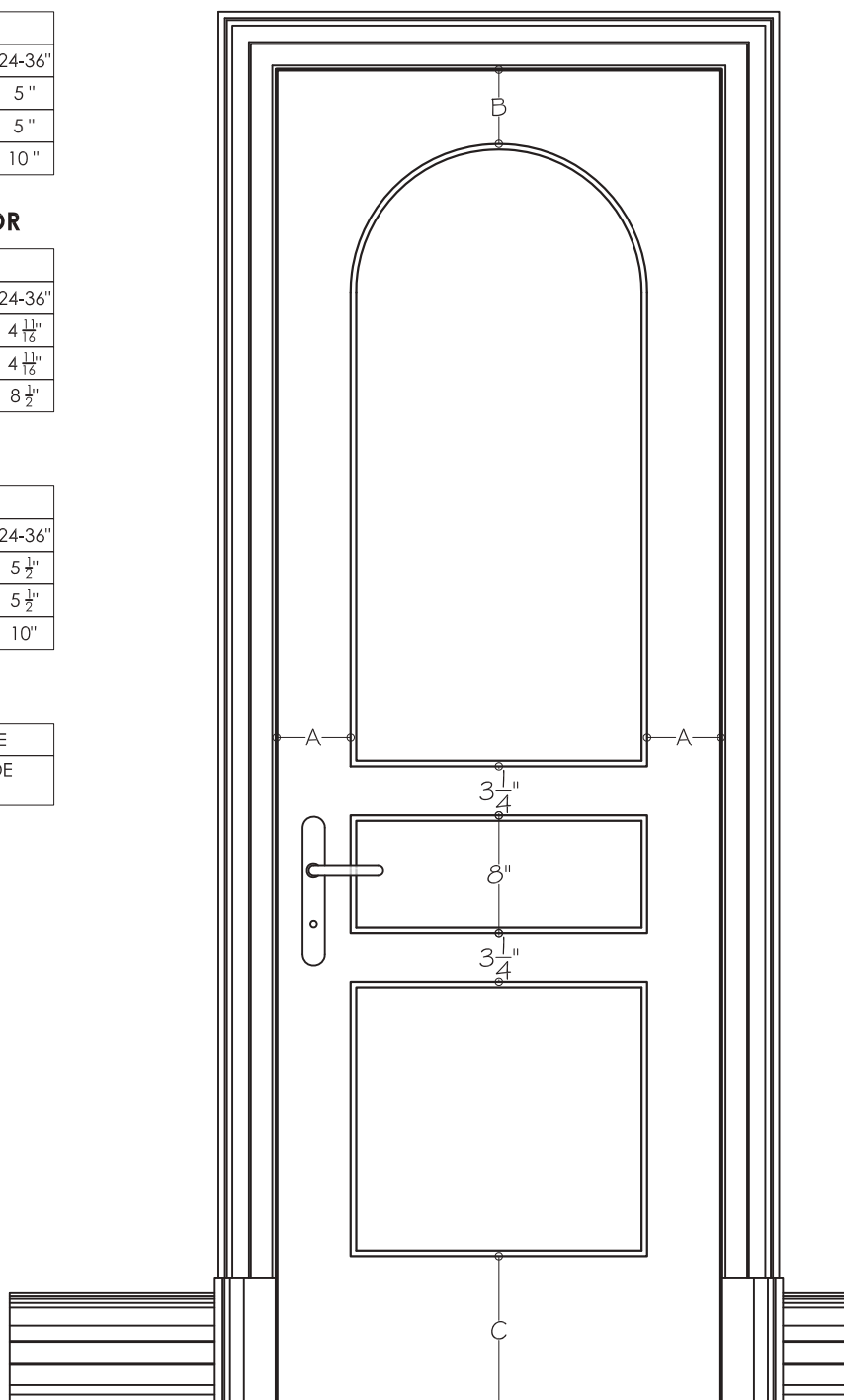
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

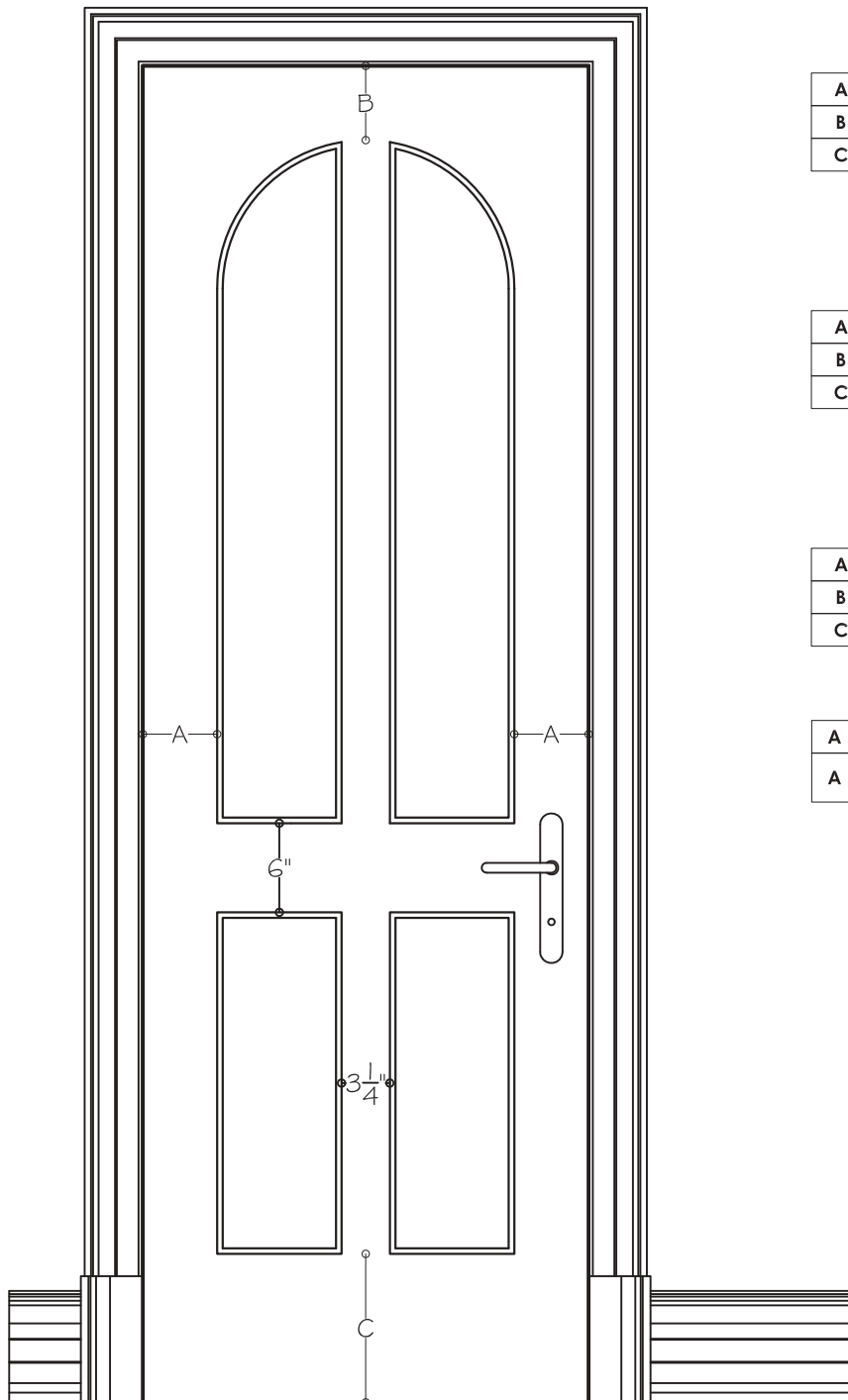
RF-04



FRENCH DOOR



## R-05



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "
B	N/A	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "
C	N/A	N/A	N/A	N/A	8 <sup>1</sup> / <sub>2</sub> "

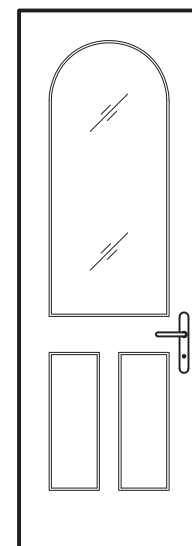
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### RF-05



FRENCH DOOR

# Panel Door Series

M-01

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	3 $\frac{1}{2}$ "	4"	5"	5"	5"
B	5"	5"	5"	5"	5"
C	10"	10"	10"	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

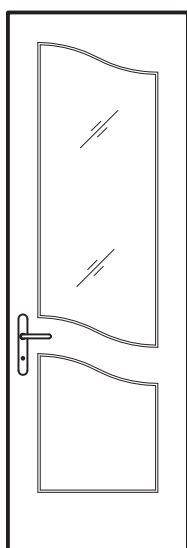
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

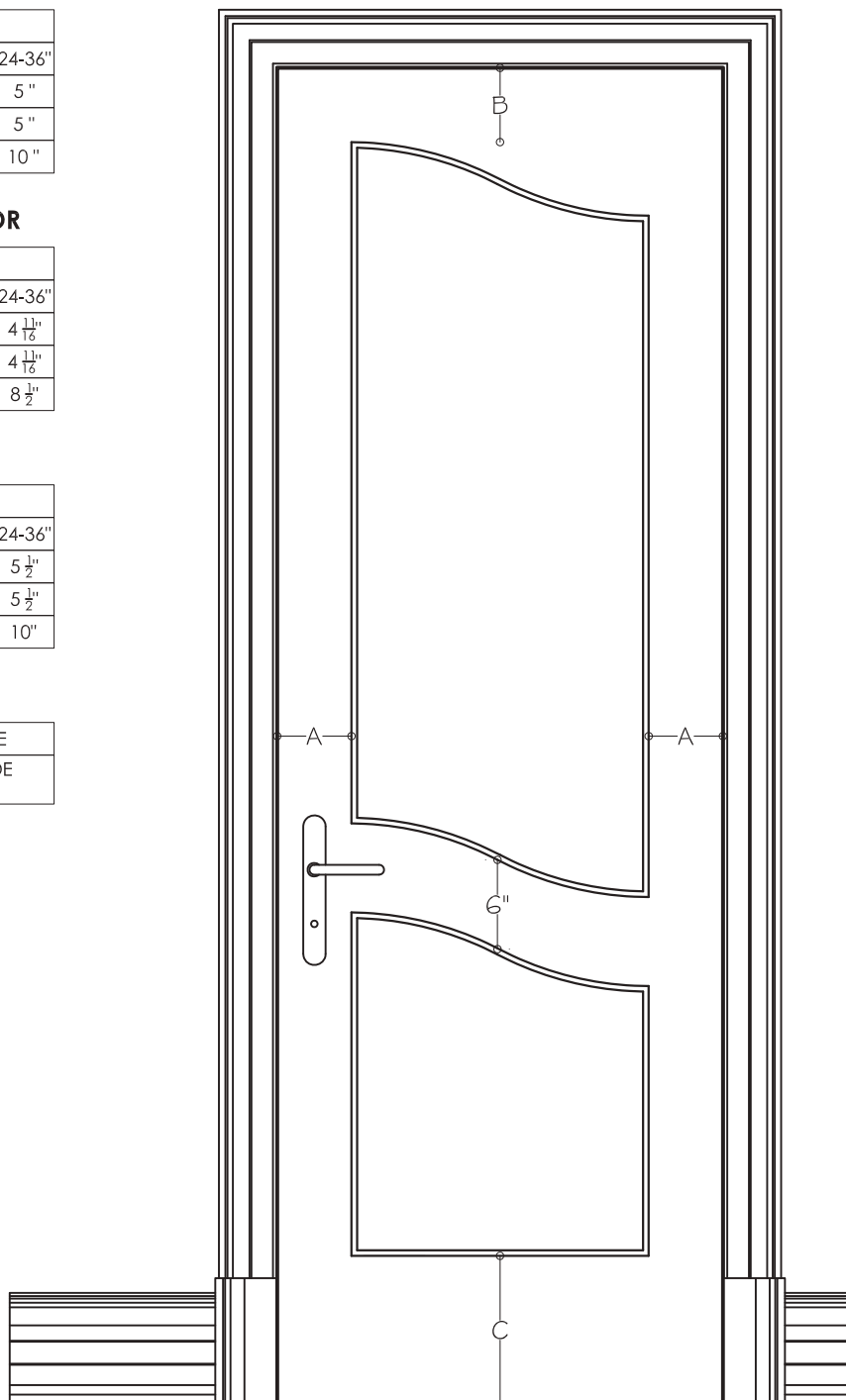
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

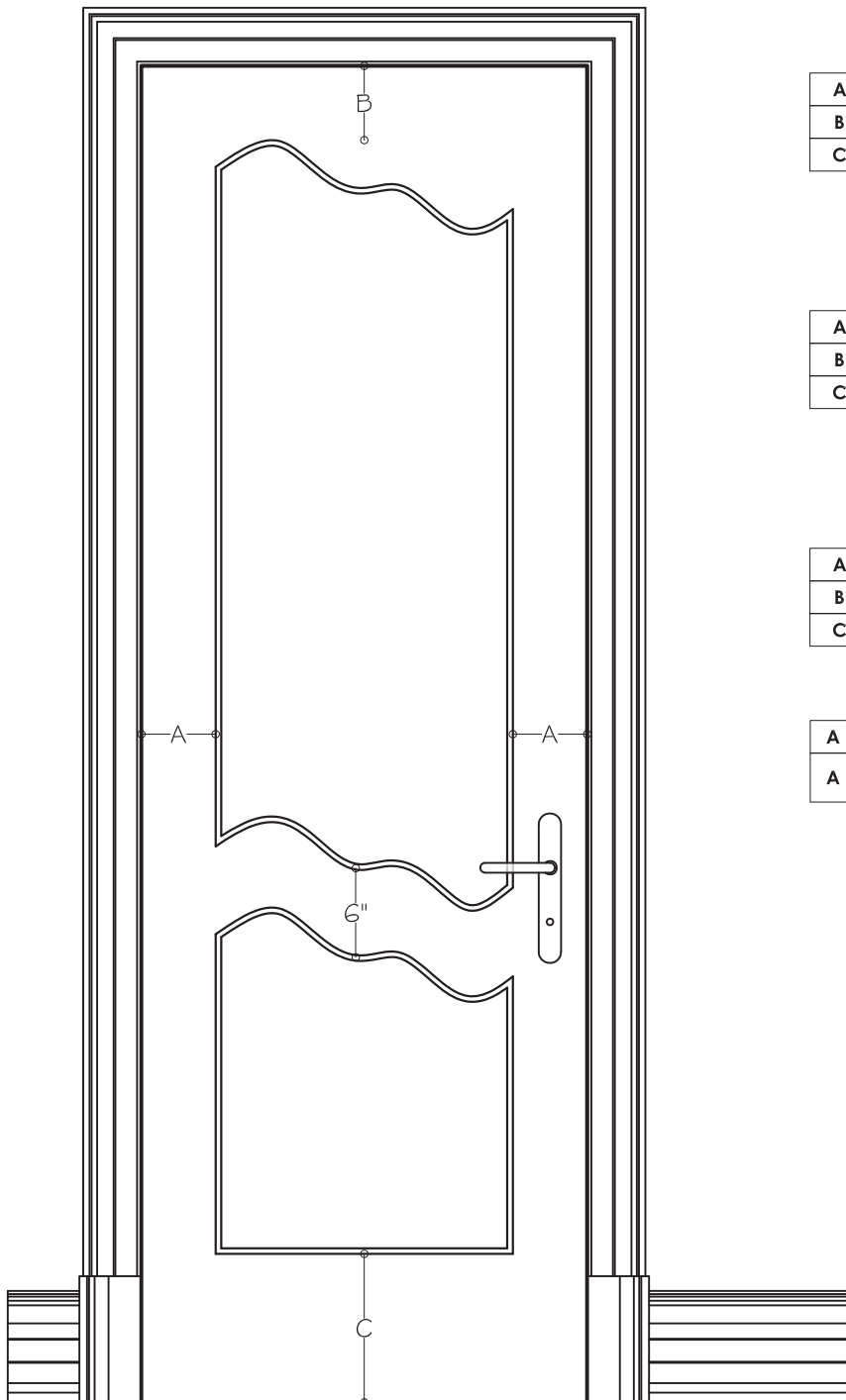
MF-01



FRENCH DOOR



## M-02



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "
B	N/A	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "
C	N/A	N/A	N/A	N/A	8 <sup>1</sup> / <sub>2</sub> "

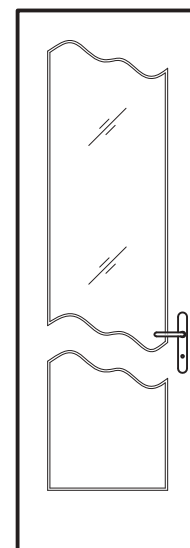
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### MF-02



FRENCH DOOR

# Panel Door Series

M-03

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

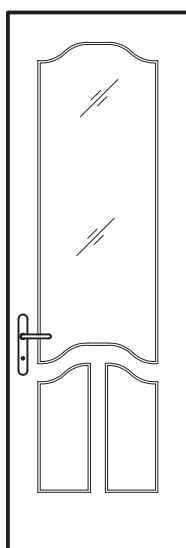
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

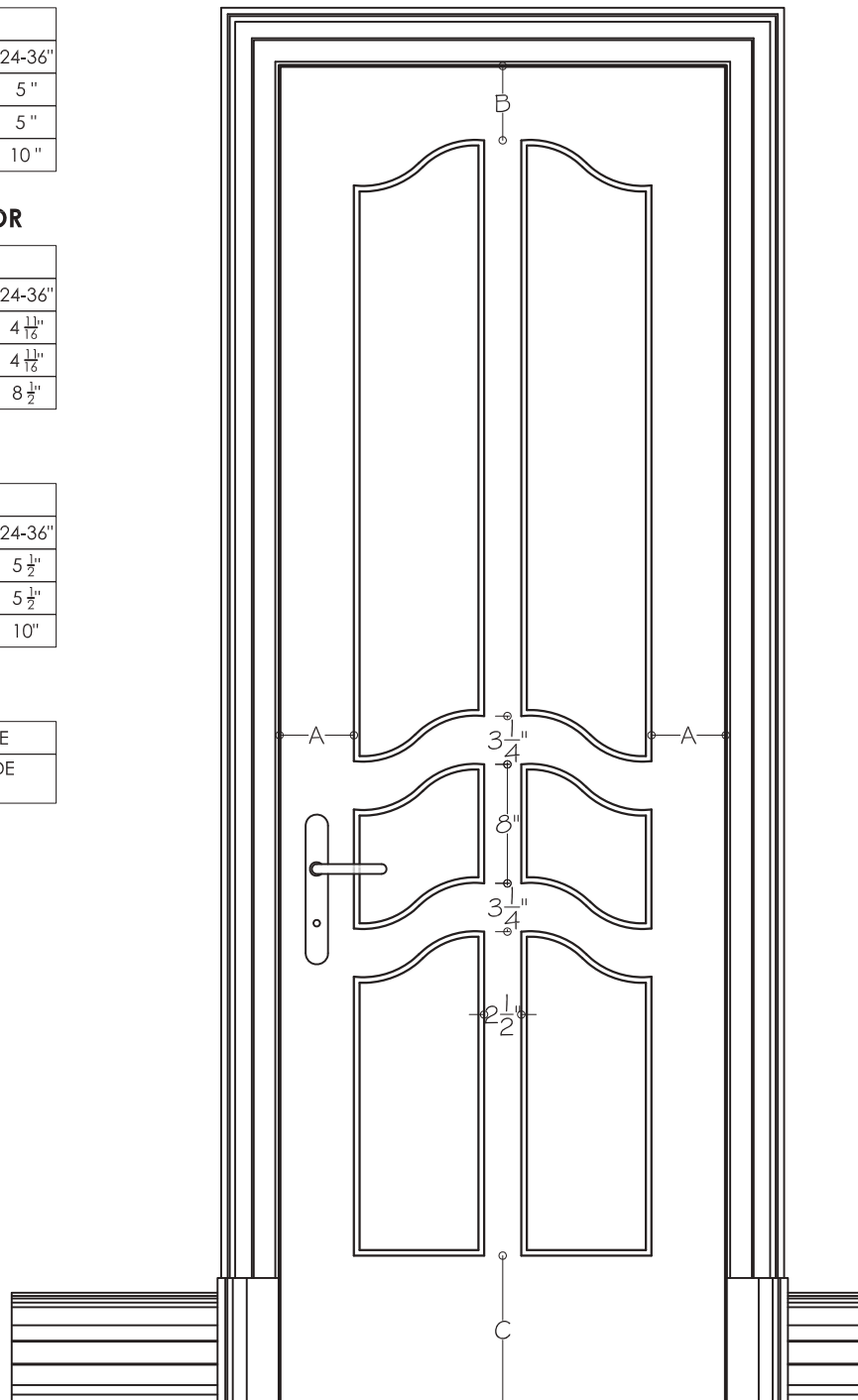
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

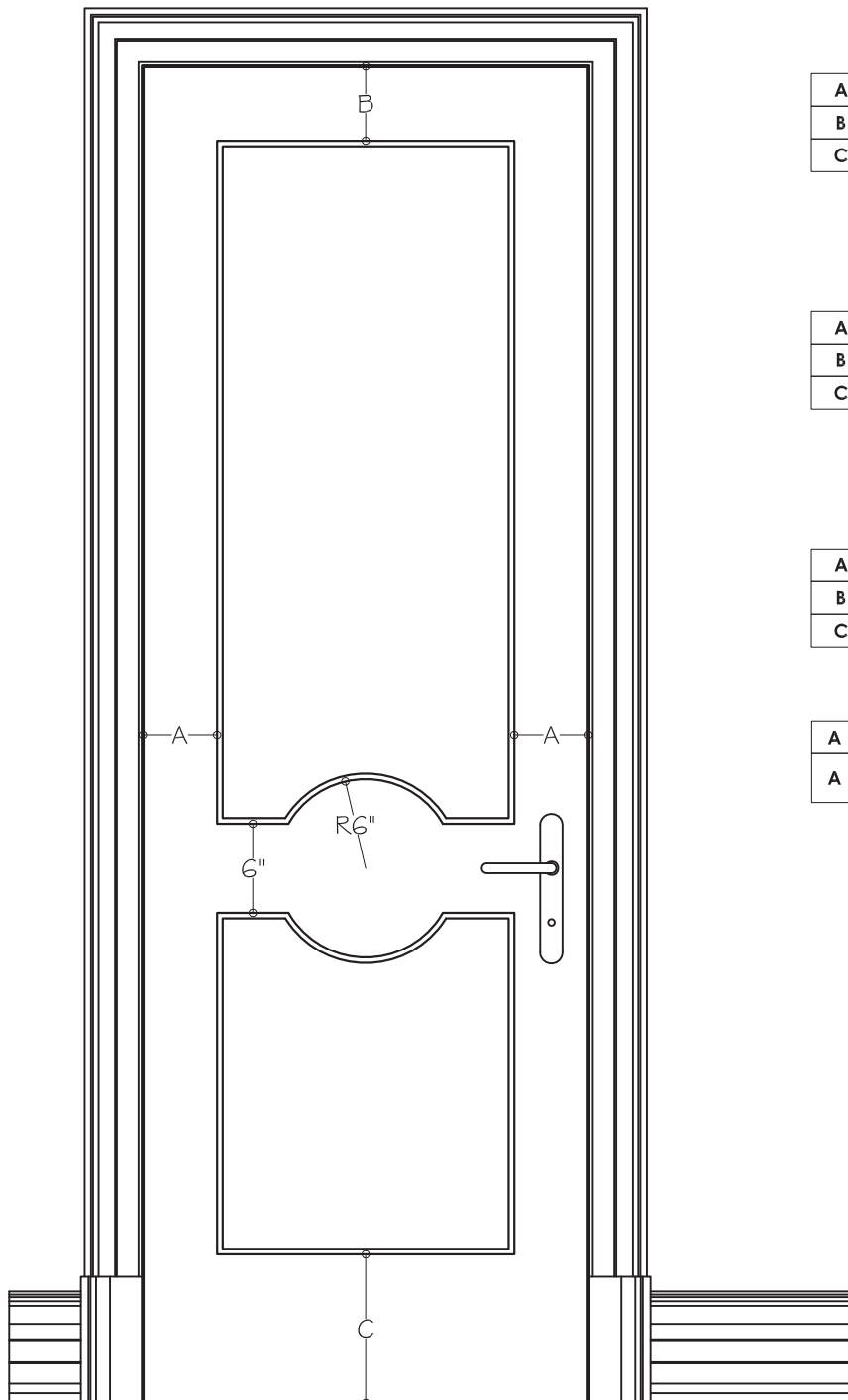
MF-03



FRENCH DOOR



## M-04



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

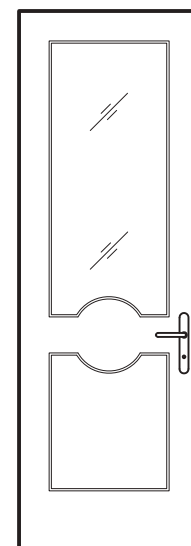
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

### MF-04



FRENCH DOOR

# Panel Door Series

M-05

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

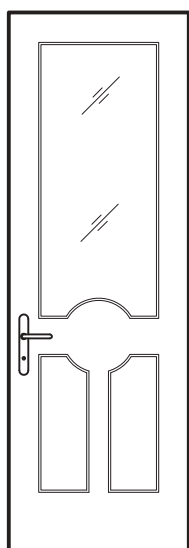
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

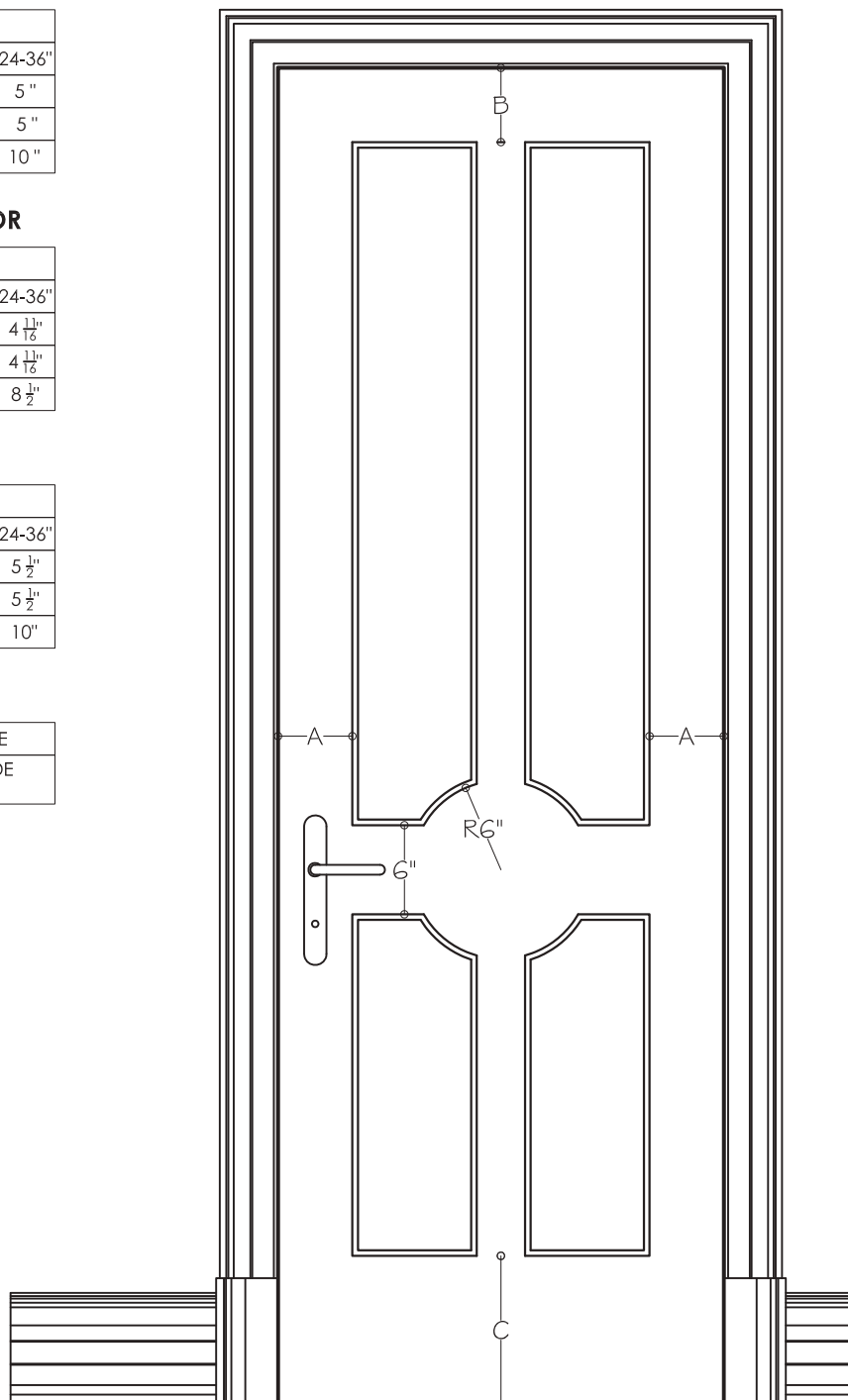
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

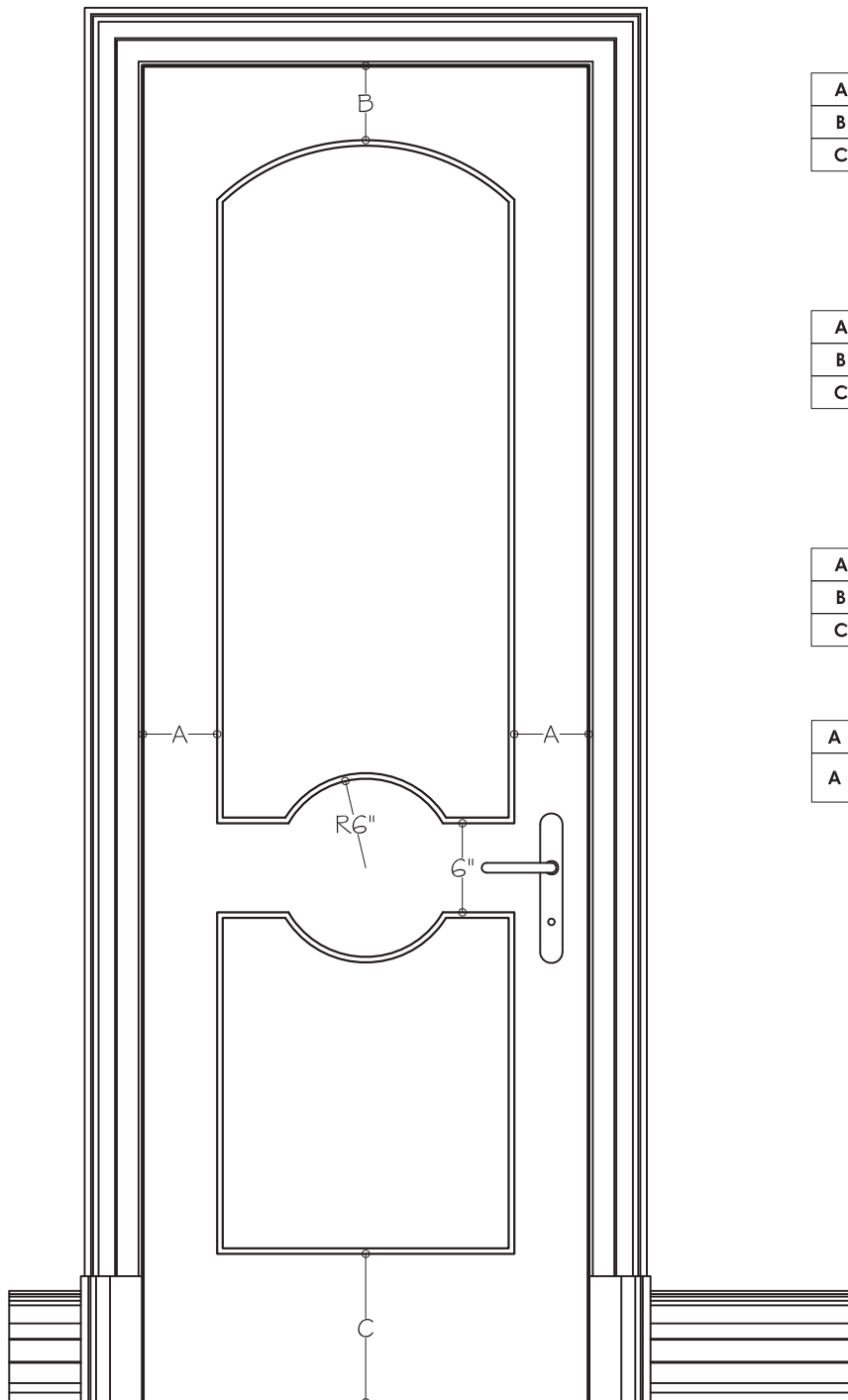
MF-05



FRENCH DOOR



## M-06



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	5"	5"
B	N/A	N/A	N/A	5"	5"
C	N/A	N/A	N/A	10"	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	3 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
B	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "	4 <sup>11</sup> / <sub>16</sub> "
C	N/A	N/A	N/A	8 <sup>1</sup> / <sub>2</sub> "	8 <sup>1</sup> / <sub>2</sub> "

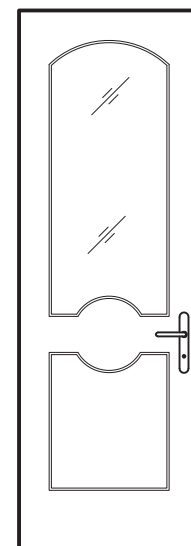
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
B	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### MF-06



FRENCH DOOR



# Panel Door Series

M-07

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	5"	5"
B	N/A	N/A	N/A	5"	5"
C	N/A	N/A	N/A	10"	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

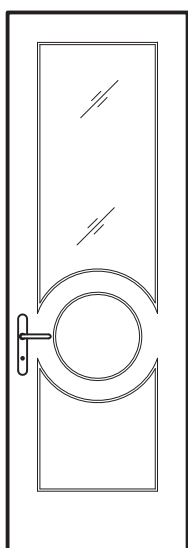
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

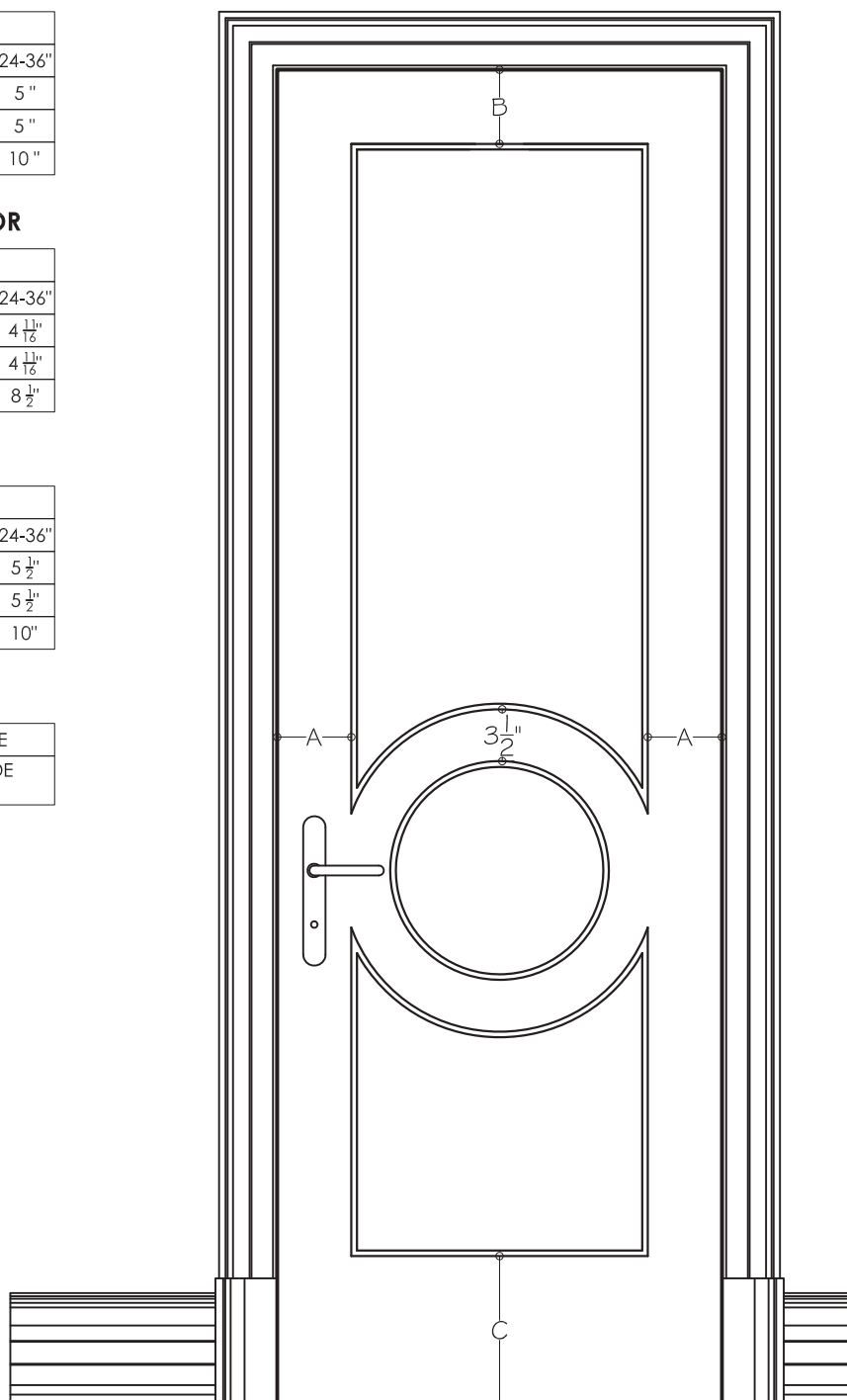
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

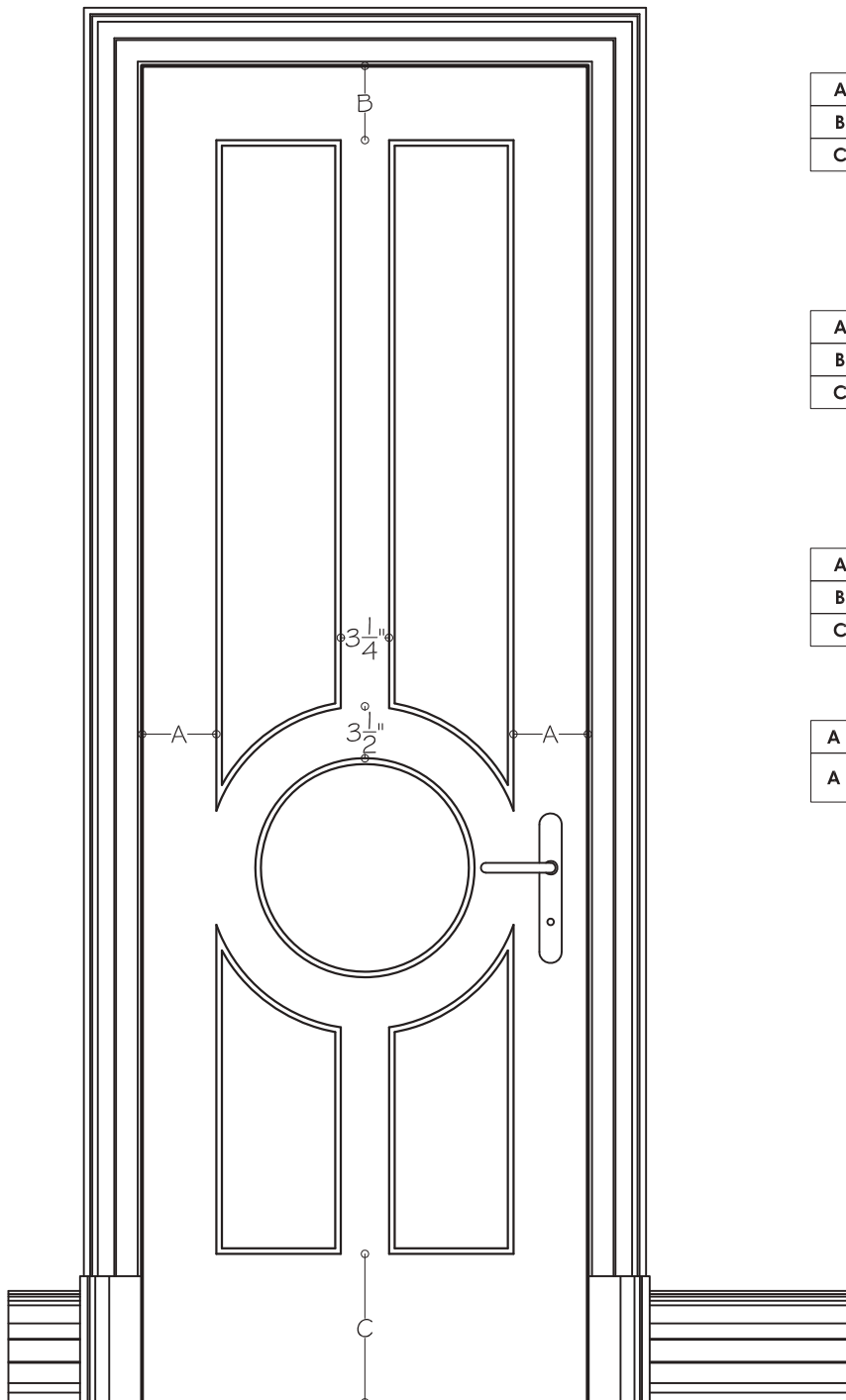
MF-07



FRENCH DOOR



## M-08



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 1/8"
B	N/A	N/A	N/A	N/A	4 1/8"
C	N/A	N/A	N/A	N/A	8 1/2"

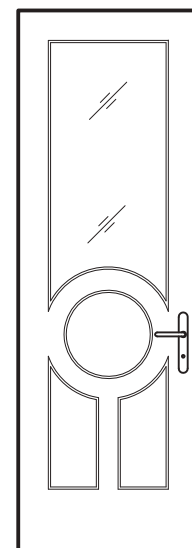
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 1/2"
B	-	-	-	-	5 1/2"
C	-	-	-	-	10"

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

### MF-08



FRENCH DOOR

# Panel Door Series

M-09

## COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		N/A	N/A	N/A	5"	5"
B		N/A	N/A	N/A	5"	5"
C		N/A	N/A	N/A	10"	10"

## RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		N/A	N/A	N/A	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		N/A	N/A	N/A	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		N/A	N/A	N/A	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

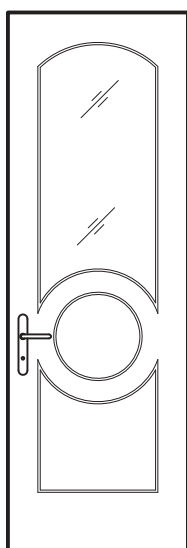
## EXTERIOR DOOR

		DOOR WIDTH				
		N/A	N/A	N/A	N/A	24-36"
A		-	-	-	-	5 $\frac{1}{2}$ "
B		-	-	-	-	5 $\frac{1}{2}$ "
C		-	-	-	-	10"

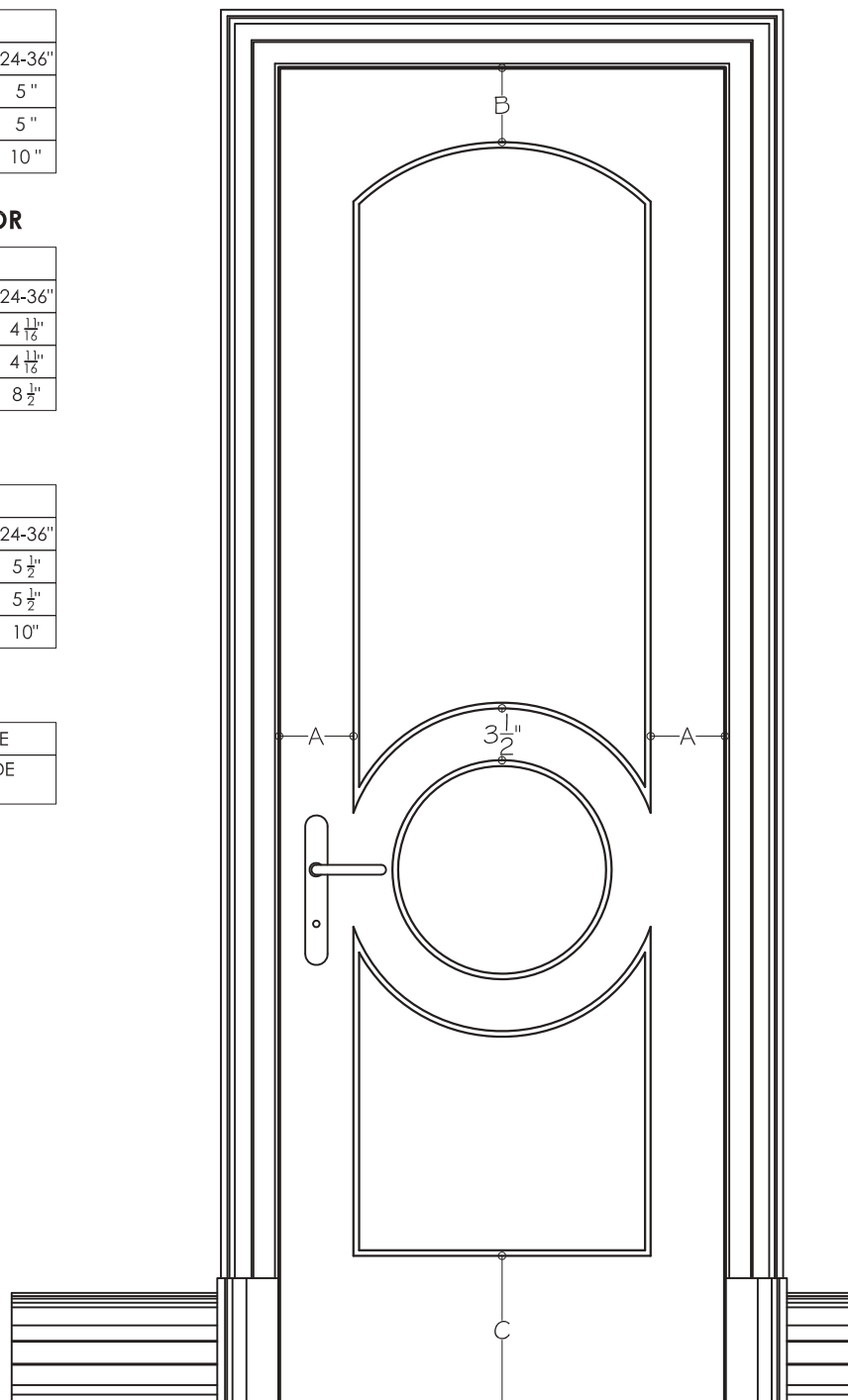
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

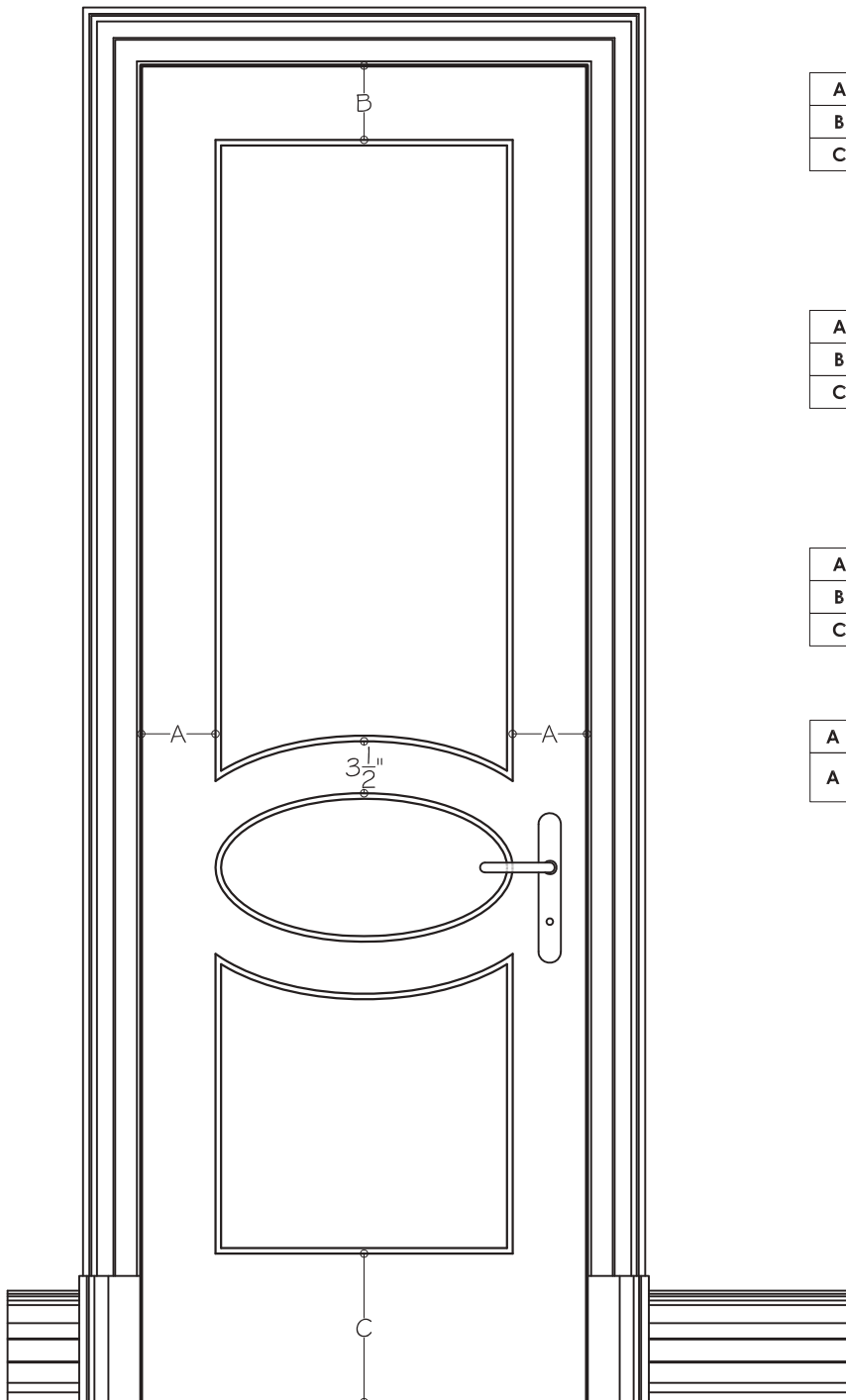
MF-09



FRENCH DOOR



## M-10



### COMMERCIAL DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
<b>A</b>	N/A	N/A	N/A	N/A	5"
<b>B</b>	N/A	N/A	N/A	N/A	5"
<b>C</b>	N/A	N/A	N/A	N/A	10"

### RESIDENTIAL WOOD DOOR

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
<b>A</b>	N/A	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "
<b>B</b>	N/A	N/A	N/A	N/A	4 <sup>11</sup> / <sub>16</sub> "
<b>C</b>	N/A	N/A	N/A	N/A	8 <sup>1</sup> / <sub>2</sub> "

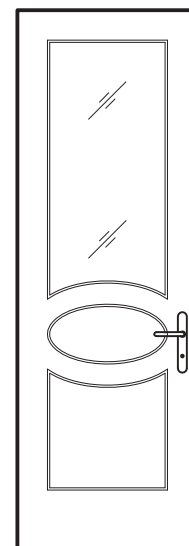
### EXTERIOR DOOR

DOOR WIDTH					
	N/A	N/A	N/A	N/A	24-36"
<b>A</b>	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
<b>B</b>	-	-	-	-	5 <sup>1</sup> / <sub>2</sub> "
<b>C</b>	-	-	-	-	10"

### BIFOLD DOOR

<b>A - OUTSIDE RAIL</b>	REGULAR SIZE
<b>A - INSIDE RAIL</b>	1/2 OF OUTSIDE RAIL SIZE

### MF-10



# Panel Door Series

M-11

## COMMERCIAL DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	5"
B	N/A	N/A	N/A	N/A	5"
C	N/A	N/A	N/A	N/A	10"

## RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
A	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
B	N/A	N/A	N/A	N/A	4 $\frac{11}{16}$ "
C	N/A	N/A	N/A	N/A	8 $\frac{1}{2}$ "

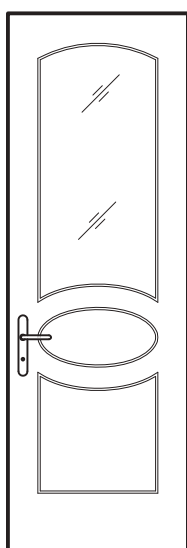
## EXTERIOR DOOR

	DOOR WIDTH				
	N/A	N/A	N/A	N/A	24-36"
A	-	-	-	-	5 $\frac{1}{2}$ "
B	-	-	-	-	5 $\frac{1}{2}$ "
C	-	-	-	-	10"

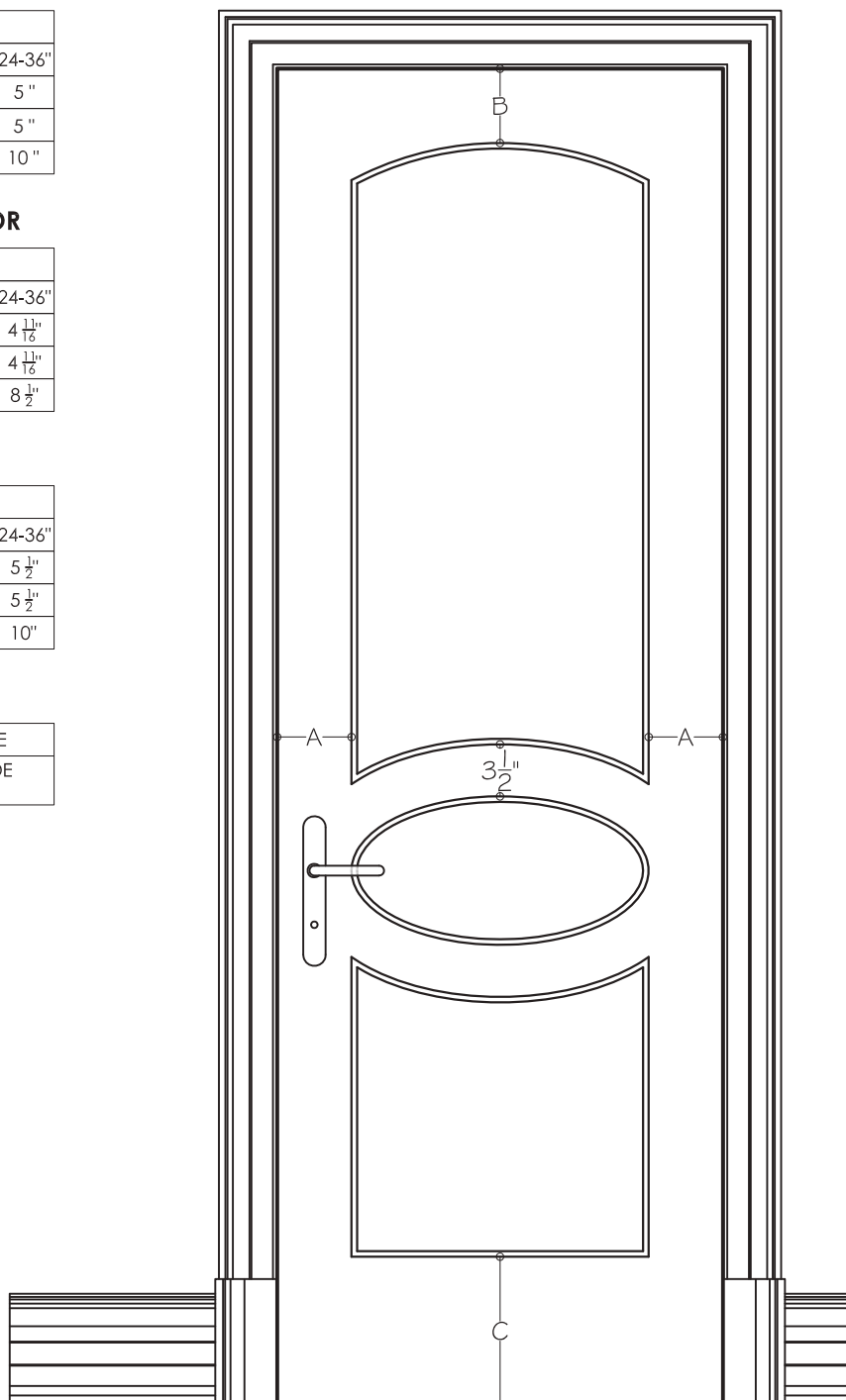
## BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	$\frac{1}{2}$ OF OUTSIDE RAIL SIZE

MF-11



FRENCH DOOR



## CREATE YOUR OWN DESIGN

### COMMERCIAL DOOR

	DOOR WIDTH				
A					
B					
C					

### RESIDENTIAL WOOD DOOR

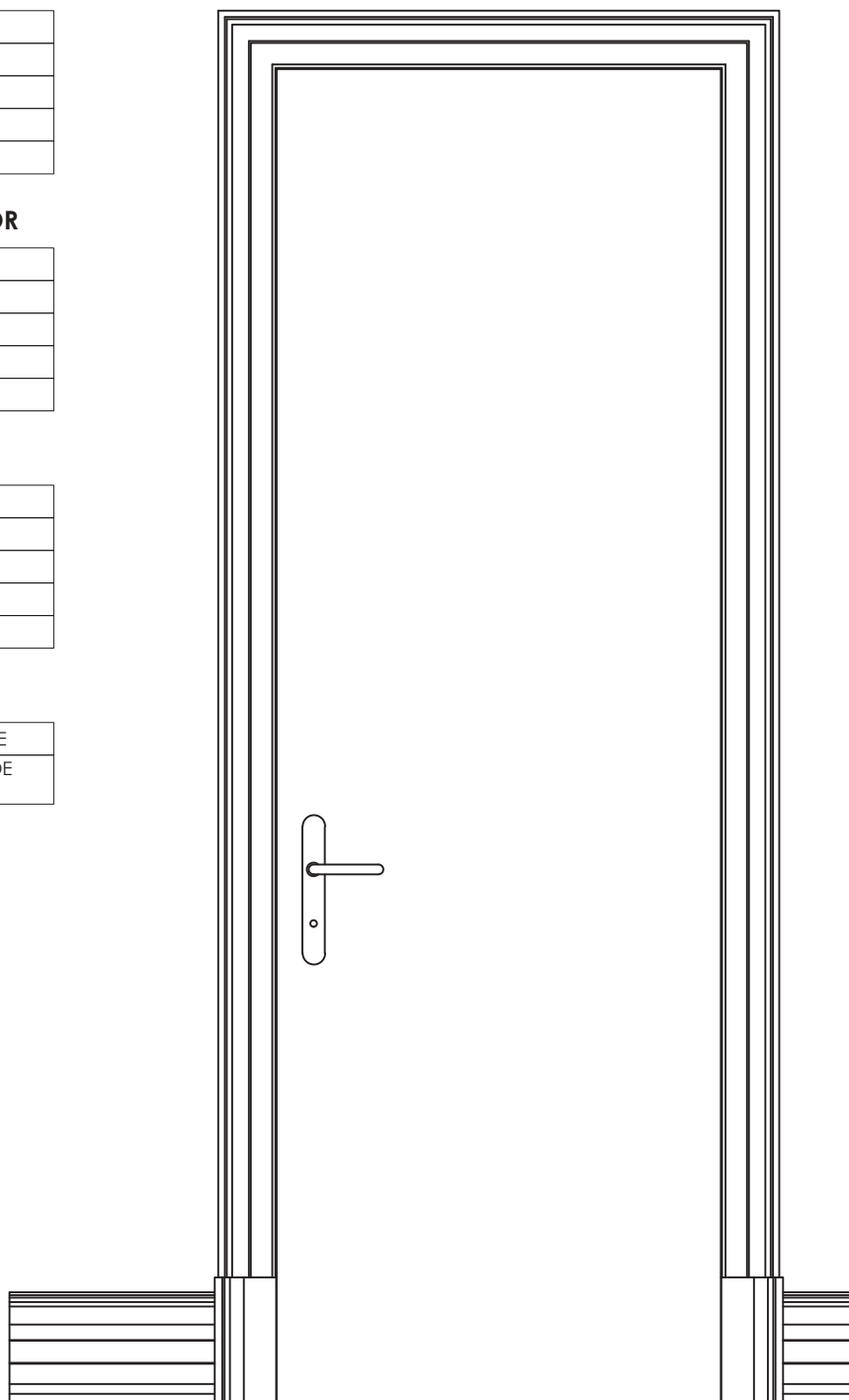
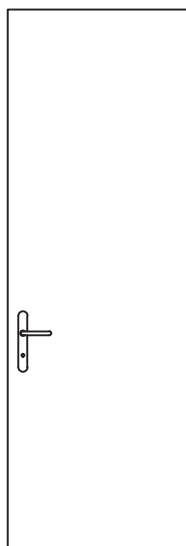
	DOOR WIDTH				
A					
B					
C					

### EXTERIOR DOOR

	DOOR WIDTH				
A					
B					
C					

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE

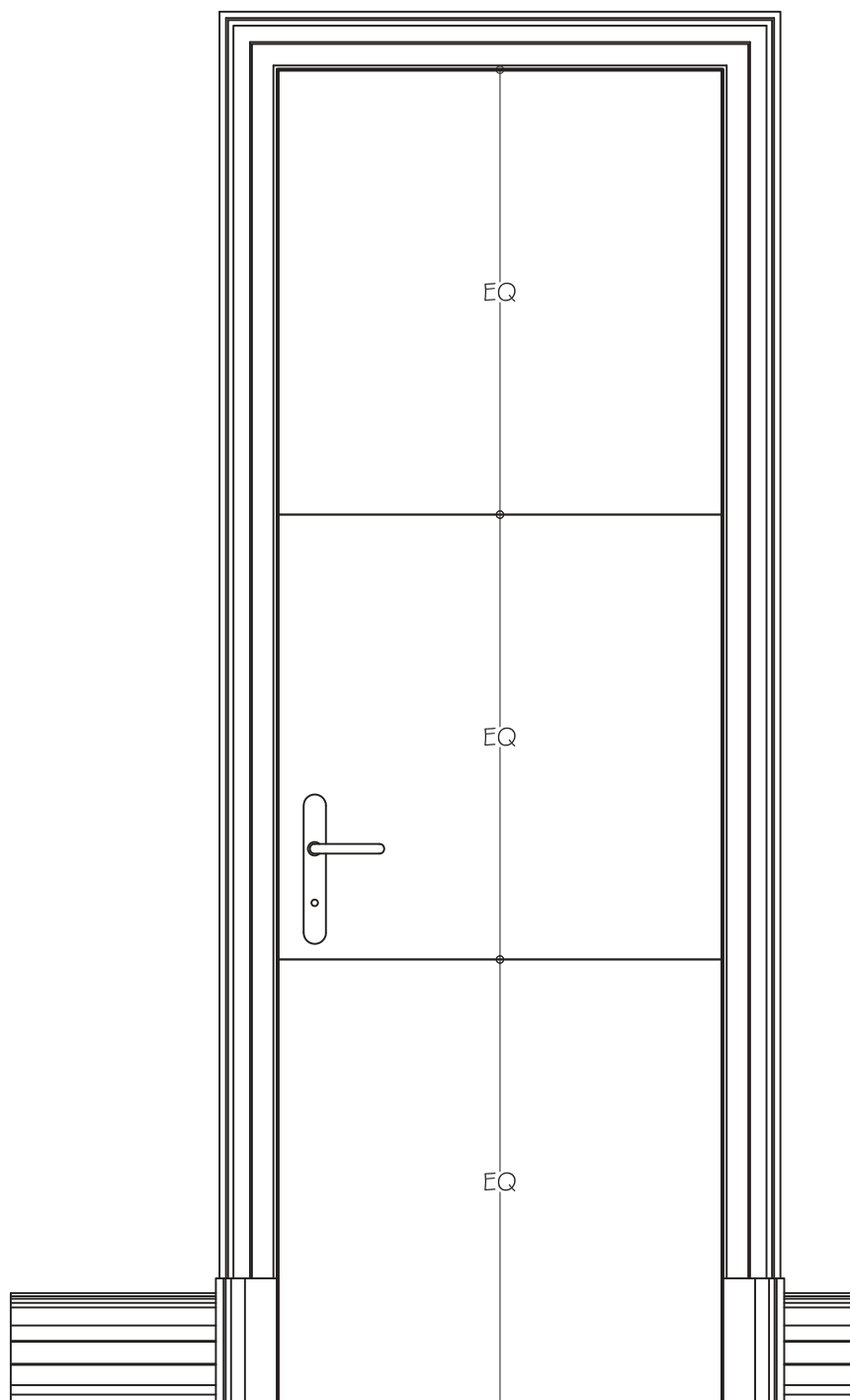


# Groove Door Series

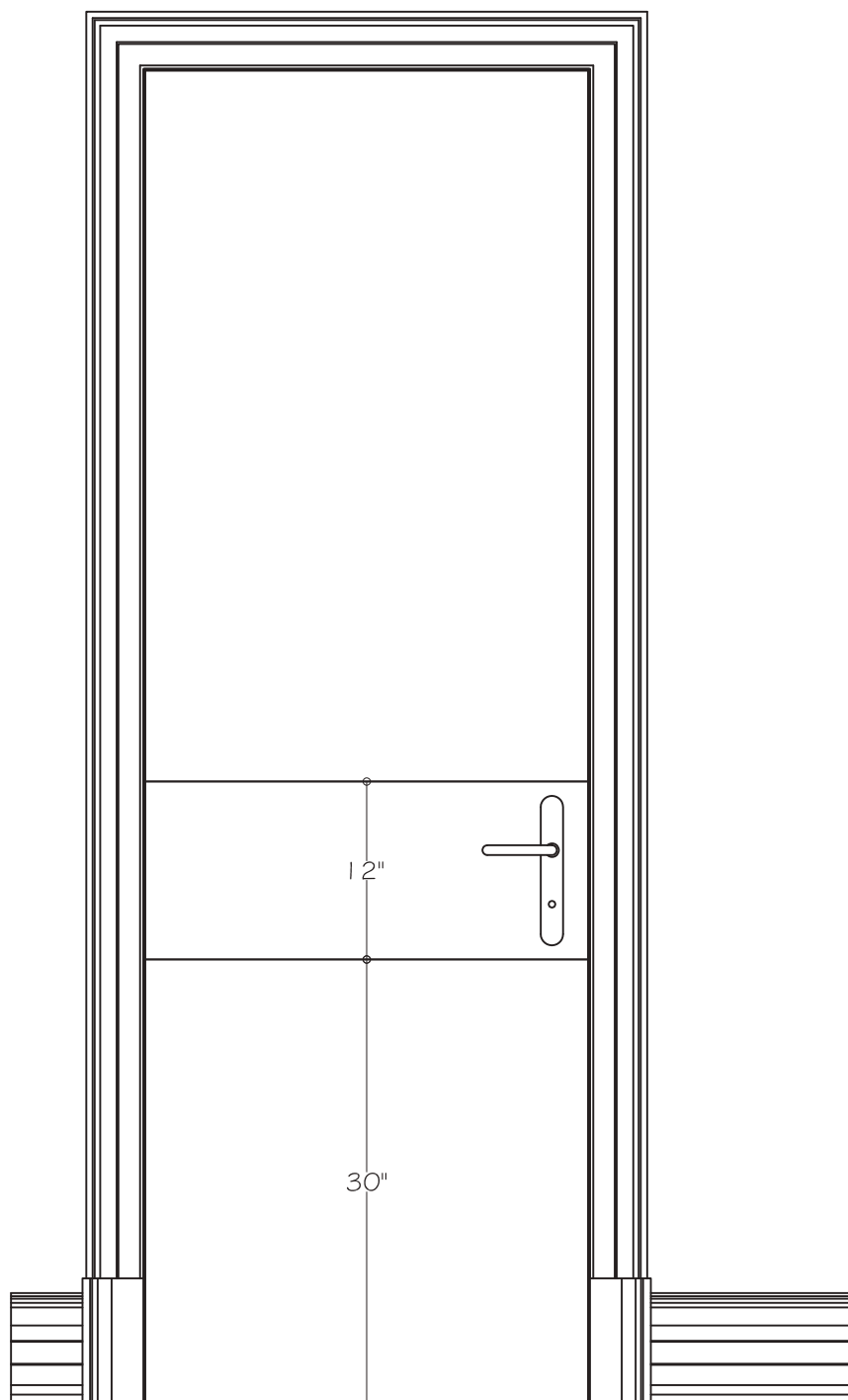
# Groove Door Series



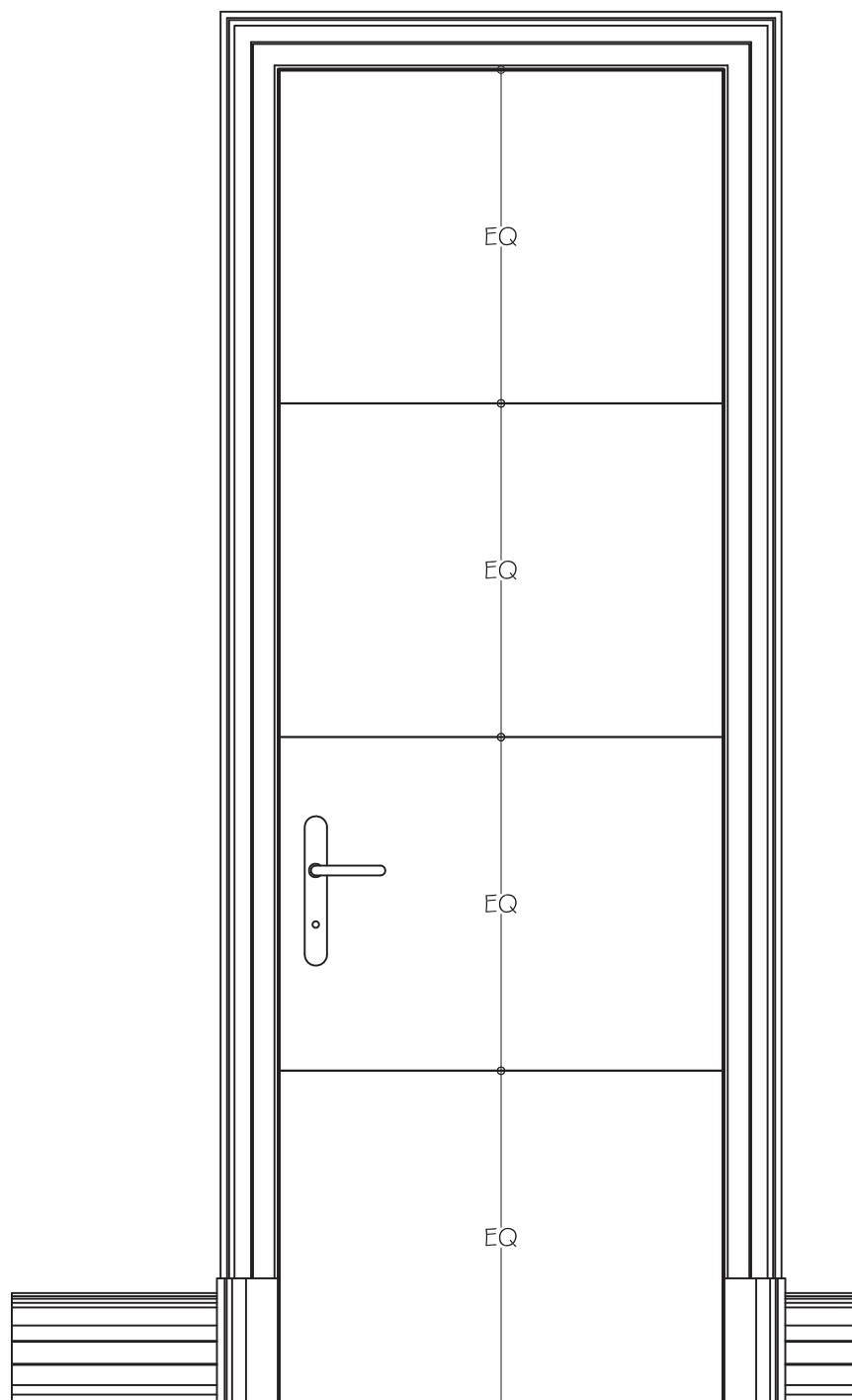
## G-11



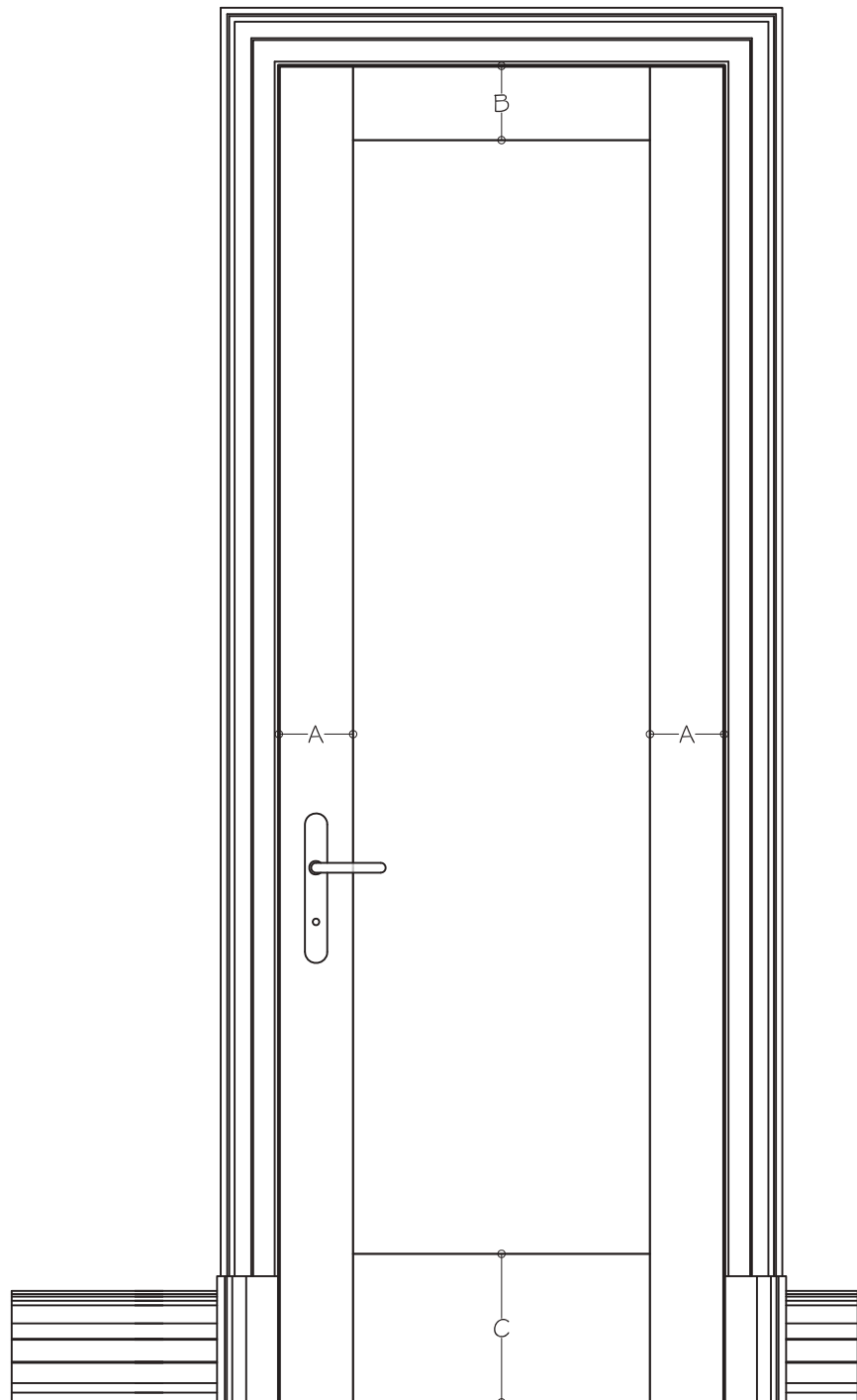
## G-12



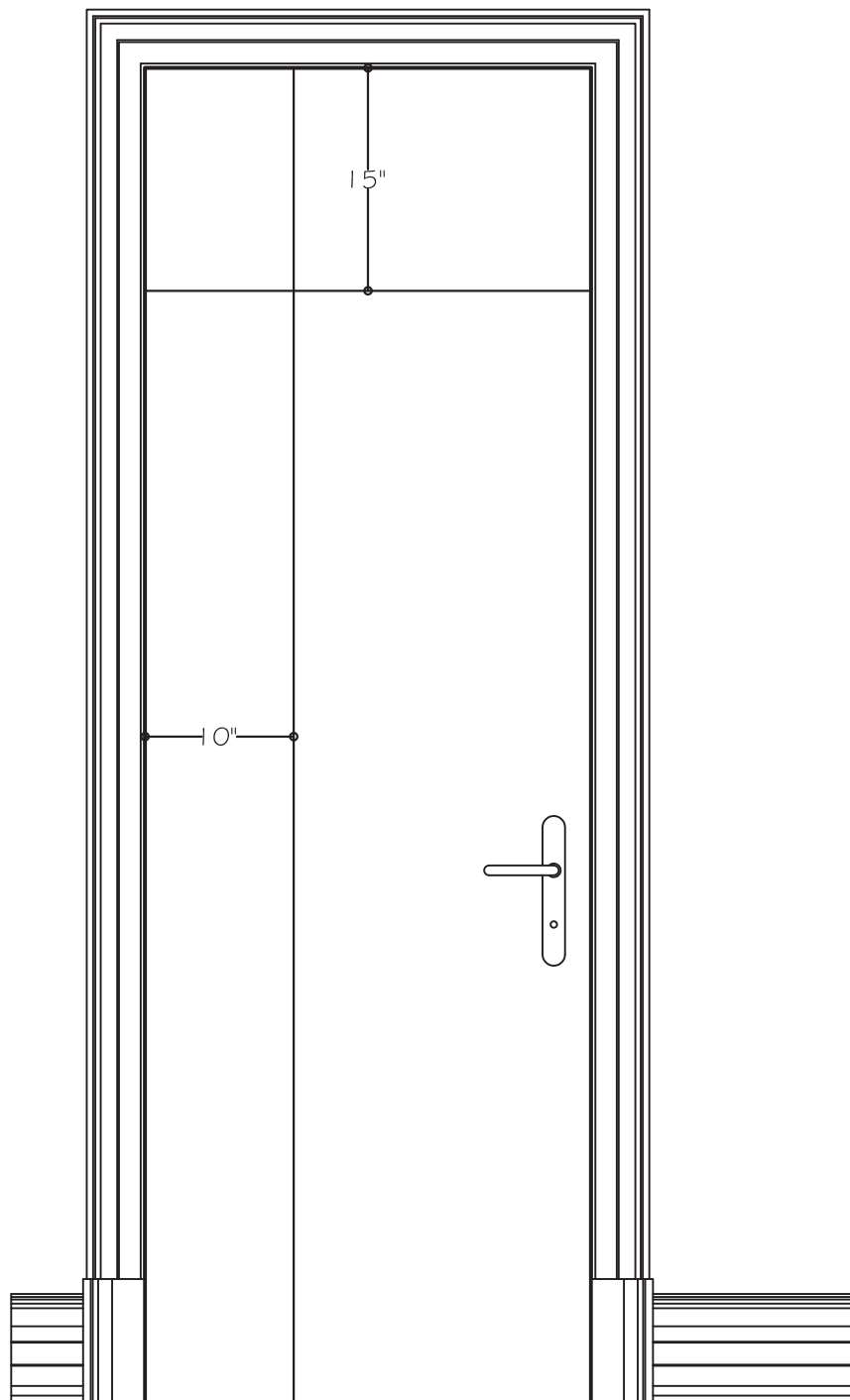
## G-13-3



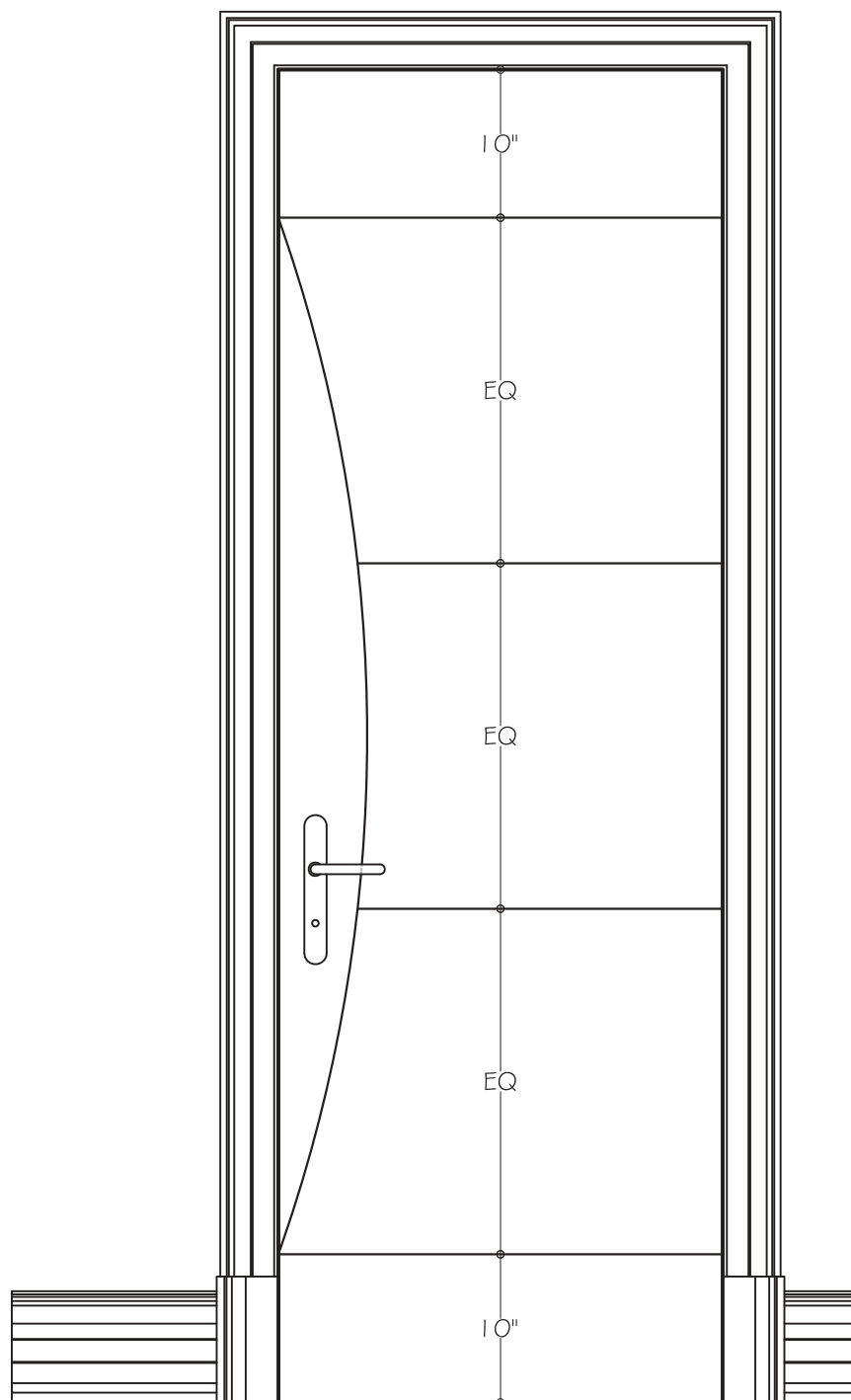
## G-22



## G-23



## G-24



## CREATE YOUR OWN DESIGN

### COMMERCIAL DOOR

	DOOR WIDTH				
A					
B					
C					

### RESIDENTIAL WOOD DOOR

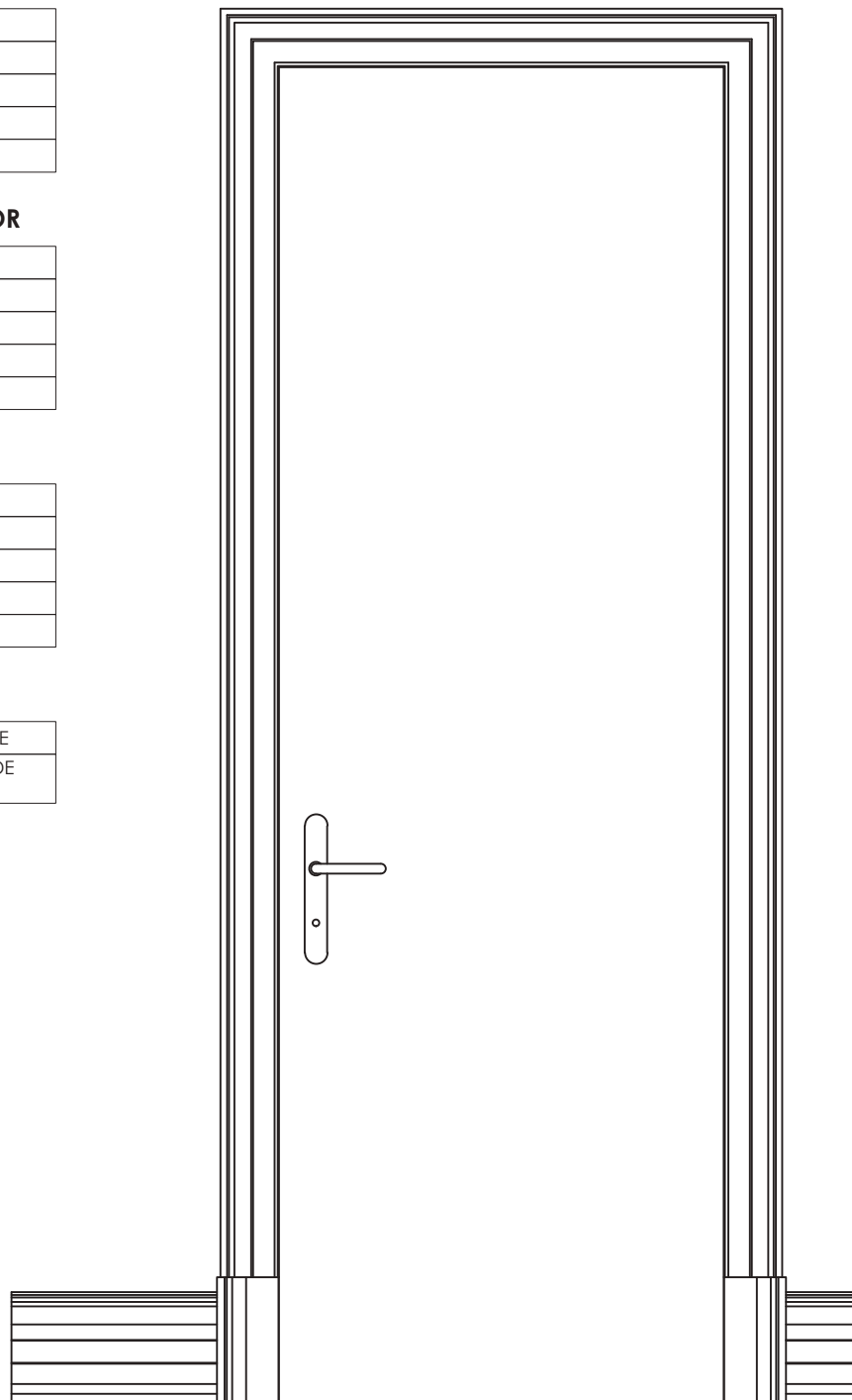
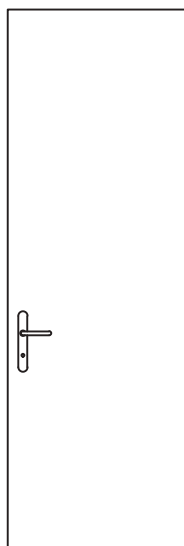
	DOOR WIDTH				
A					
B					
C					

### EXTERIOR DOOR

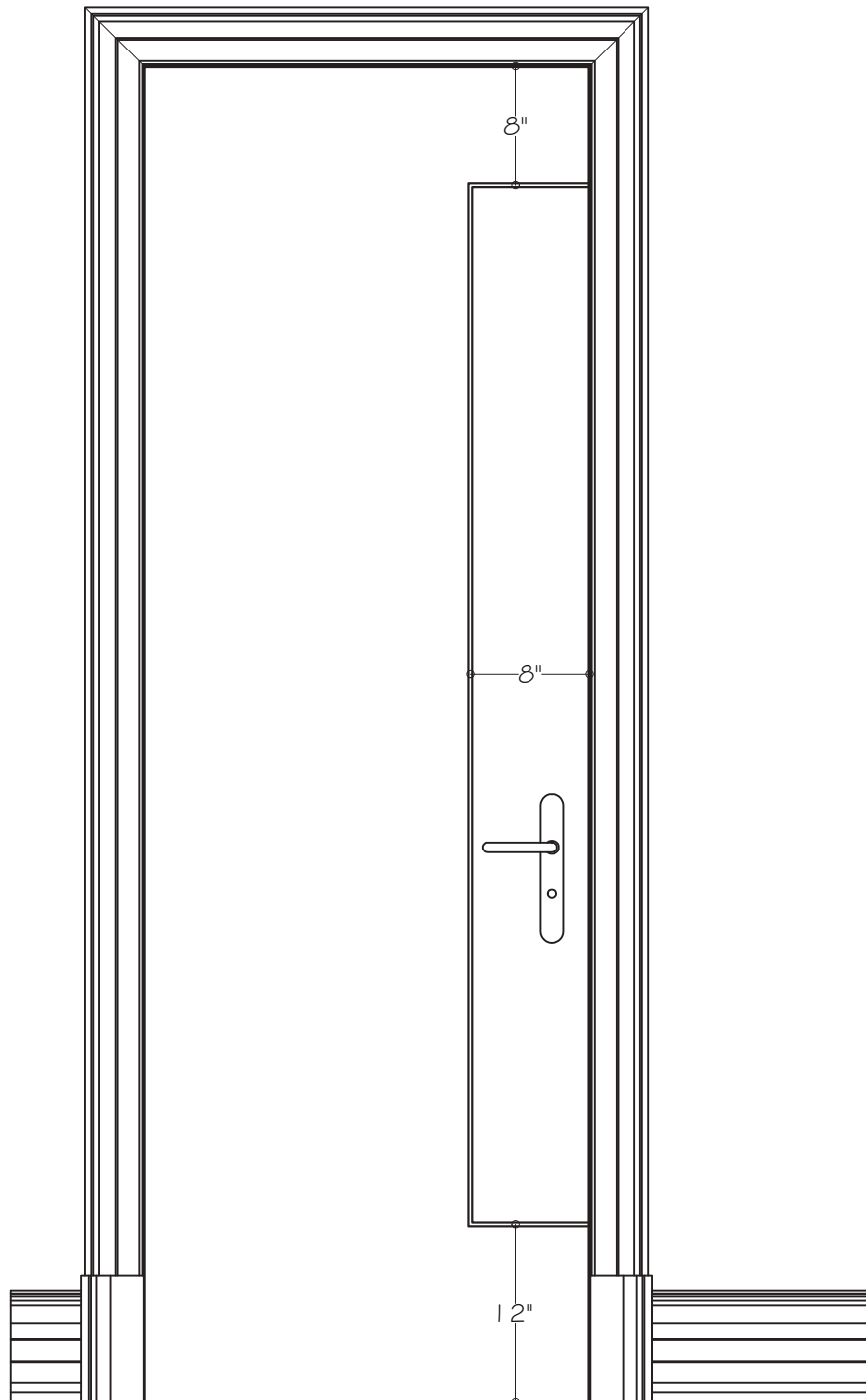
	DOOR WIDTH				
A					
B					
C					

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE



## G-25



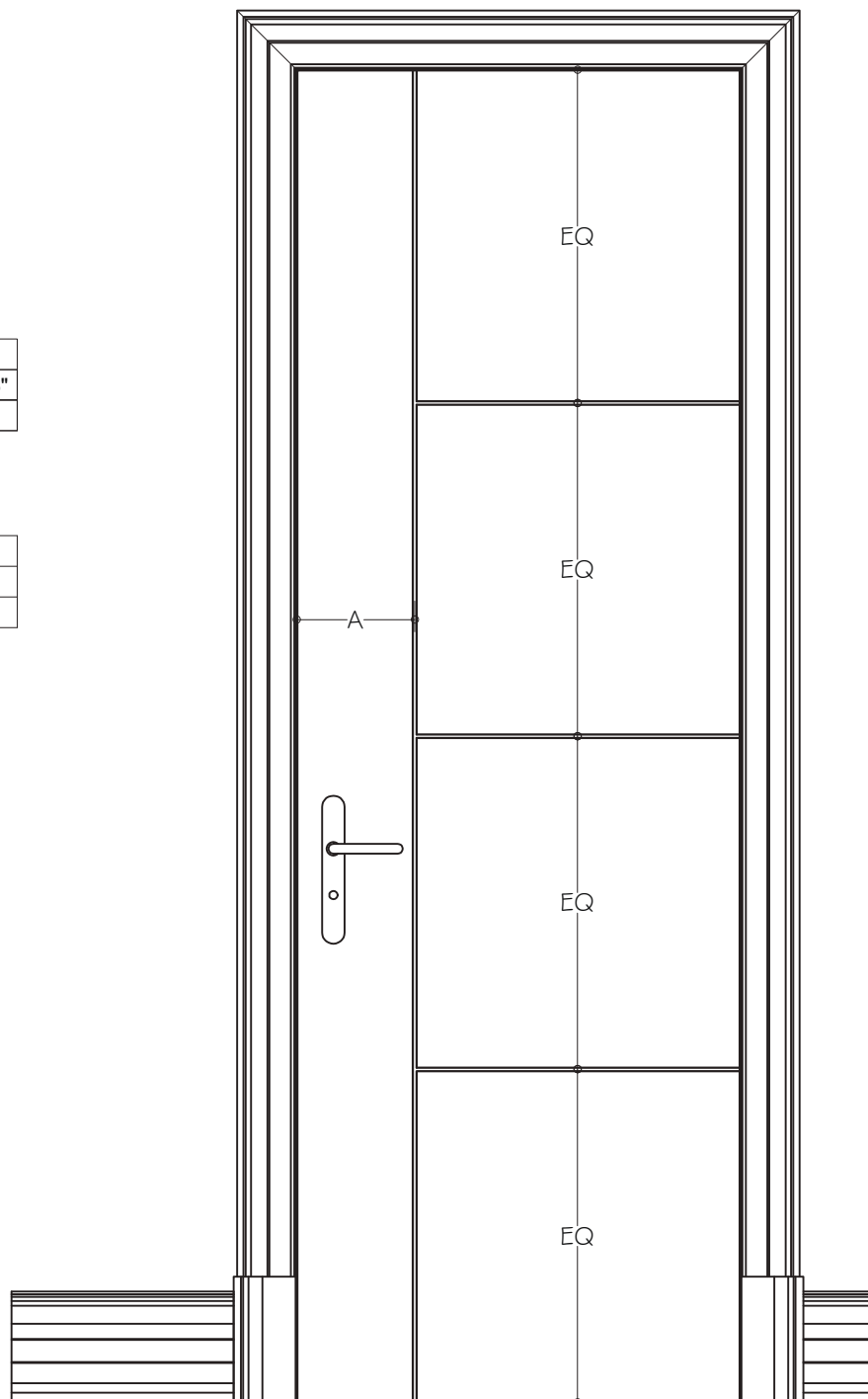


# Groove Door Series

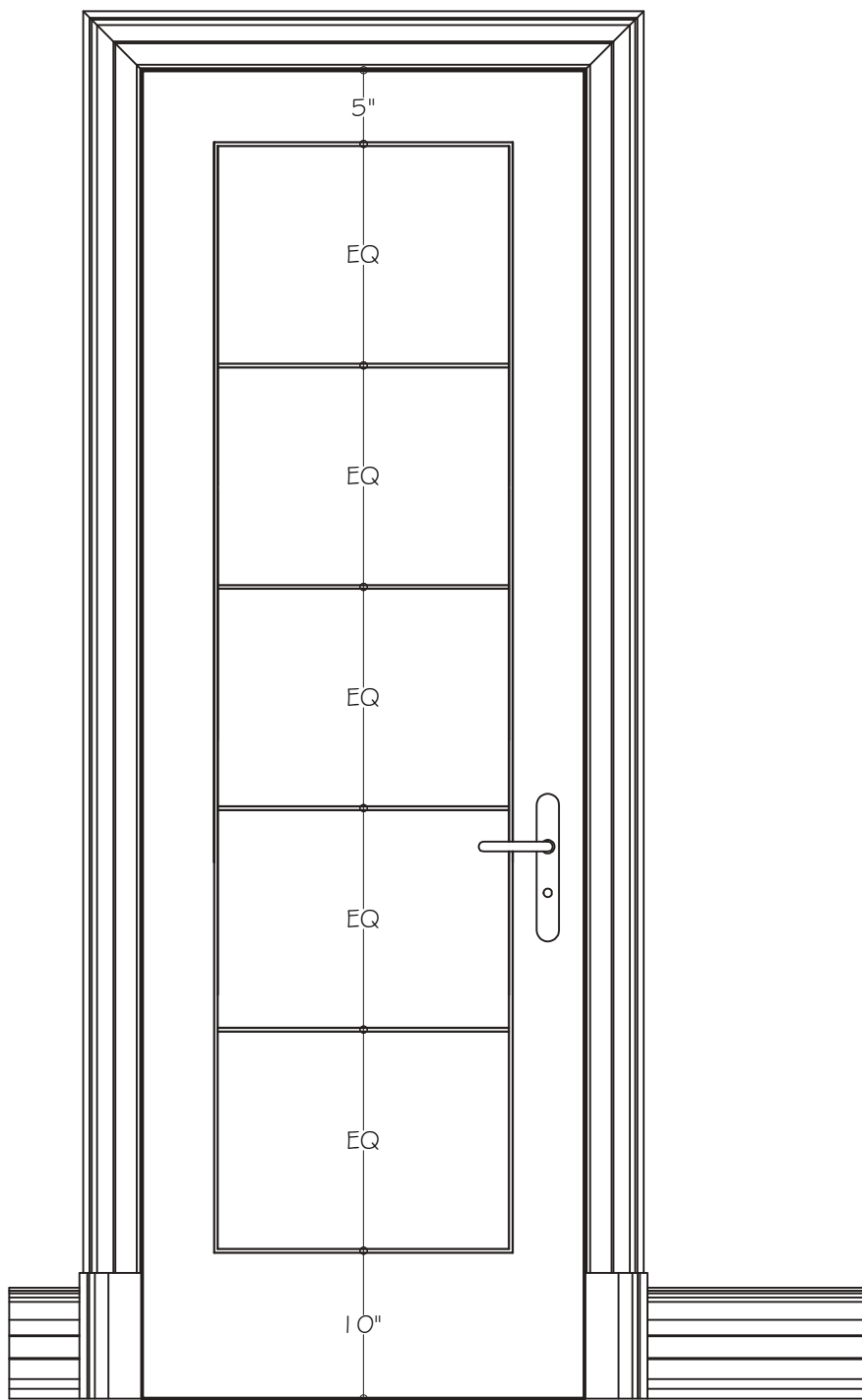
## G-26-3 (SHOWN)

DOOR WIDTH					
	16"	18"	20"	22"	24-36"
A	6"	6"	6"	8"	8"

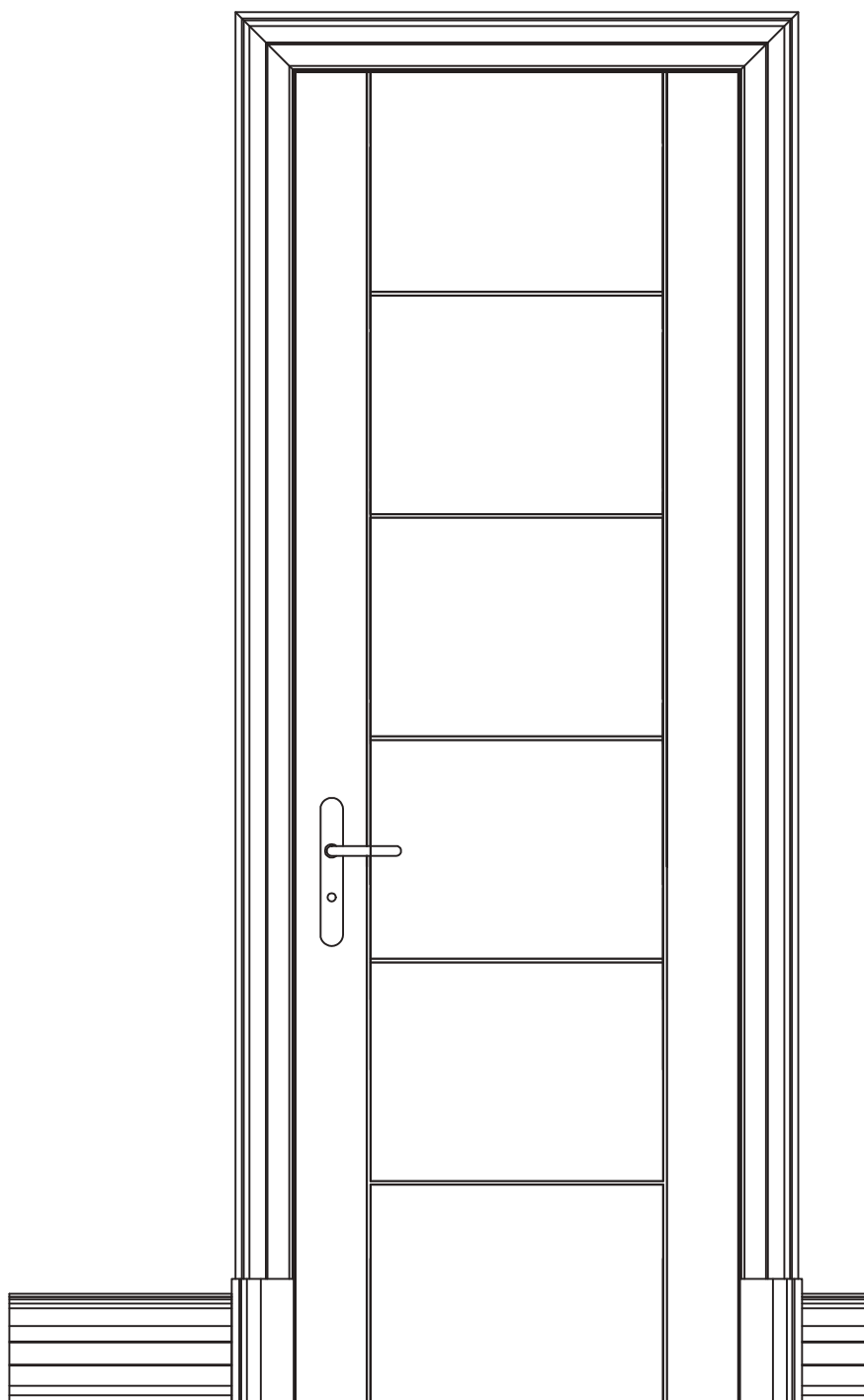
AVAILABLE:	NO. OF GRV.
G26	- 4
G26	- 5



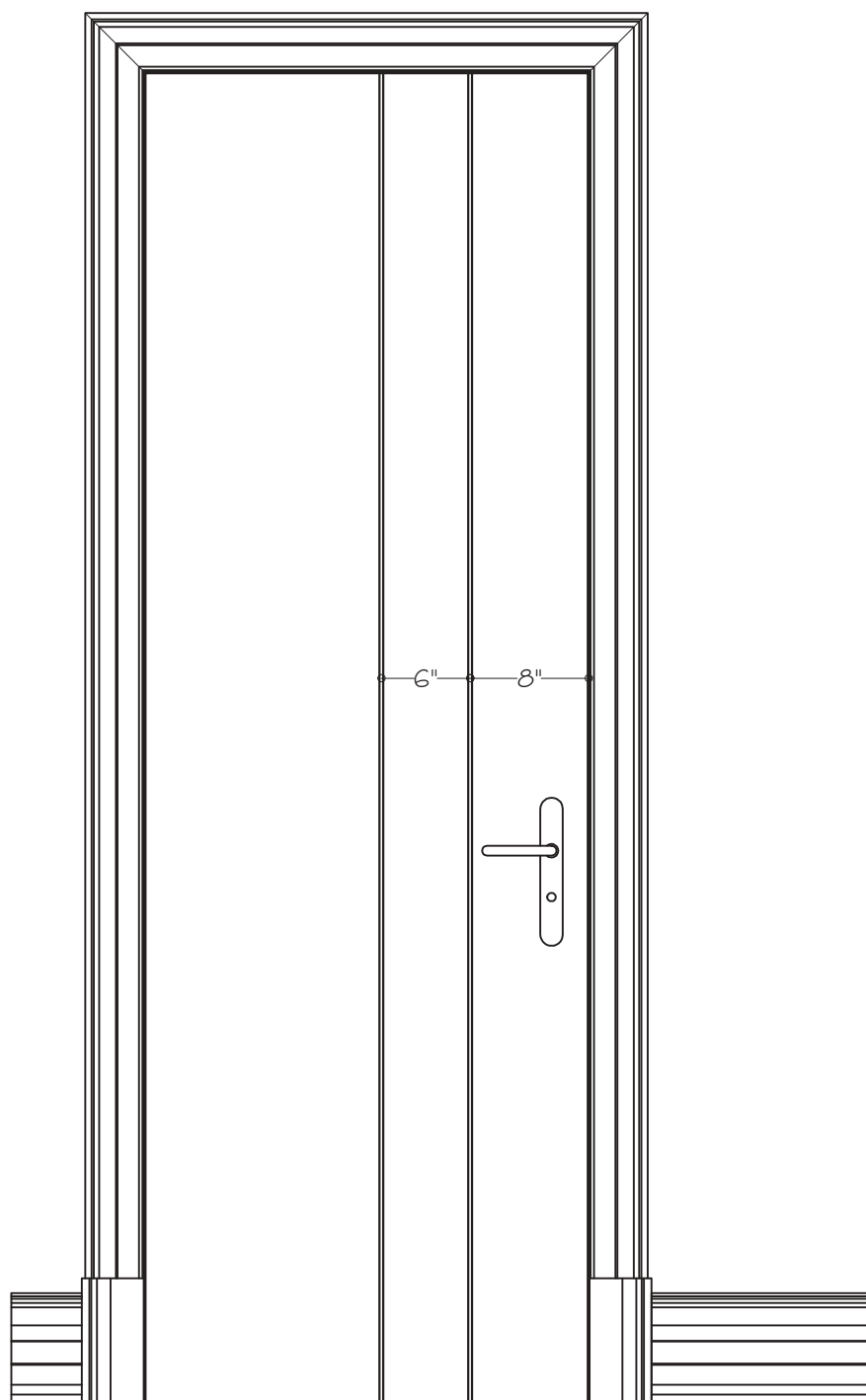
## G-27-4



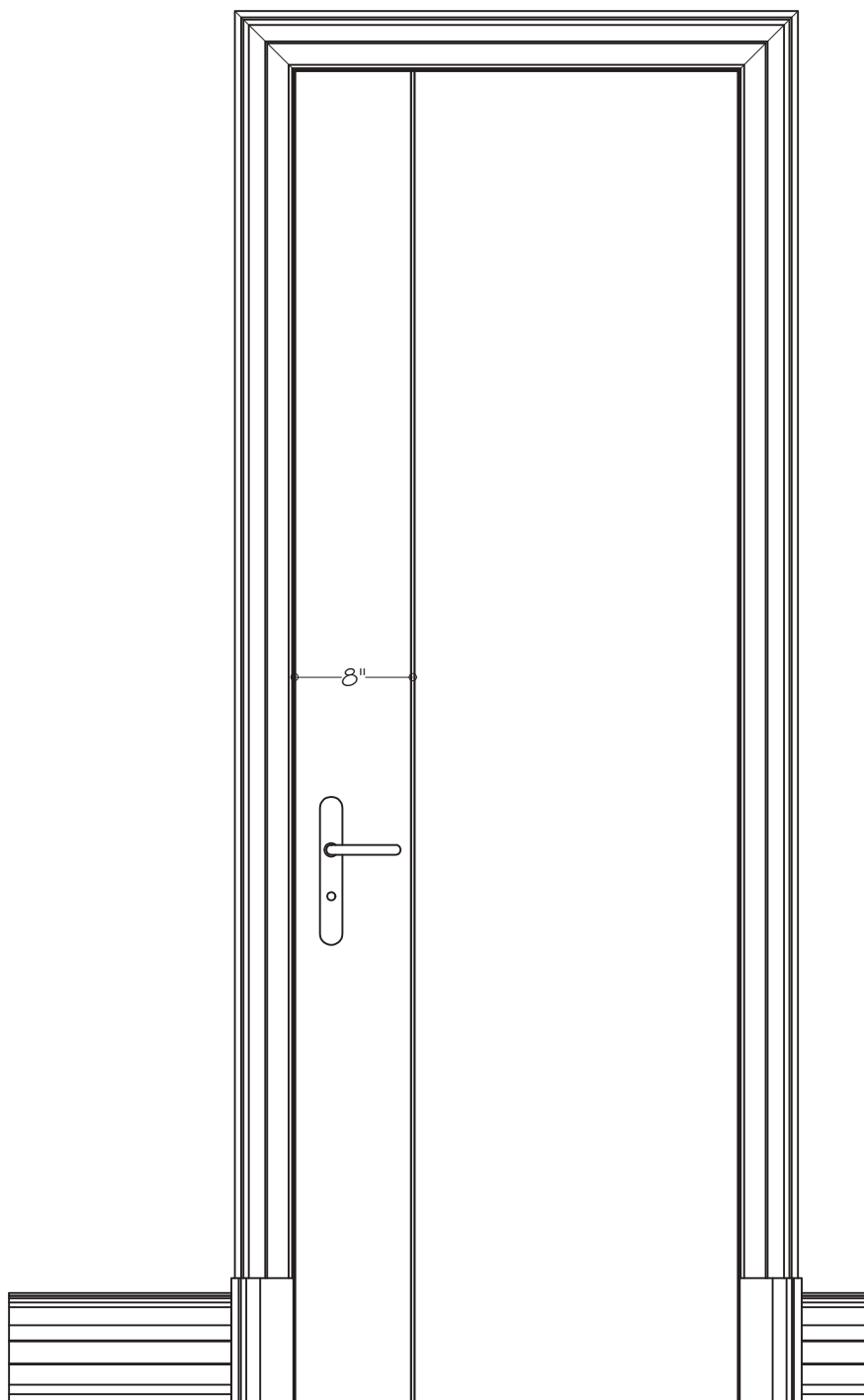
## G-28-5



## G-31



## G-32





# French Door Series

# French Door Series



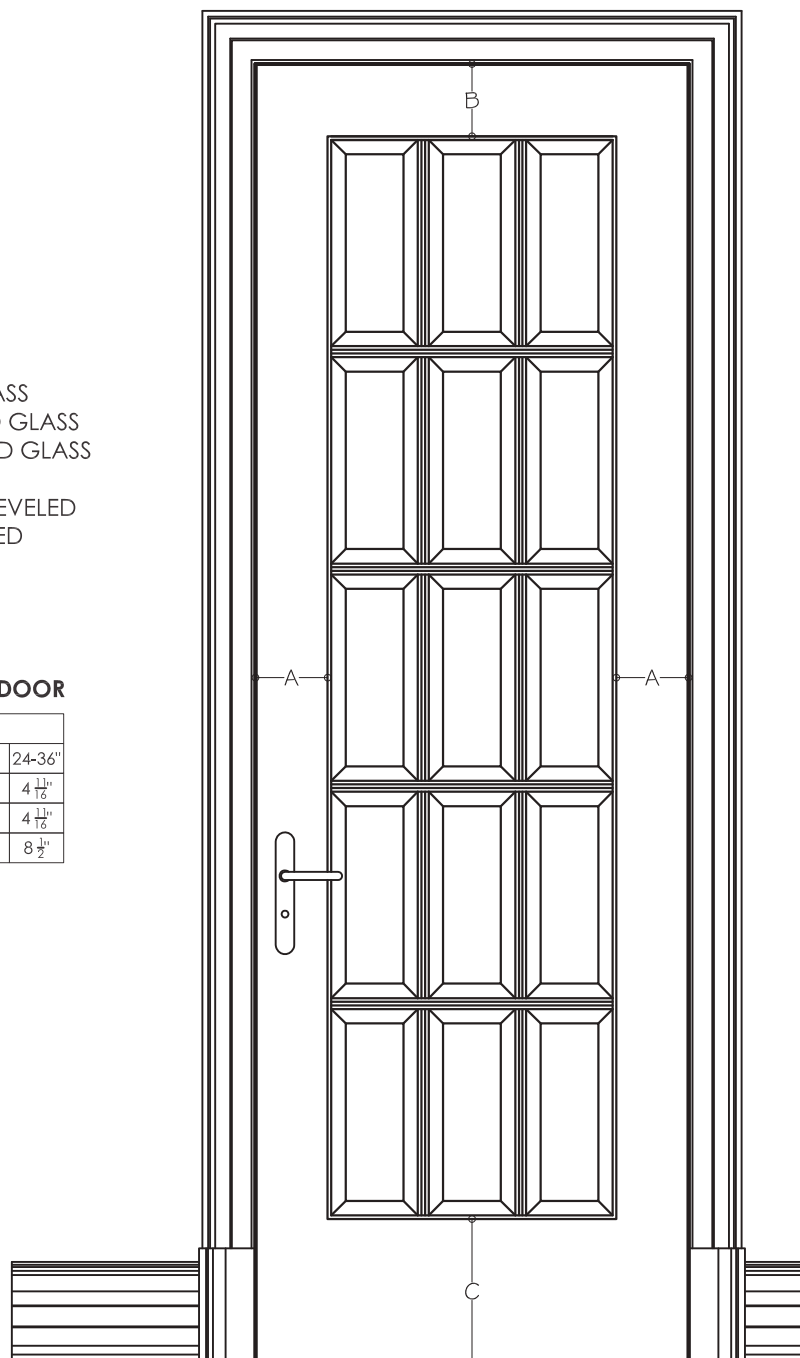
## FD-205

### AVAILABLE IN:

- FLAT CLEAR GLASS
- SINGLE BEVELED GLASS
- DOUBLE BEVELED GLASS
- ACID ETCHED
- ACID ETCHED BEVELED
- WHITE LAMINATED

### RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "



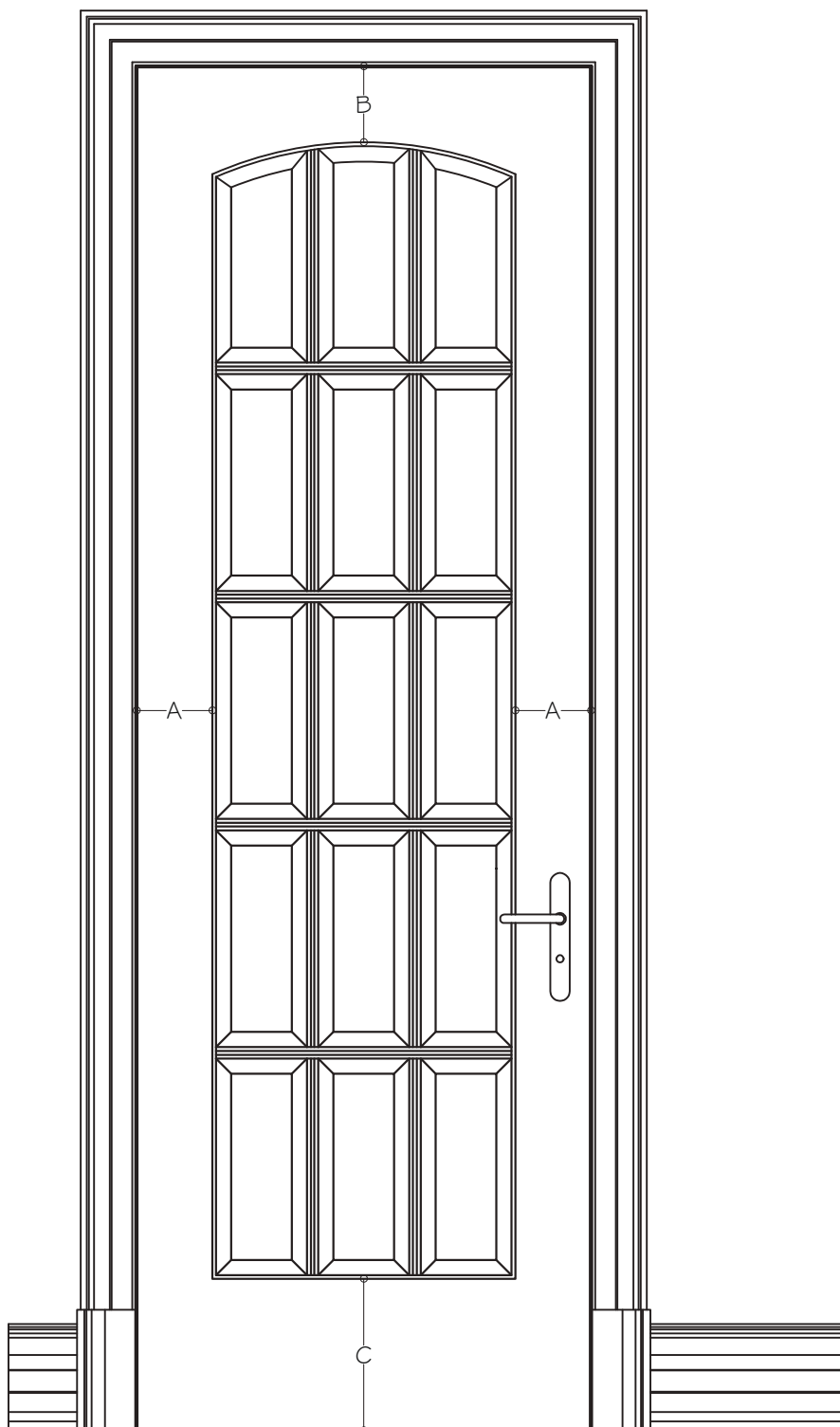
## AFD205

### AVAILABLE IN:

- FLAT CLEAR GLASS
- SINGLE BEVELED GLASS
- DOUBLE BEVELED GLASS
- ACID ETCHED
- ACID ETCHED BEVELED
- WHITE LAMINATED

### RESIDENTIAL WOOD DOOR

	DOOR WIDTH				
	16"	18"	20"	22"	24-36"
<b>A</b>	2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
<b>B</b>	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
<b>C</b>	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "



# Louver Door Series

# Louver Door Series

LV-01

**AVAILABLE IN:**

- VENTED LOUVER
- FALSE LOUVER
- OPERABLE LOUVER

**MATERIALS:**

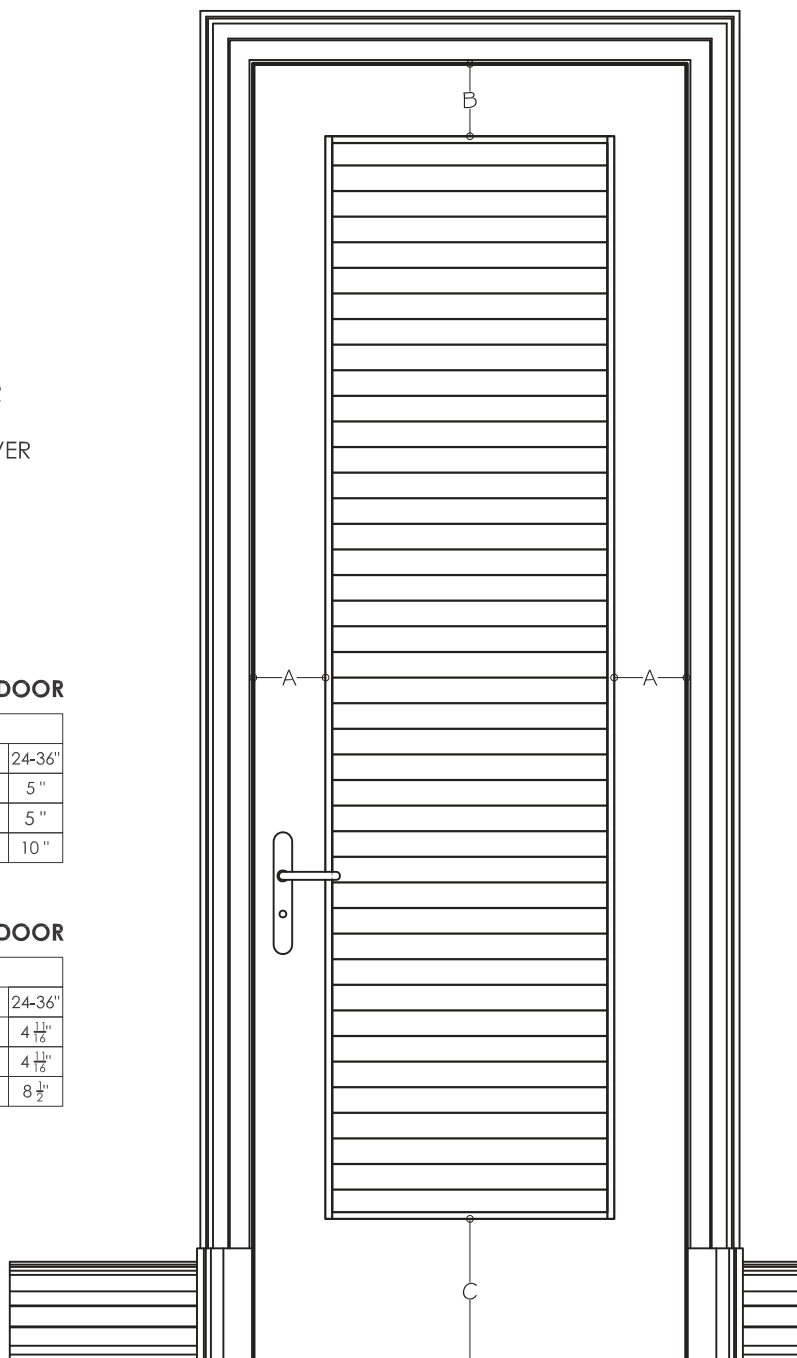
- MDF
- SOLID WOOD

**COMMERCIAL DOOR**

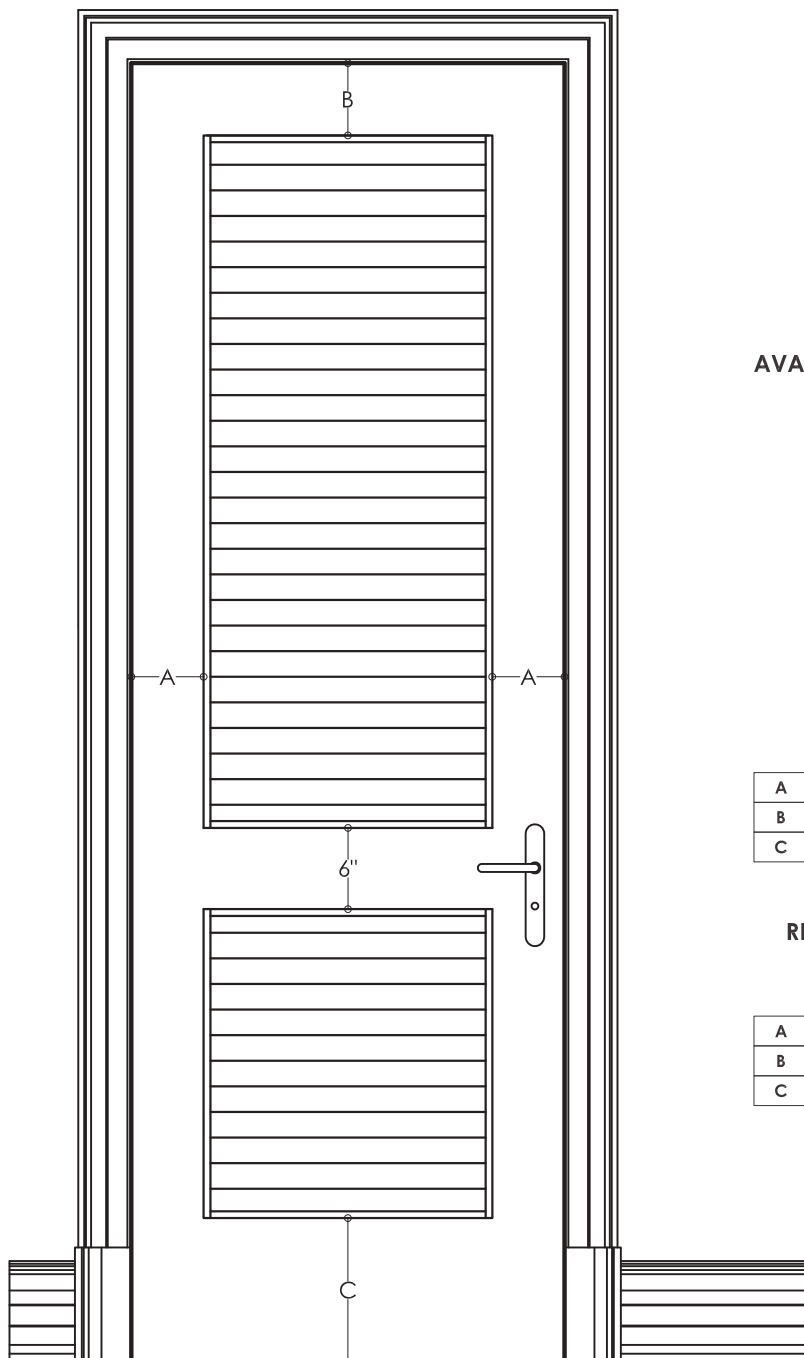
		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 $\frac{1}{2}$ "	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

**RESIDENTIAL WOOD DOOR**

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "



## LV-02



### AVAILABLE IN:

- VENTED LOUVER
- FALSE LOUVER
- OPERABLE LOUVER

### MATERIALS:

- MDF
- SOLID WOOD

### COMMERCIAL DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		3 $\frac{1}{2}$ "	4"	5"	5"	5"
B		5"	5"	5"	5"	5"
C		10"	10"	10"	10"	10"

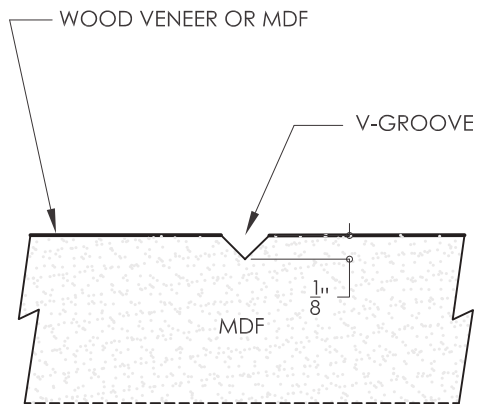
### RESIDENTIAL WOOD DOOR

		DOOR WIDTH				
		16"	18"	20"	22"	24-36"
A		2 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	3 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
B		4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "	4 $\frac{11}{16}$ "
C		8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

# Designer Door Series

# Designer Door Series

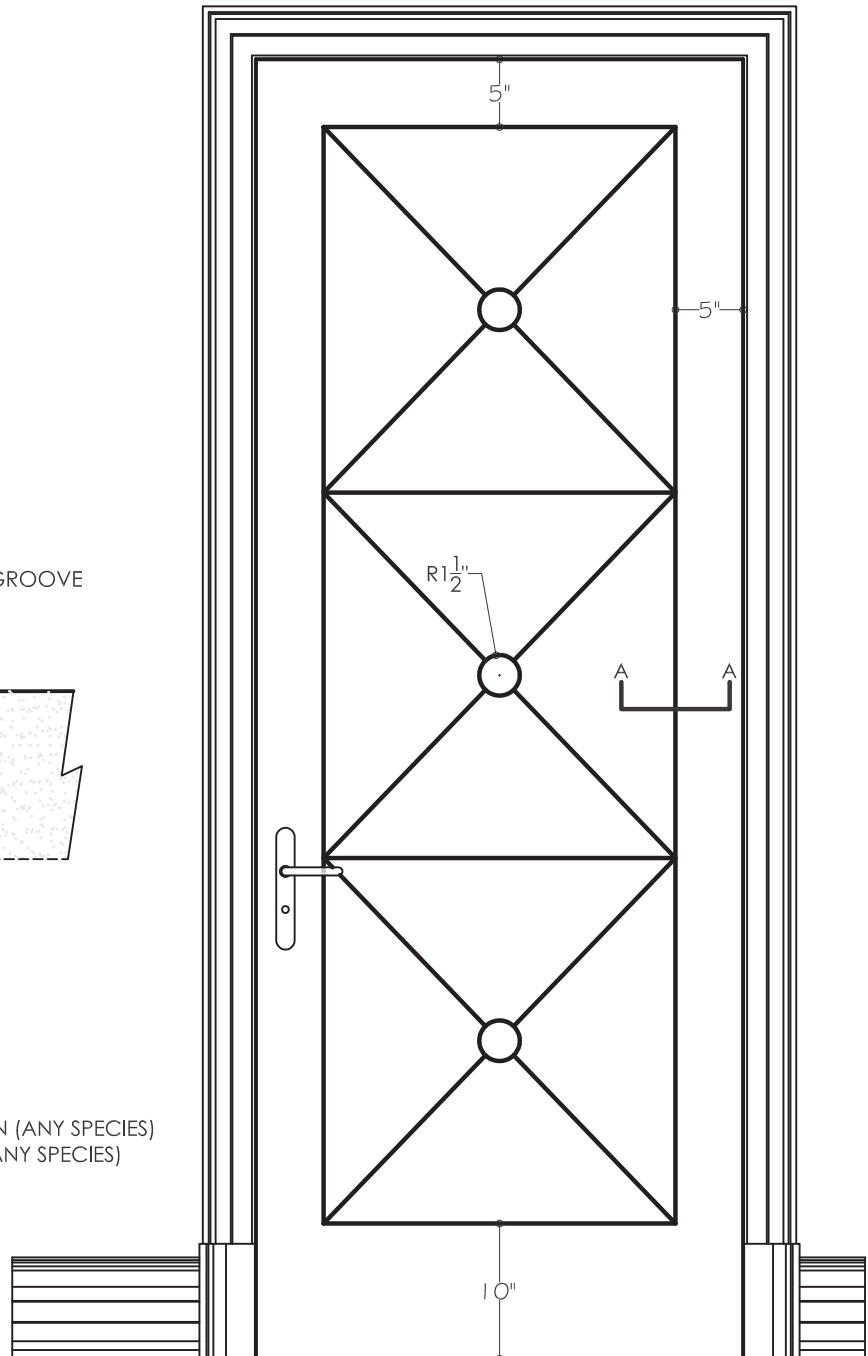




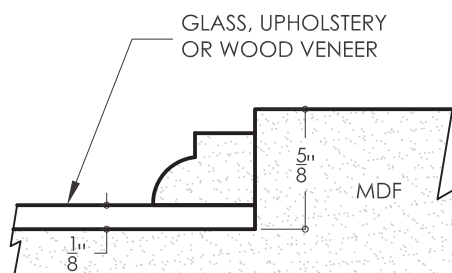
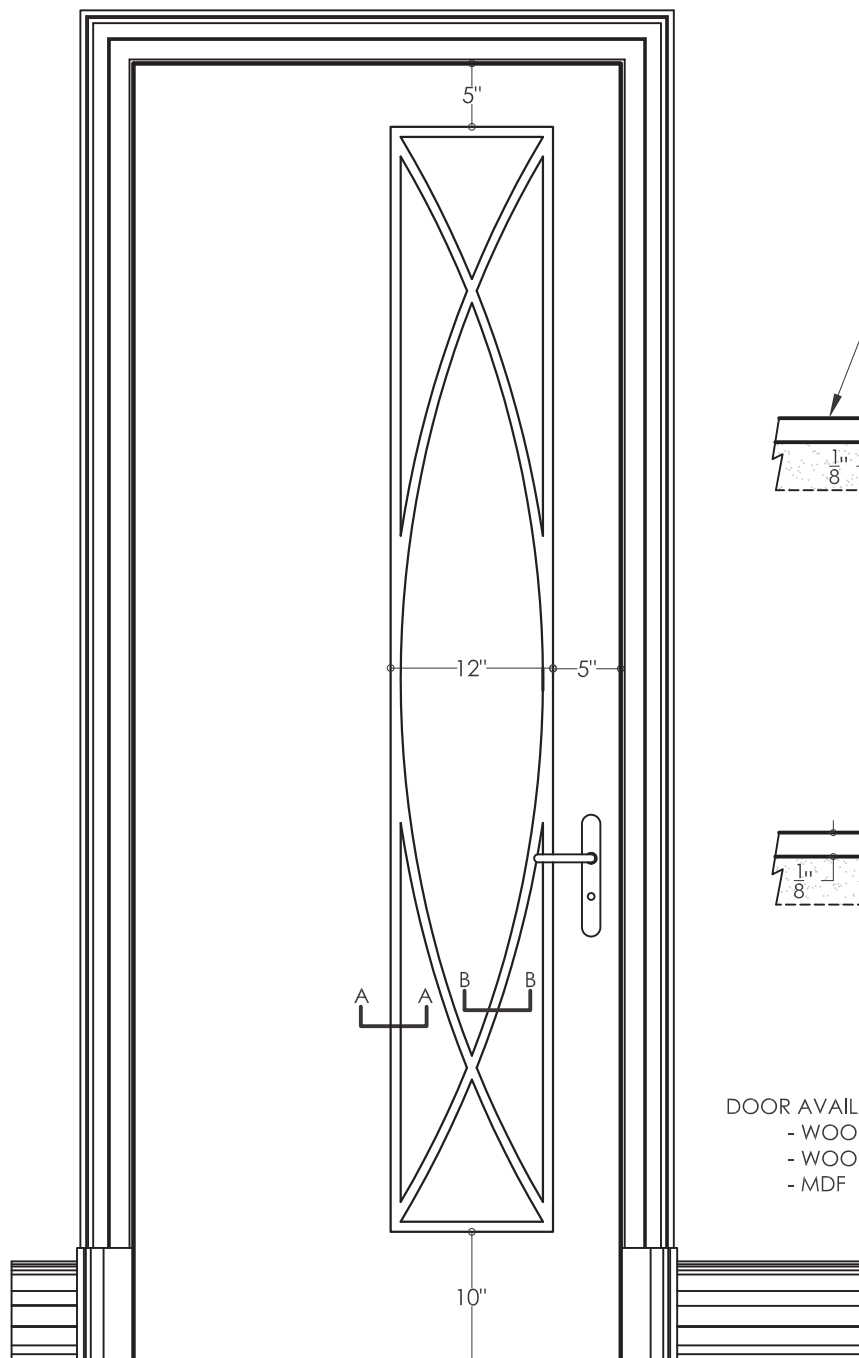
SECTION A-A

DOOR AVAILABLE IN :

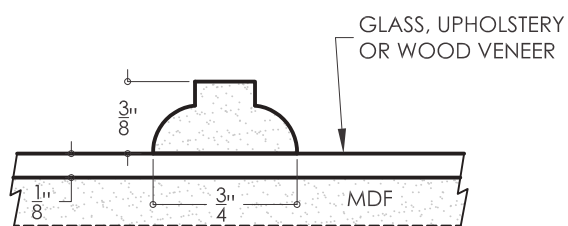
- WOOD VENEER HORIZONTAL GRAIN (ANY SPECIES)
- WOOD VENEER VERTICAL GRAIN (ANY SPECIES)
- MDF



## DS-6



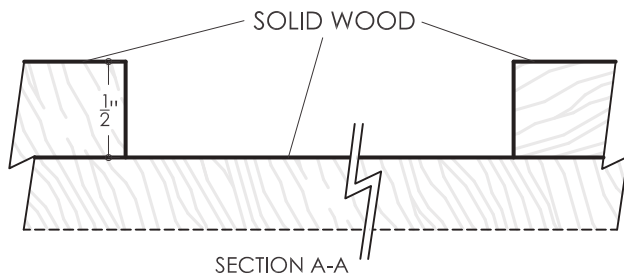
SECTION A-A



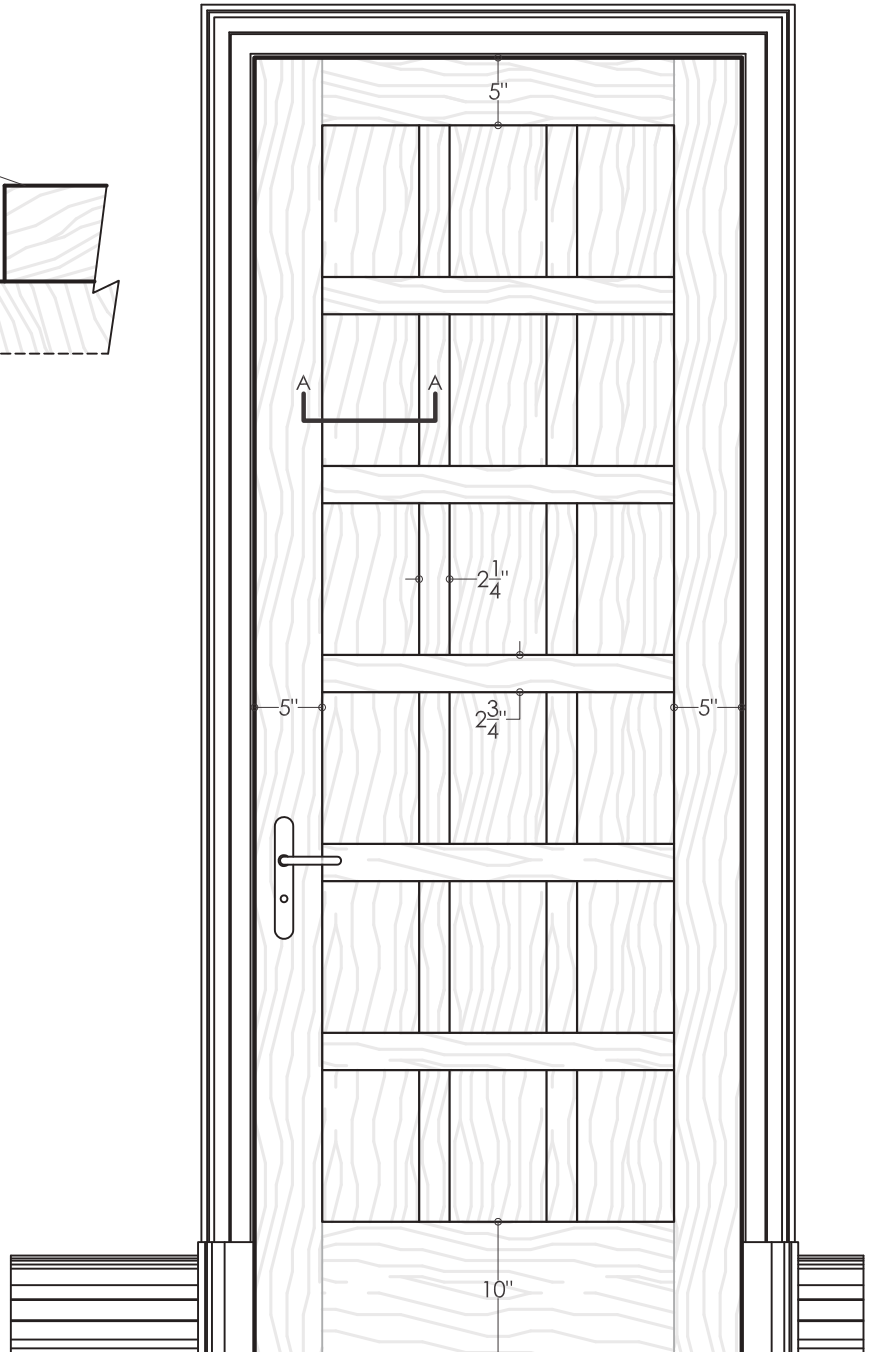
SECTION B-B

DOOR AVAILABLE IN :

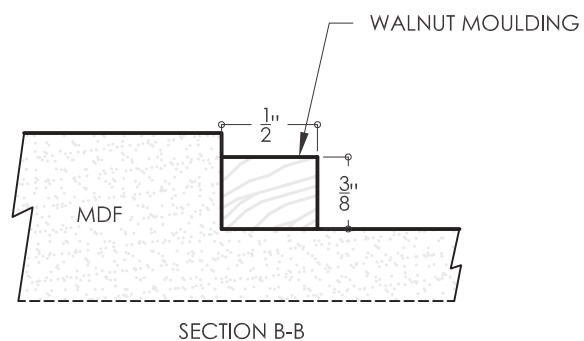
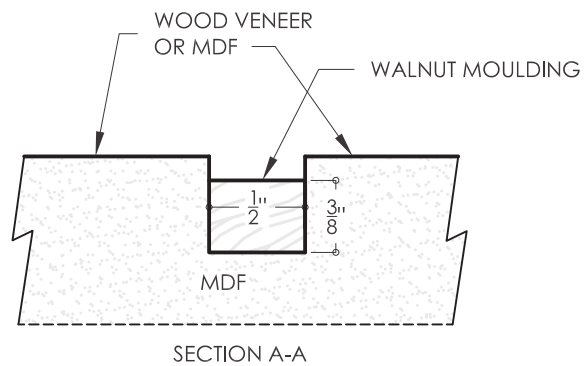
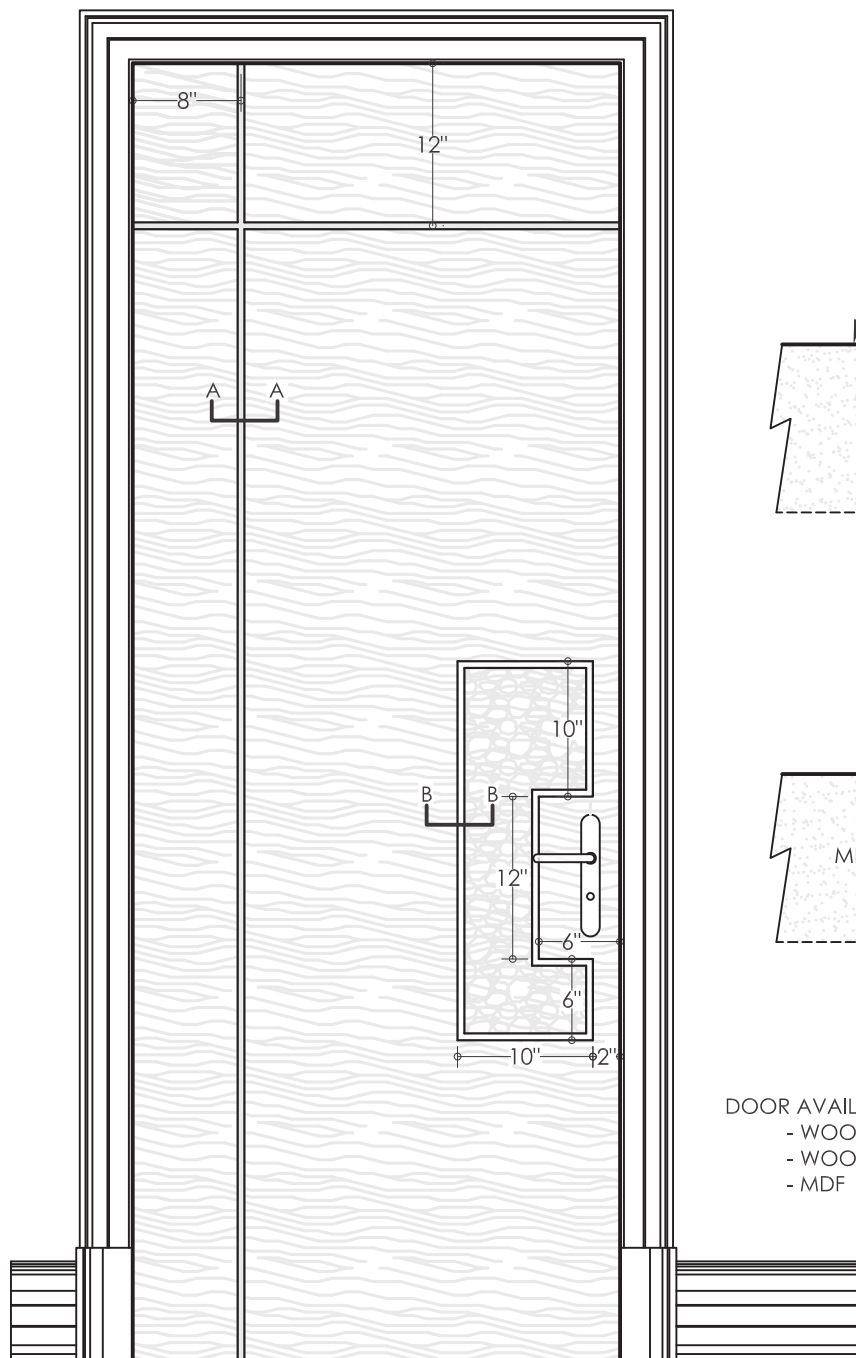
- WOOD VENEER HORIZONTAL GRAIN (ANY SPECIES)
- WOOD VENEER VERTICAL GRAIN (ANY SPECIES)
- MDF



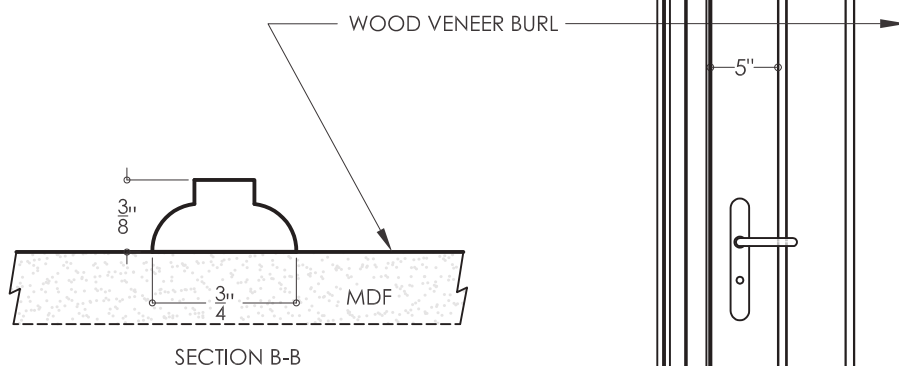
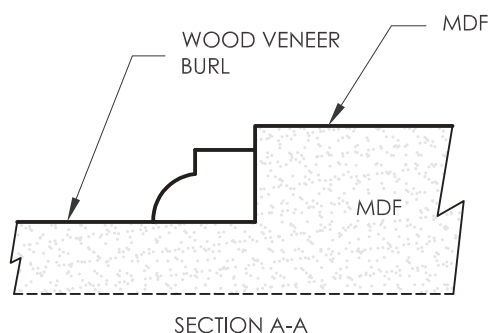
DOOR AVAILABLE IN :  
- WOOD (ANY SPECIES)



## DS-10

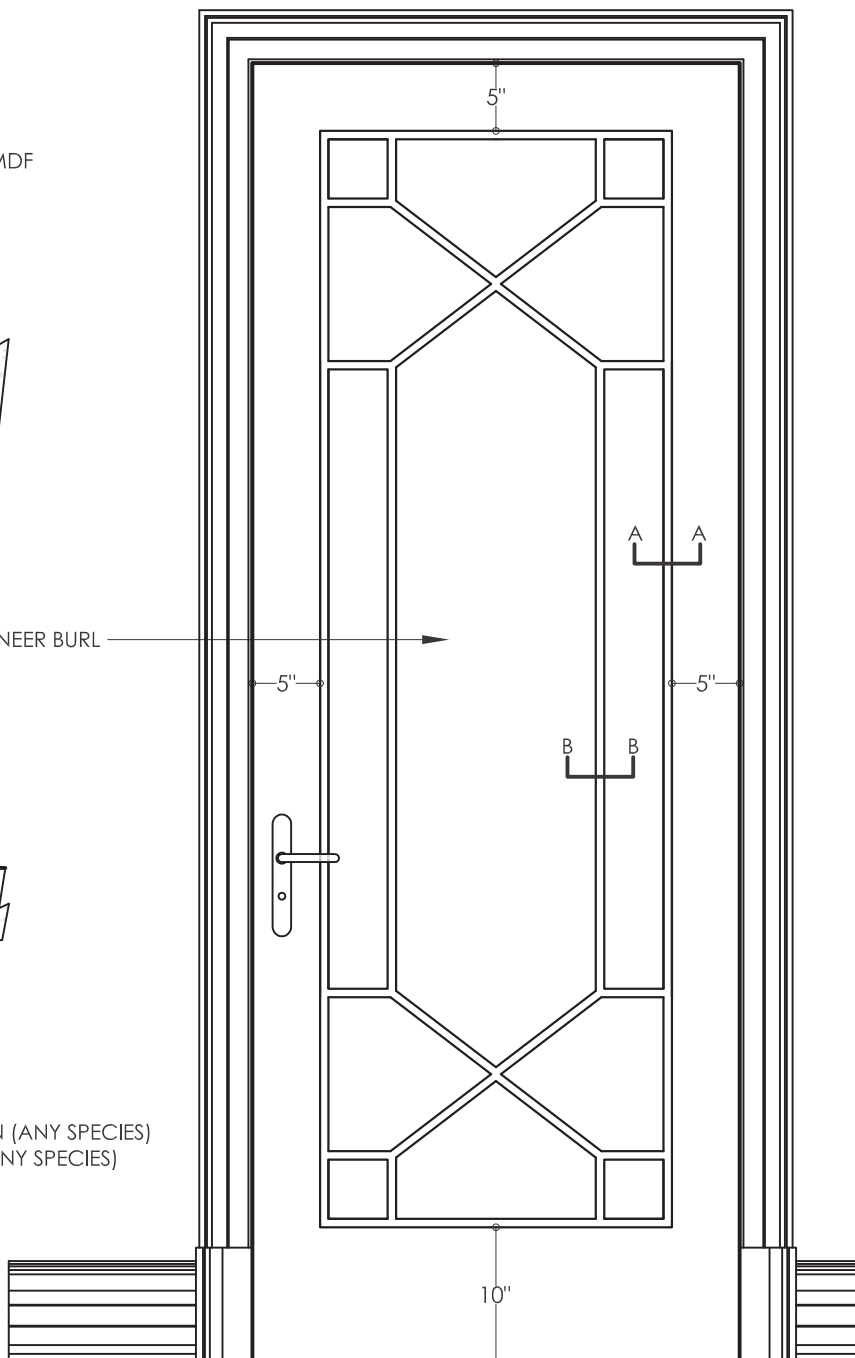


- DOOR AVAILABLE IN :
- WOOD VENEER HORIZONTAL GRAIN (ANY SPECIES)
  - WOOD VENEER VERTICAL GRAIN (ANY SPECIES)
  - MDF

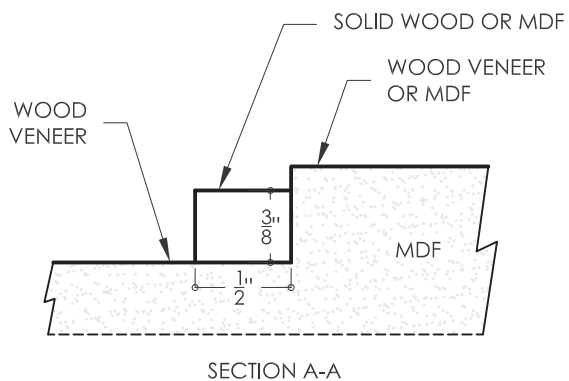
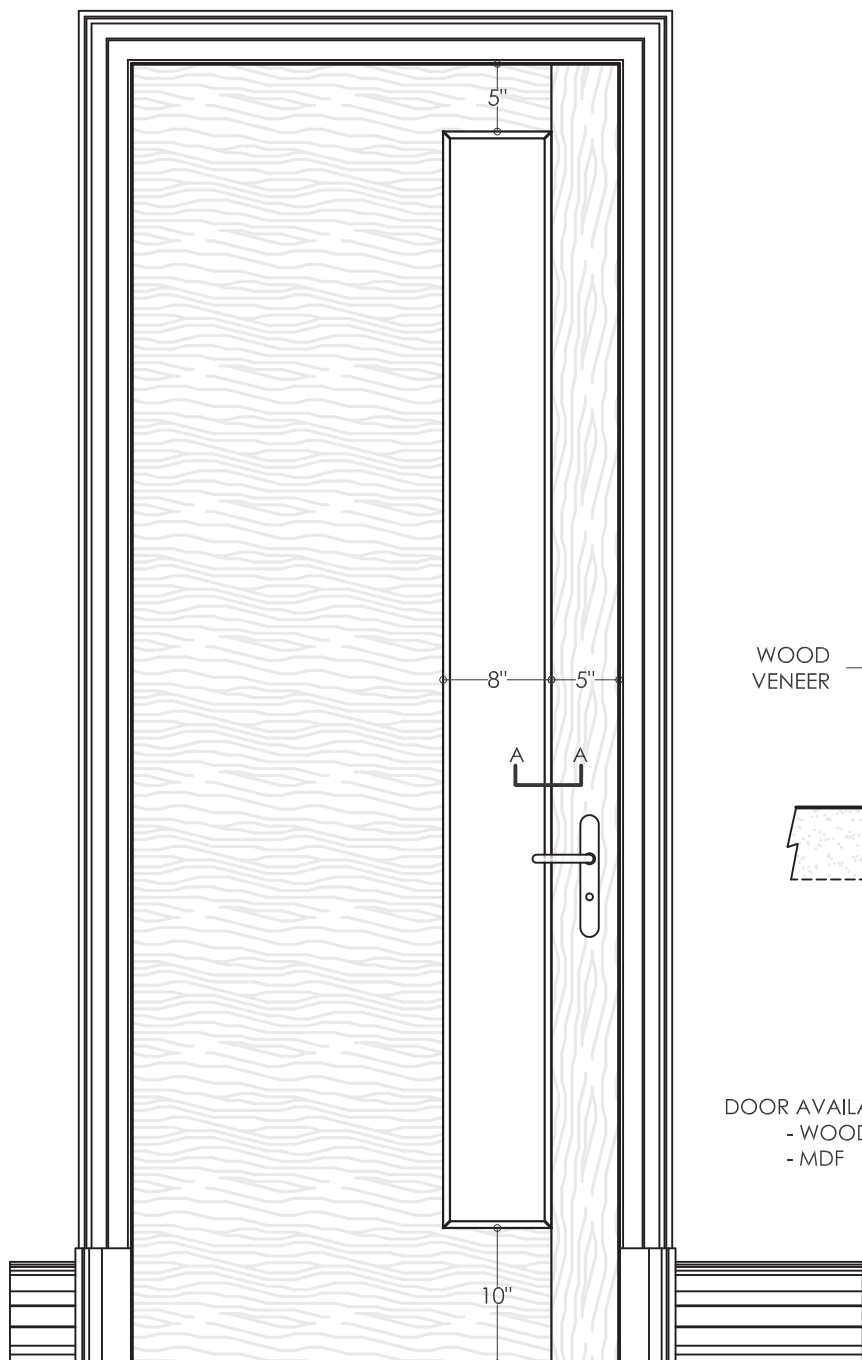


DOOR AVAILABLE IN :

- WOOD VENEER HORIZONTAL GRAIN (ANY SPECIES)
- WOOD VENEER VERTICAL GRAIN (ANY SPECIES)
- MDF

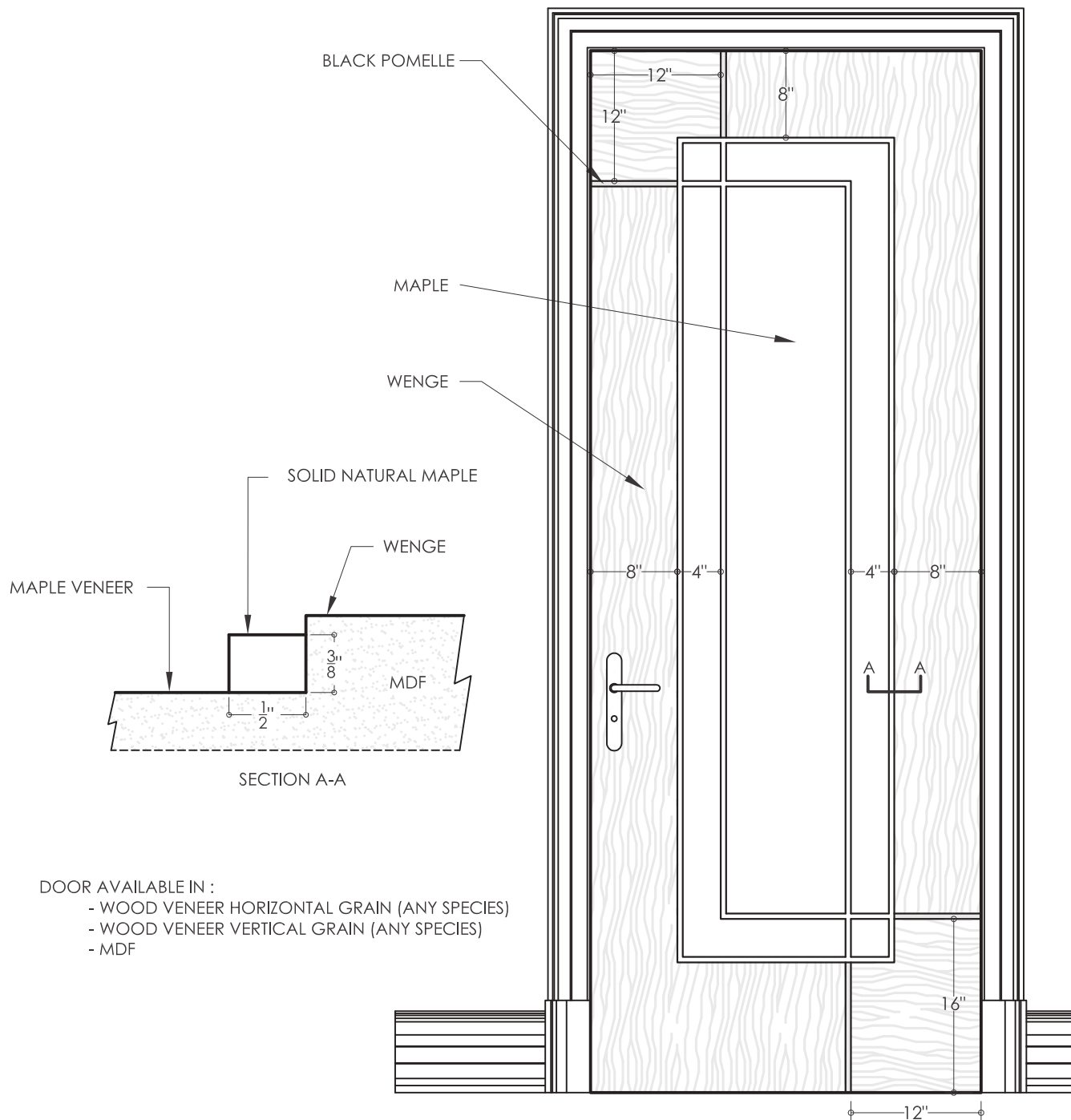


## DS-8



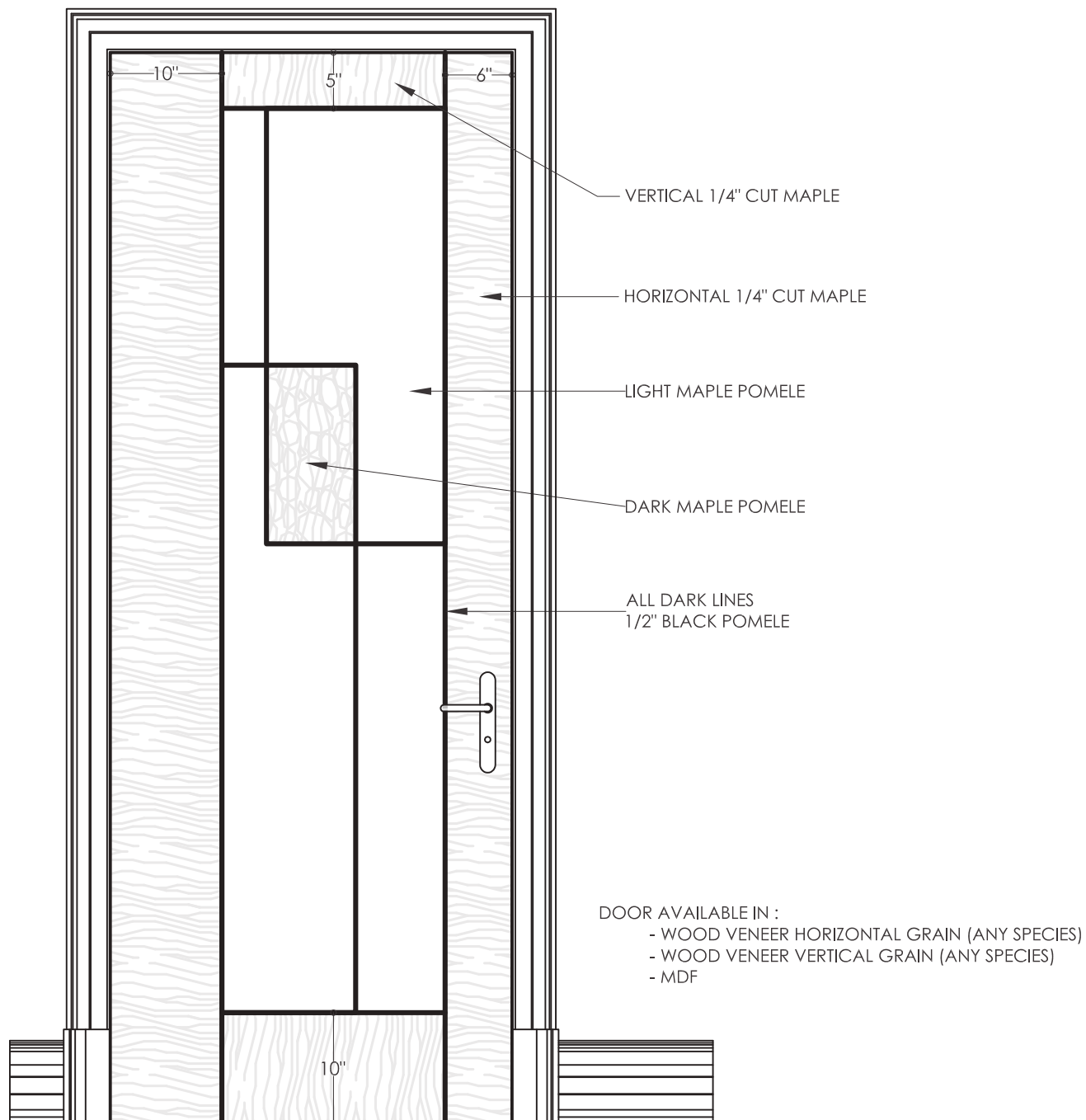
DOOR AVAILABLE IN :

- WOOD VENEER (ANY SPECIES)
- MDF

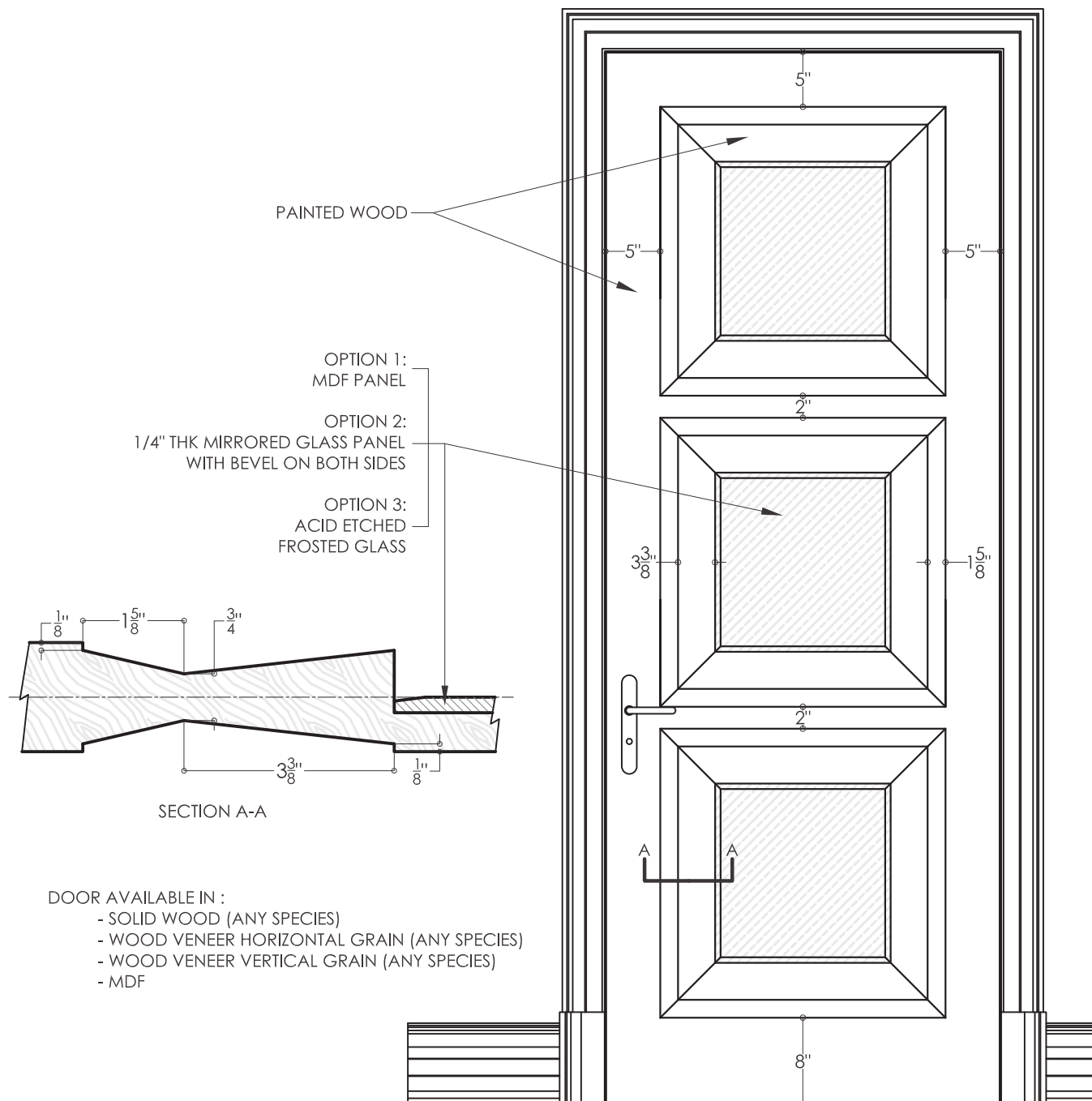


# Designer Door Series

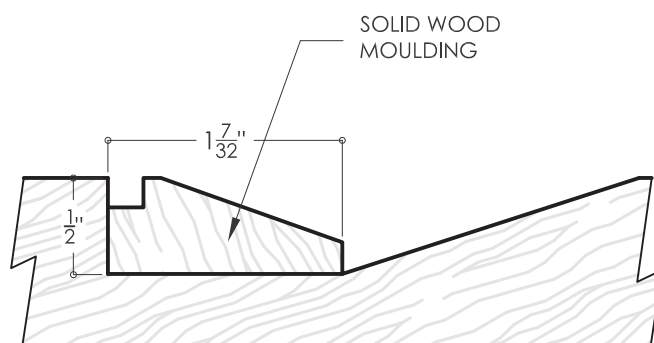
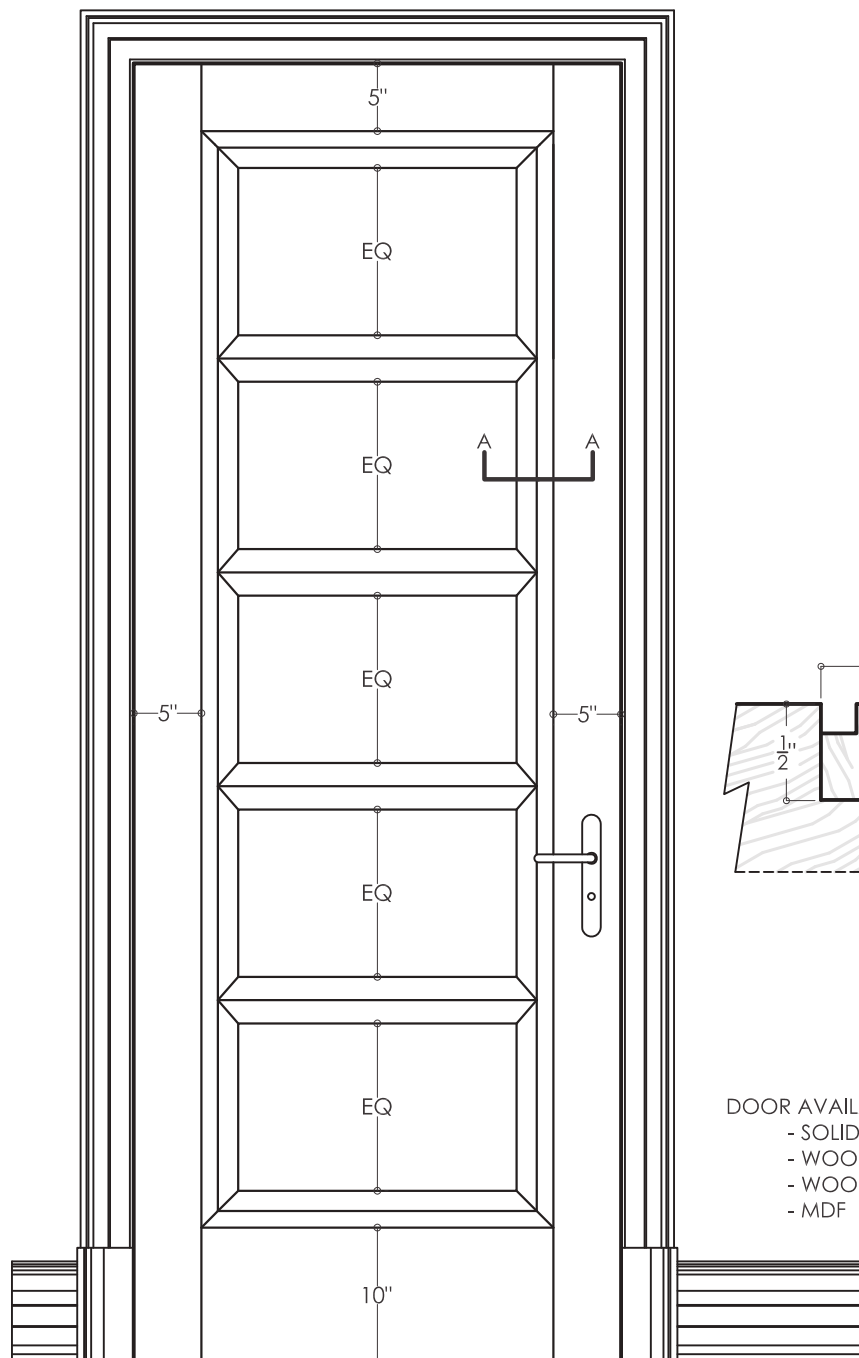
## DS-14







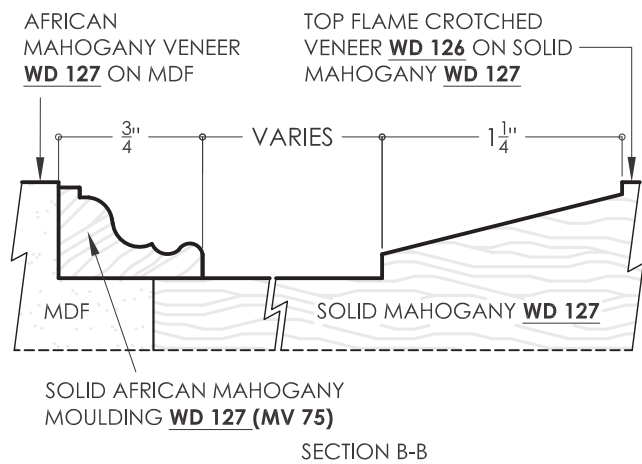
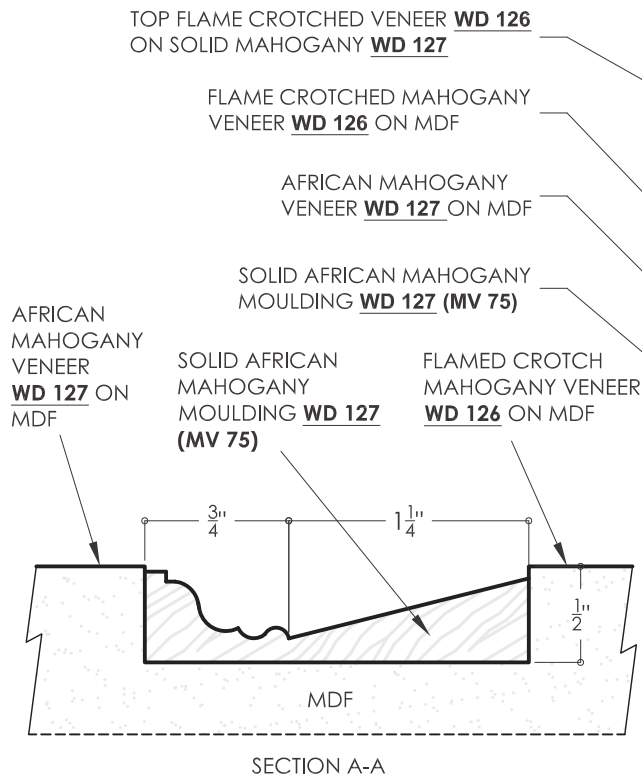
## DS-16-4



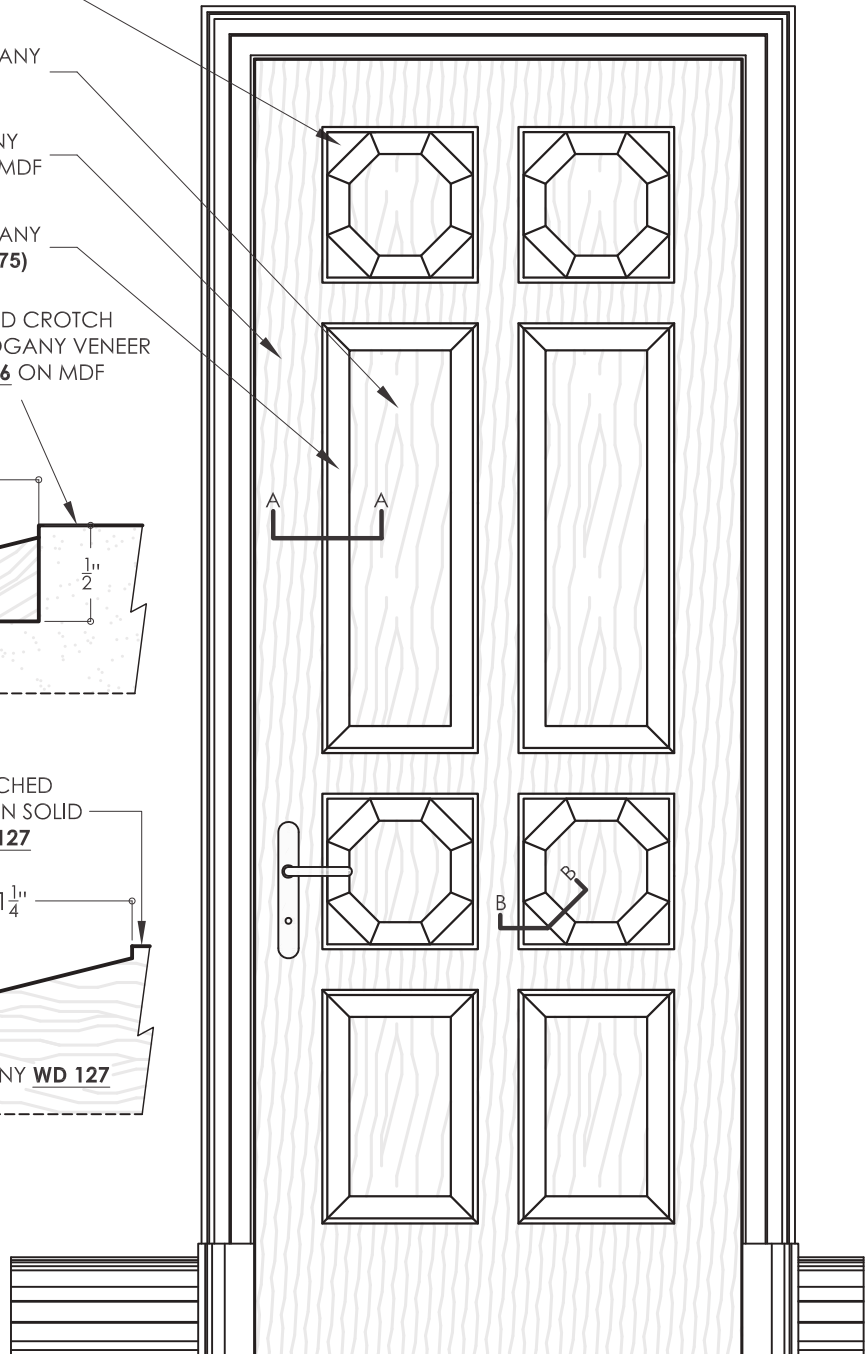
SECTION A-A

DOOR AVAILABLE IN :

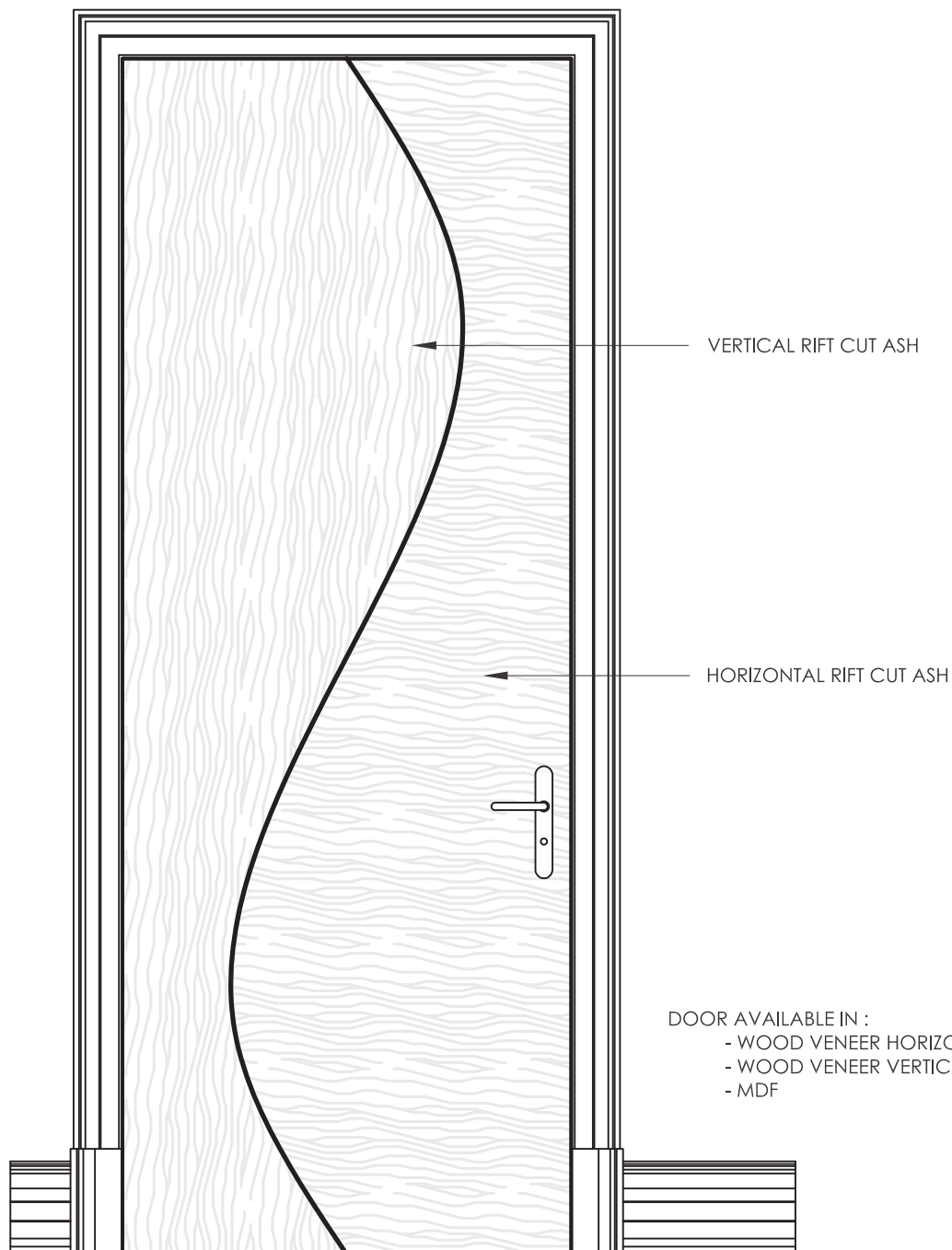
- SOLID WOOD (ANY SPECIES)
- WOOD VENEER HORIZONTAL GRAIN (ANY SPECIES)
- WOOD VENEER VERTICAL GRAIN (ANY SPECIES)
- MDF



DOOR AVAILABLE IN:  
- WOOD VENEER (ANY SPECIES)  
- MDF



## DS-20



## CREATE YOUR OWN DESIGN

### COMMERCIAL DOOR

	DOOR WIDTH				
A					
B					
C					

### RESIDENTIAL WOOD DOOR

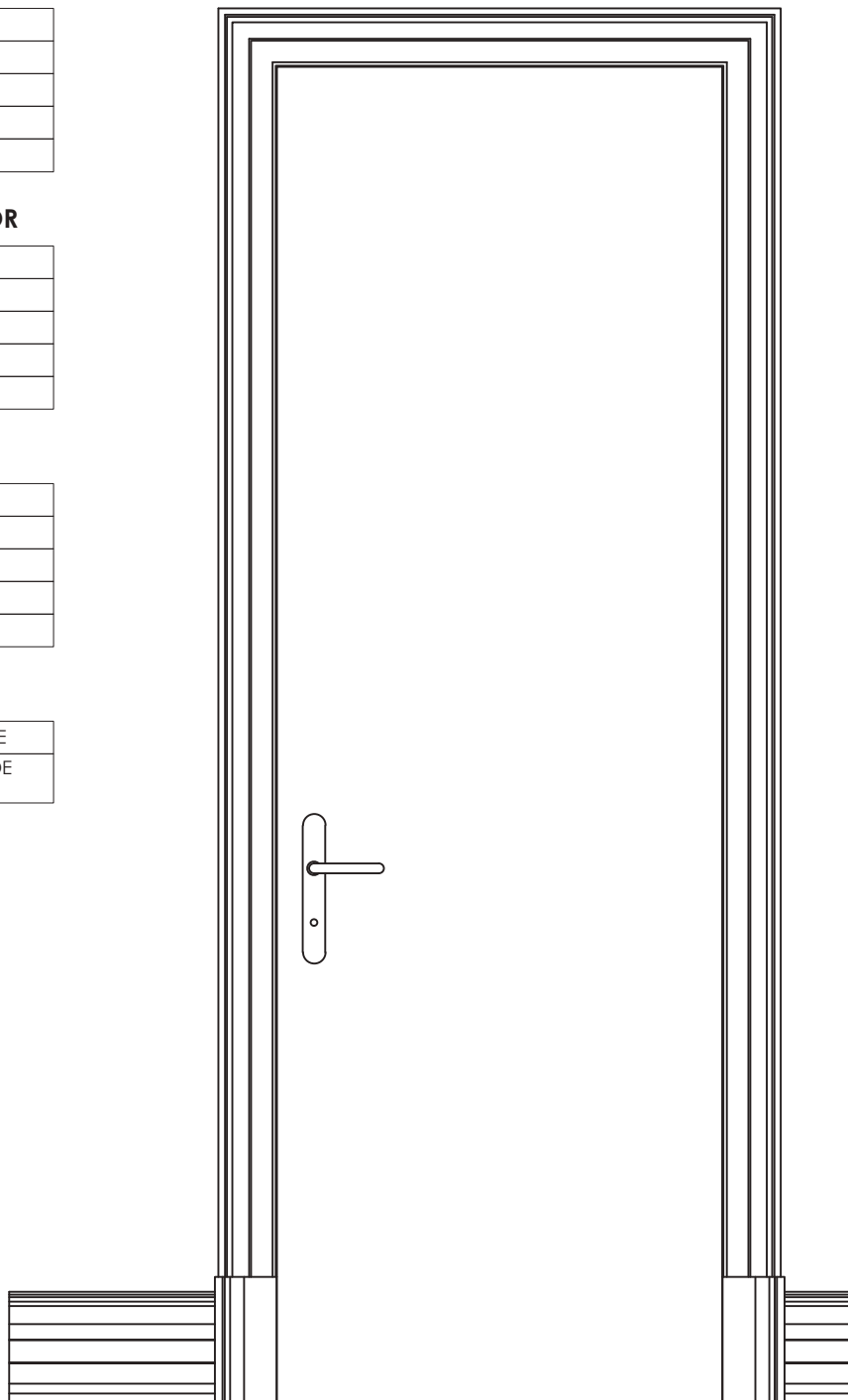
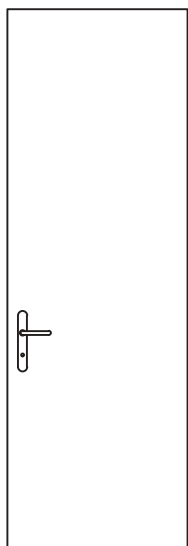
	DOOR WIDTH				
A					
B					
C					

### EXTERIOR DOOR

	DOOR WIDTH				
A					
B					
C					

### BIFOLD DOOR

A - OUTSIDE RAIL	REGULAR SIZE
A - INSIDE RAIL	1/2 OF OUTSIDE RAIL SIZE





# Sticking & Panel Profiles

# Sticking & Panel Profiles





We understand that, as a Designer, Architect or Business Owner, you are always looking for suppliers and products that will express your vision. This is why we have modeled ourselves for ultimate design flexibility.

We offer a variety of sticking profiles which can be used with virtually any panel profile, that allows you to take advantage of unique ability to interpret your design plans in ways that express your clients' vision. Size, shape, colour, finish, and your creativity, any element of our doors can be adapted to blend with the chosen décor.

This ability is enhanced by our superb craftsmanship, state-of-the-art machinery and software and, of course, the generations of knowledge that go into each piece we produce.

## *Your Answer to Doors & Design Flexibility*



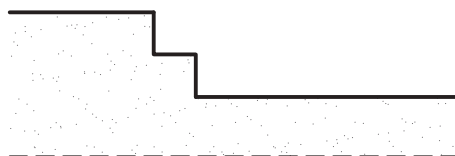
**Built to Spec. Built for you.**

## Sticking Profiles

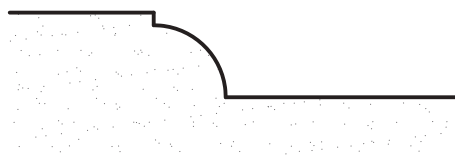
NOT ALL STICKING AVAILABLE IN ALL DOOR CONSTRUCTION.  
PLEASE SEE SALES REP.



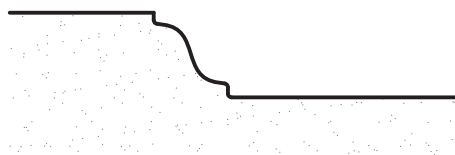
**SHAKER STICKING (SHS)**



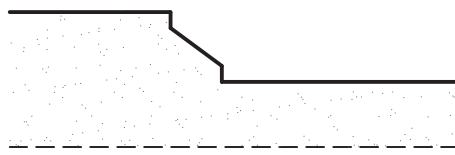
**STEP STICKING (STS)**



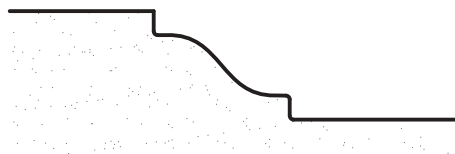
**QUARTER ROUND STICKING (QRS)**



**OGEE STICKING (OGS)**



**SMALL BEVELLED STICKING (SBS)**

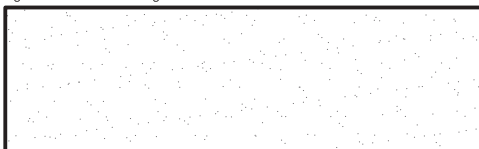


**LONG OGEE STICKING (LOS)**  
NOT AVAILABLE IN MAJESTIC SERIES

## Panel Profiles

NOT ALL STICKING AVAILABLE IN ALL DOOR CONSTRUCTION.  
PLEASE SEE SALES REP.

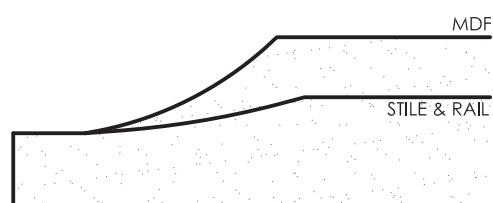
$\frac{3}{8}$ " PANEL FOR 1- $\frac{3}{4}$ " DOOR



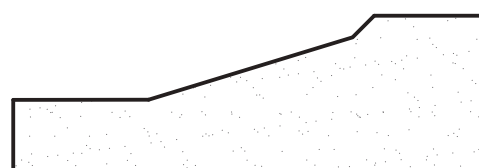
$\frac{3}{4}$ " PANEL FOR 1- $\frac{3}{4}$ " DOOR

**FLAT PANEL (FLP)**

NOT AVAILABLE IN MAJESTIC SERIES



**SCOOP PANEL (SCP)**



**CONTEMPORARY PANEL (COP)**



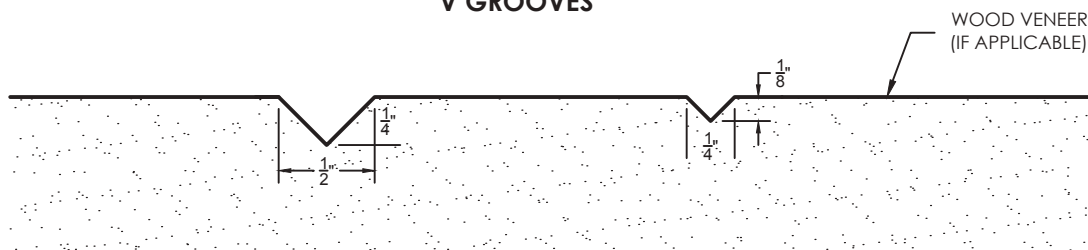
**ARTISTIC PANEL (ARP)**



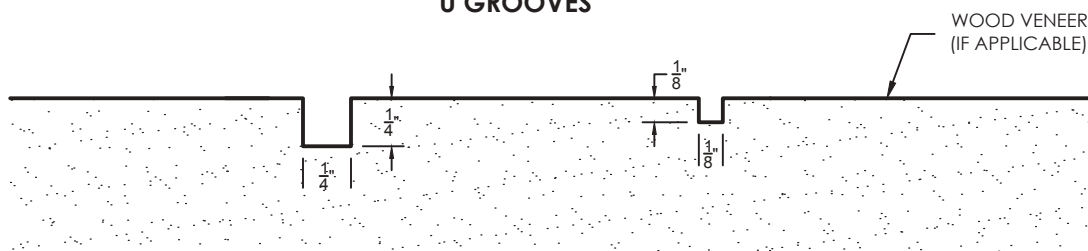
**ROYAL PANEL (ROP)**

## GROOVE PROFILES

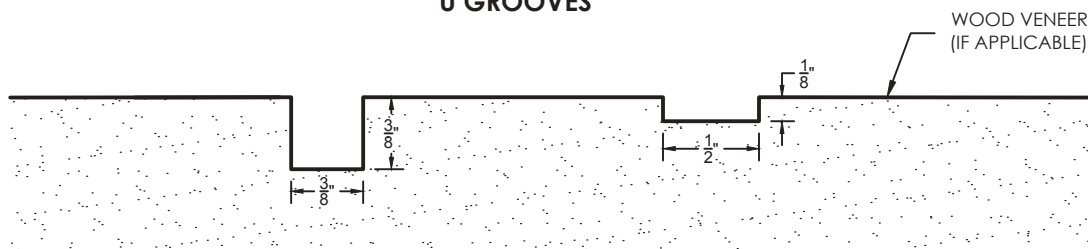
### V GROOVES



### U GROOVES



### U GROOVES

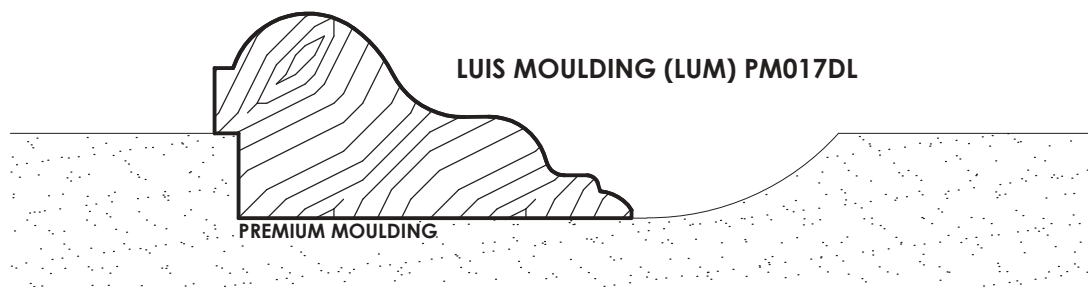
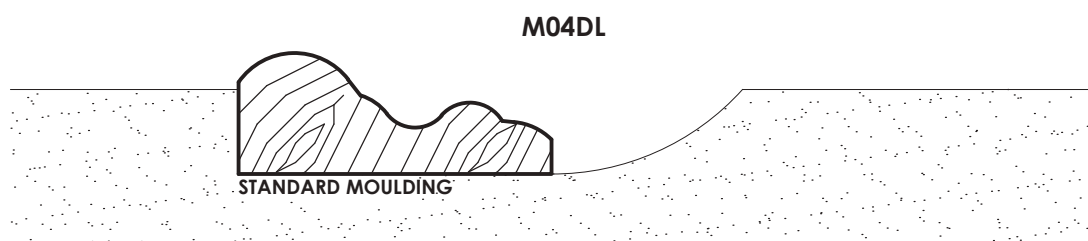
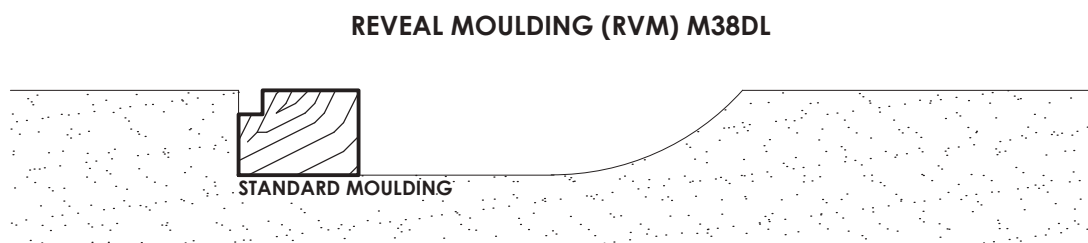
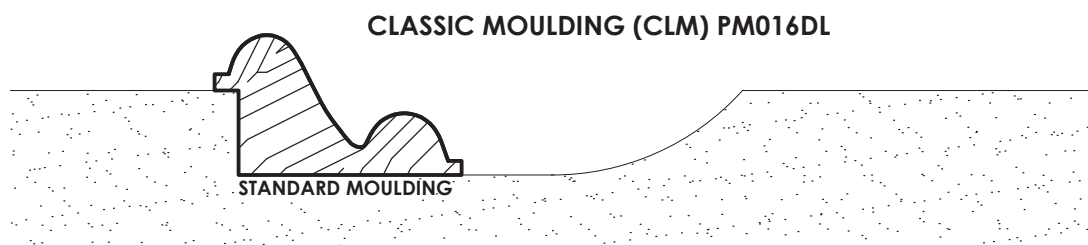
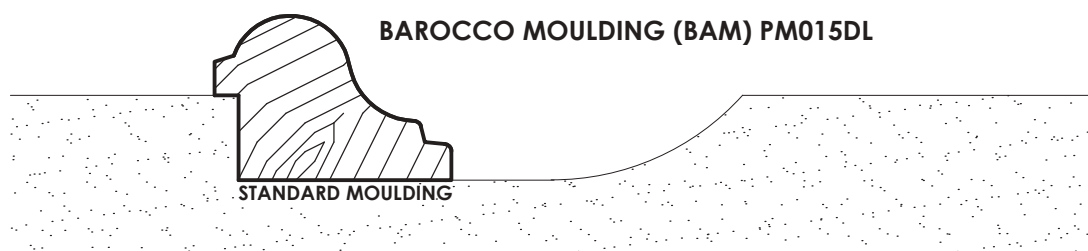


PLEASE NOTE: CUSTOM GROOVE AVAILABLE UPON REQUEST

# Mouldings & Trim

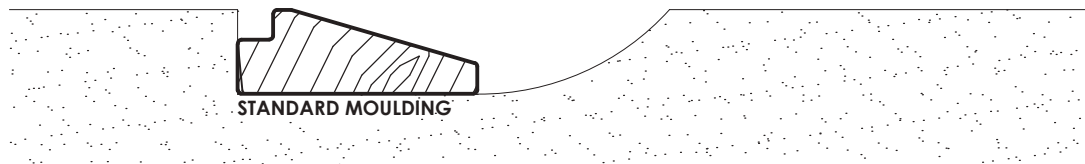
# Mouldings & Trim

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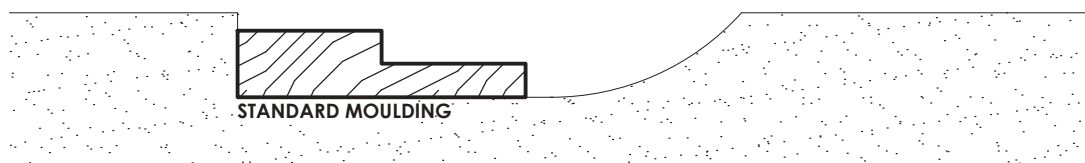


## Custom Profile Available

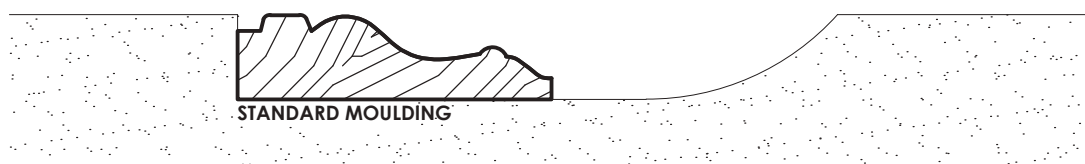
### MODERN MOULDING (MOM) M36DL



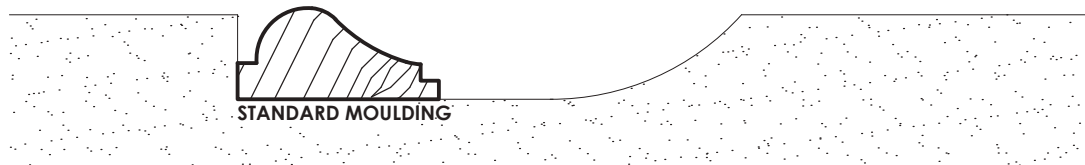
### CONTEMPORARY MOULDING (COM) DS77DL



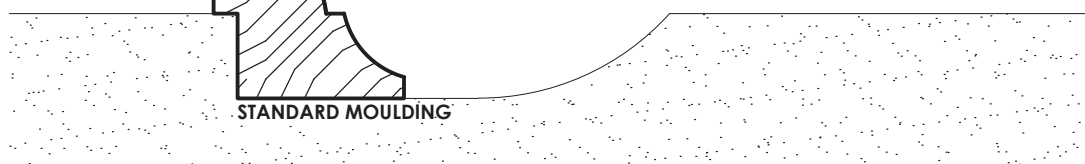
### PROVINCIAL MOULDING (PRM) M09DL



### M32DL



### TOSCANA MOULDING (TOM) PM014DL





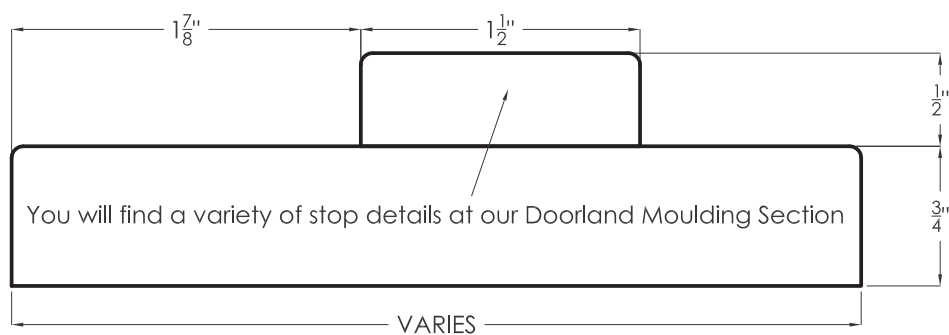
# Jamb/Prefit Specifications

# Jamb/Prefit Specifications

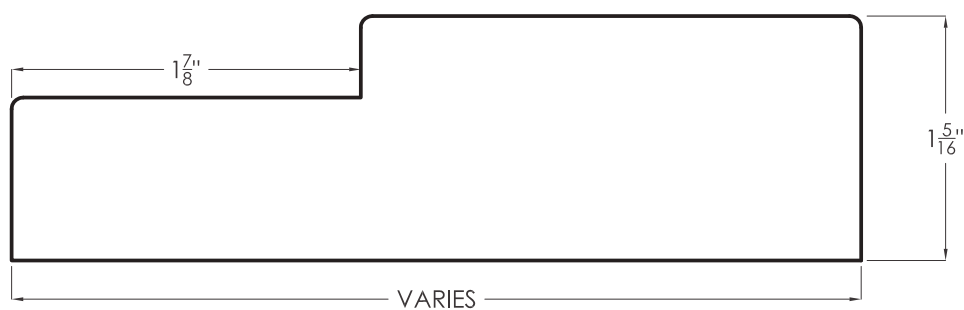
# Jamb Specifications

Available in primed MDF, solid wood, exotic veneers

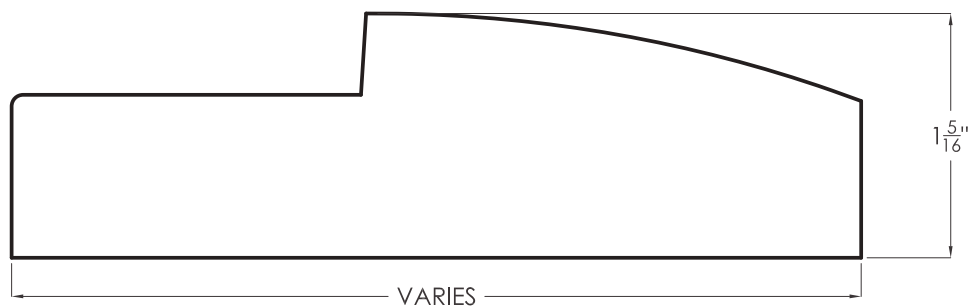
FLAT JAMB



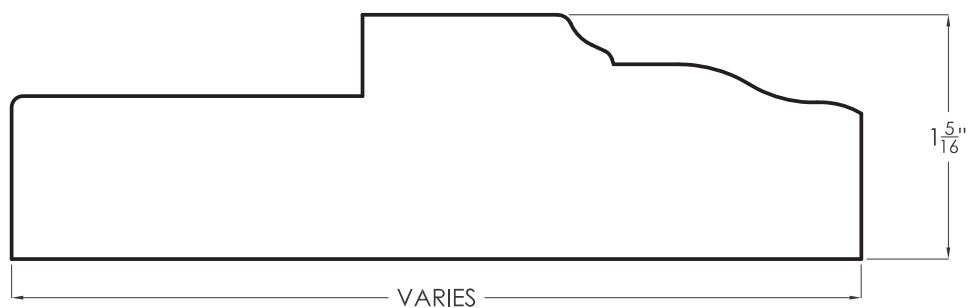
IJ01DL



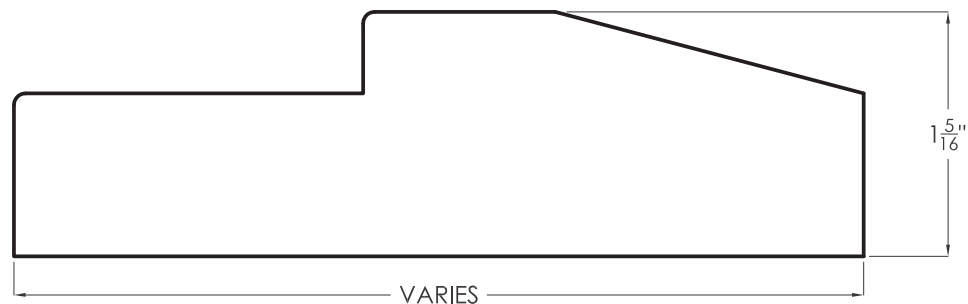
IJ03DL



IJ02DL

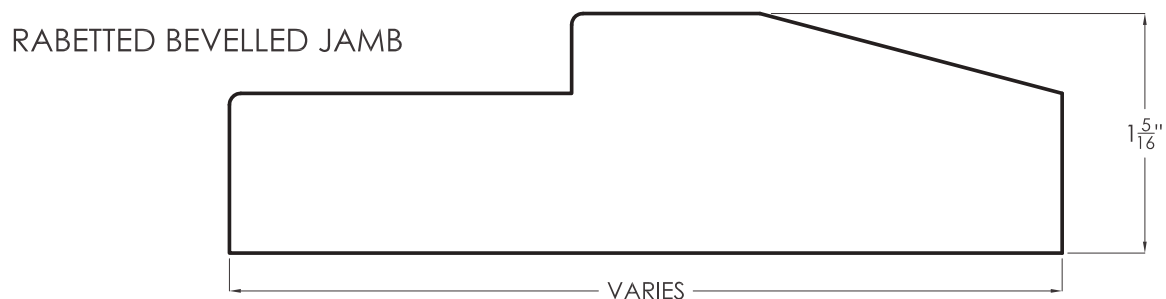
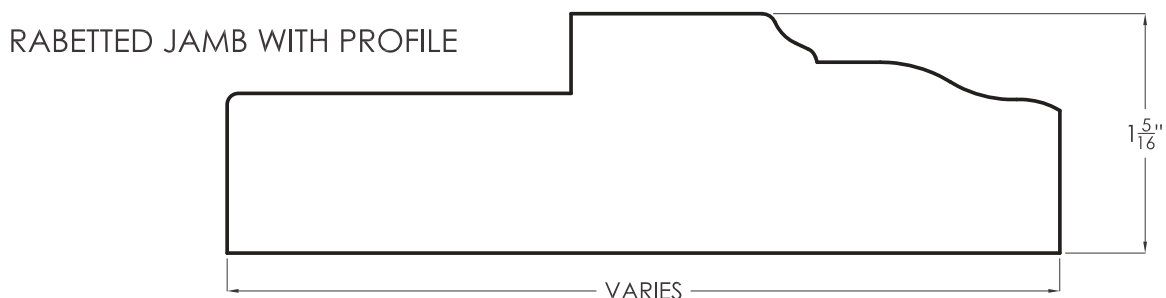
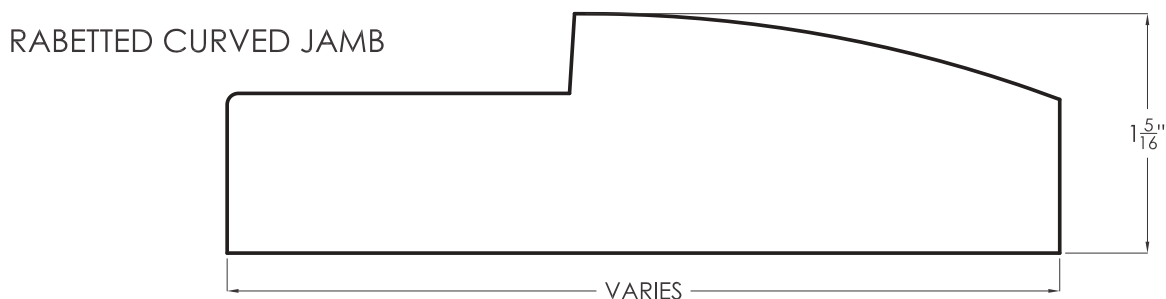
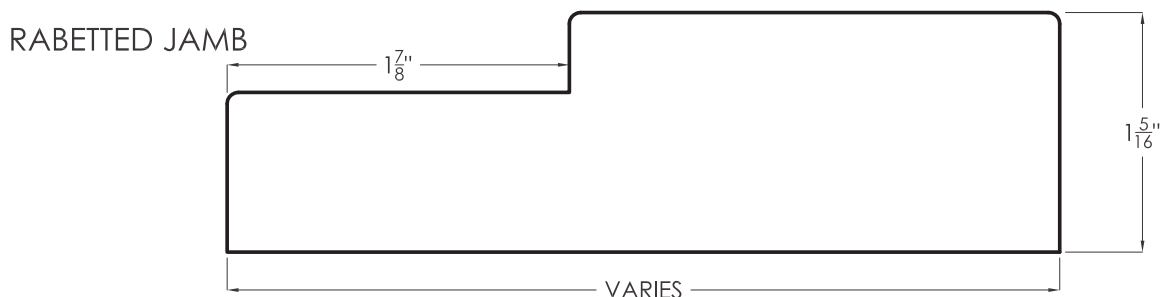
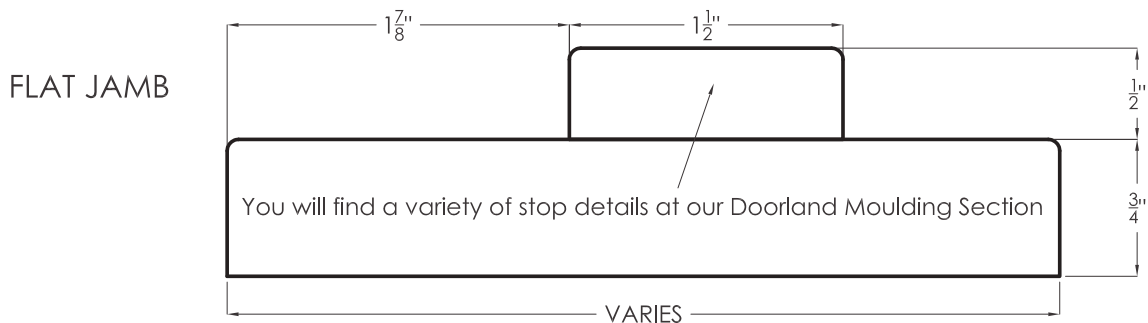


IJ07DL



## 20 Min. Fire Rated Jamb Specifications

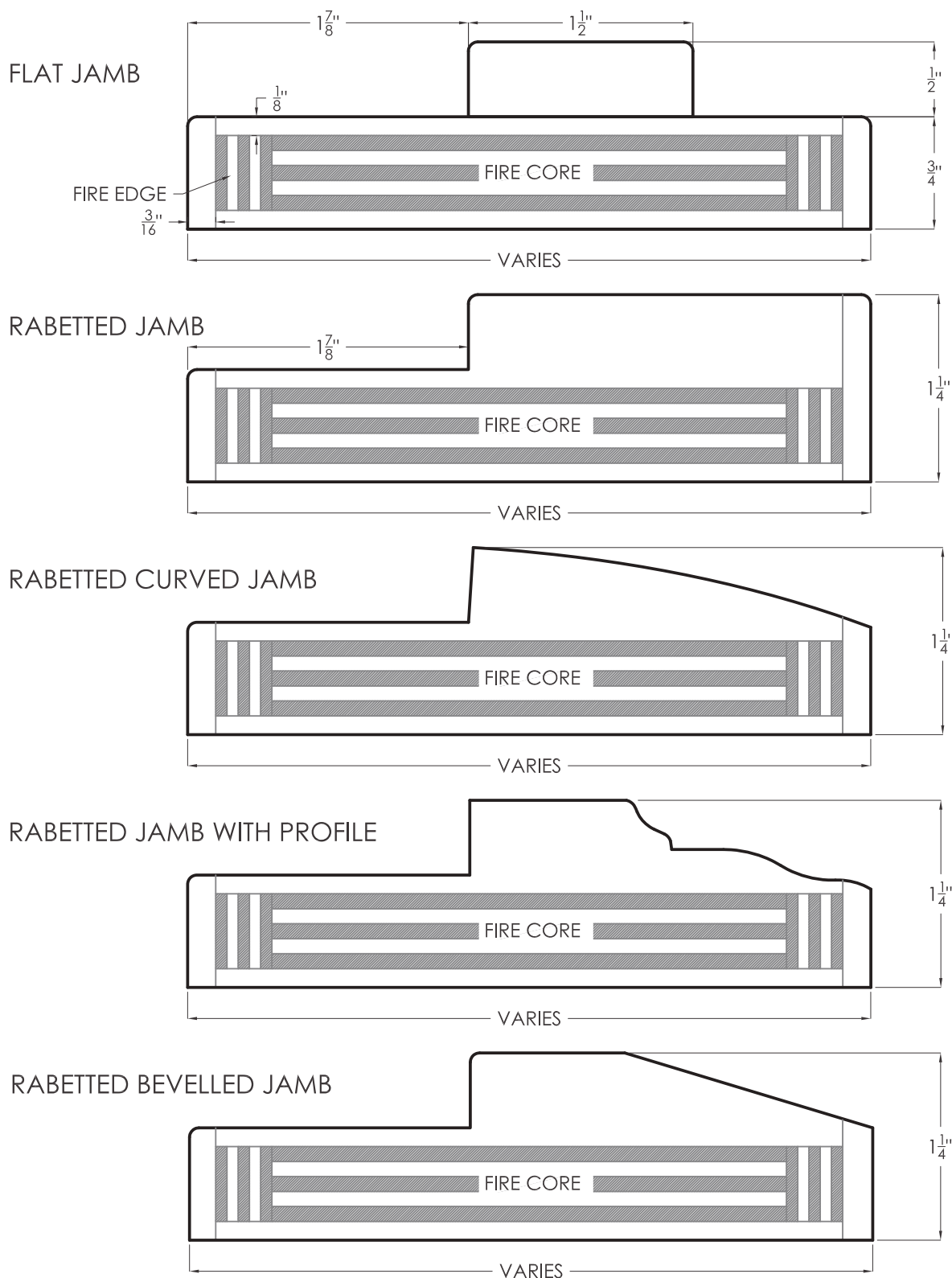
Available in primed MDF, solid wood, exotic veneers



All above jambs available in 20 min firerating

# 45, 60, 90 min. Fire Rated Jamb Specifications

Available in primed MDF, solid wood, exotic veneers



# Knock Down Jambs

## JAMBS

The Doorland Group offers a wide variety of Jambs in:

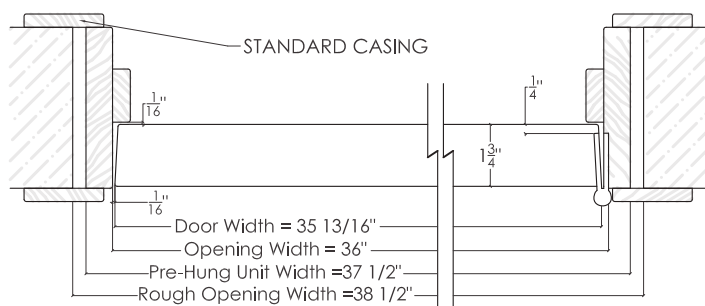
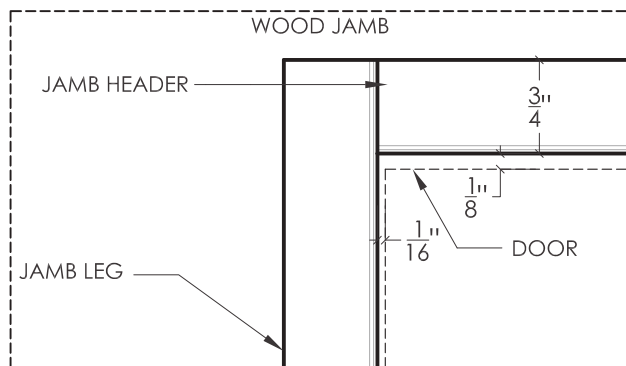
- MDF Primed
- Poplar
- Solid wood
- Exotic Veneer on Solid Wood
- Fire rated for 20min, 45min, 60min, 90min.

Like our doors, our jambs made to order and can be made in any width, size, style and specified wood.

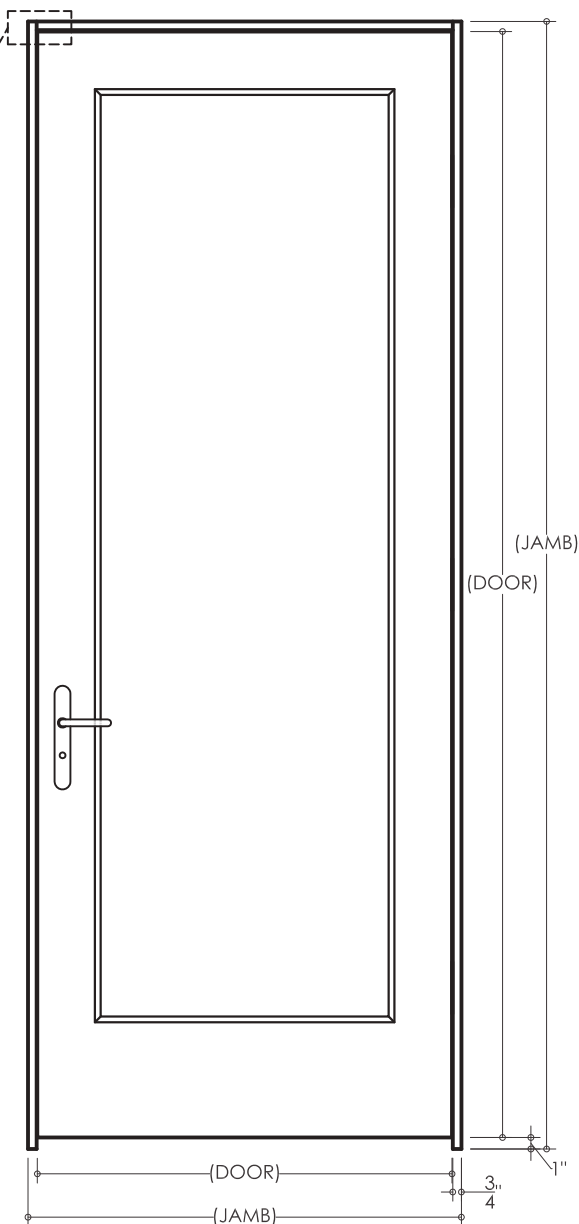
## CASING

- Standard Casing 3/8" x 2 1/4"

You will find a variety of casing details and materials at our Doorland Moulding Section.



PLAN-SECTION OF DOOR OPENING



# Green Doors

# Green Doors



# Your Answer to Green Building

## Environmentally-Friendly Doors

All of the Doorland Group's MDF doors are environmentally-friendly, allowing you to achieve your Green building goals without compromising the quality, durability, style and design flexibility.

- Available in all MDF door styles
- Manufactured with low-emitting adhesives
- Constructed of 90 percent recycled content, including 20 percent post-industrial recycled wood fiber
- Eligible for LEED® credits for Materials and Resources
- FSC Certified



## A Forward Thinking Manufacturing Process

The Doorland Group prides itself on being environmentally responsible. Every possible effort is made to ensure that our suppliers embrace the same values and principles towards ecological sustainability, preservation of forests and the environment as a whole.

In an effort to reduce waste, our advanced dust and debris collection system produces the materials used in manufacturing animal stall flooring and particleboard. This system undergoes routine maintenance to ensure efficiency, and is compacted and collected twice daily.


## No-Added Urea Formaldehyde (NAUF) MDF Option

If indoor air quality and reducing urea formaldehyde (NAUF) emissions is a building concern, The Doorland Group has the answer.

- Made with MDF that is free of urea formaldehydes, resulting in better indoor air quality
- Constructed of 93 percent recycled content
- Eligible for LEED® credits for Materials and Resources and Resources and Indoor Environmental Quality
- Same superior performance as Doorland Group's standard MDF doors

## Use Doorland Group on your next LEED® certified project

The LEED (Leadership in Energy and Environmental Design) Green Building Rating System is a national standard developed and published by the U.S. Green Building Council (USGBC). Its purpose is to promote sustainable building that is environmentally responsible, profitable and healthy.



Doorland Group doors help builders qualify for LEED credits in the following categories for new commercial construction and major renovations<sup>1</sup>:

	LEED Credit	LEED Criteria	Detailed Requirement	Doorland MDF Doors	Doorland Wood Doors
Materials & Resources	<b>4.1</b> (1 point)	Recycled Content: 10% (post-consumer + 1/2 pre-consumer)	Use materials with recycled content such that the sum of post-consumer recycled content plus one-half of the pre-consumer content constitutes at least 10% (based on cost) of the total value of the materials in the project.	Contain 93% recycled content (minimum 23% post-industrial [pre-consumer] recycled wood fiber and 70% recovered wood fiber).	Do not contain recycled material.
	<b>4.2</b> (1 point in addition to MR 4.1)	Recycled Content: 20% (post-consumer + 1/2 pre-consumer)	Use materials with recycled content such that the sum of post-consumer recycled content plus one-half of the pre-consumer content constitutes an additional 10% beyond MR Credit 4.1 (total of 20%, based on cost) of the total value of the materials in the project.	Contain 93% recycled content (minimum 23% post-industrial [pre-consumer] recycled wood fiber and 70% recovered wood fiber).	Do not contain recycled material.
Indoor Environmental Quality	<b>4.4</b> (1 point)	Low-Emitting Materials: Composite Wood & Agrifiber Products	Composite wood and agrifiber products used on the interior of the building shall contain no added urea-formaldehyde resins.	Qualify when specified with No Added Formaldehyde MDF.	Do not contain recycled material.
Doorland Group doors help builders qualify for LEED credits in the following categories for residential pilot projects <sup>2</sup> :					
Materials & Resources - Environmentally Preferable Materials	<b>2.2</b> (0.5 points for doors)	Recycled Content: 25% (post-consumer + 1/2 pre-consumer)	Recycled content products must contain a minimum of 25% post-consumer recycled content. Post-industrial (pre-consumer) recycled content is counted at half the rate of the post-consumer content. At least 90% of the component (by weight or volume) must meet this specification.	Contain 93% recycled content (minimum 23% post-industrial [pre-consumer] recycled wood fiber and 70% recovered wood fiber).	Do not contain recycled material.

<sup>1</sup> LEED for New Construction & Major Renovations, Version 2.2 (October 2005)

<sup>2</sup> LEED for Homes Program Pilot Rating System, Version 1.11a (January 2007)

Our Glue is also LEED Compliant.

### Get Your Answer

Tel: 905.850.5190

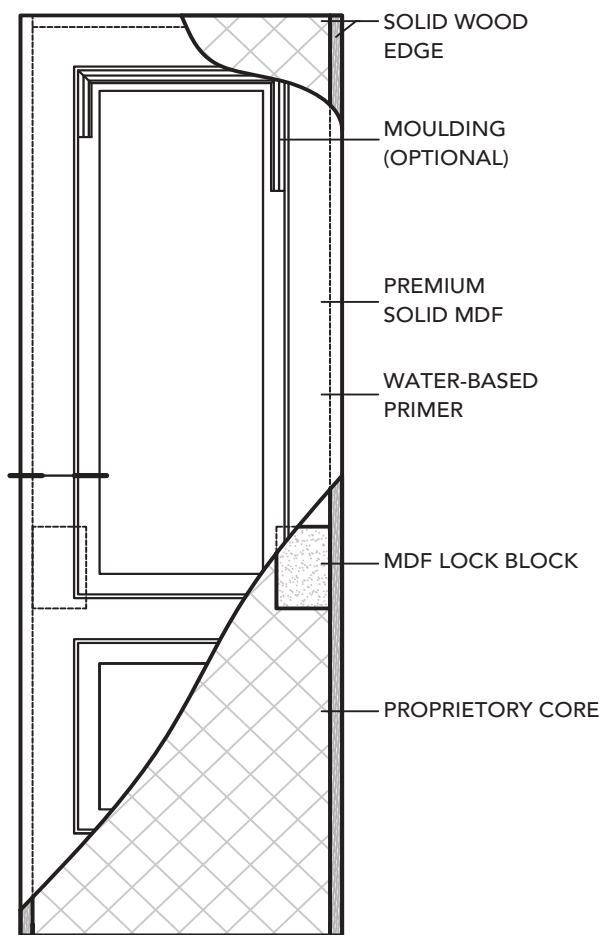
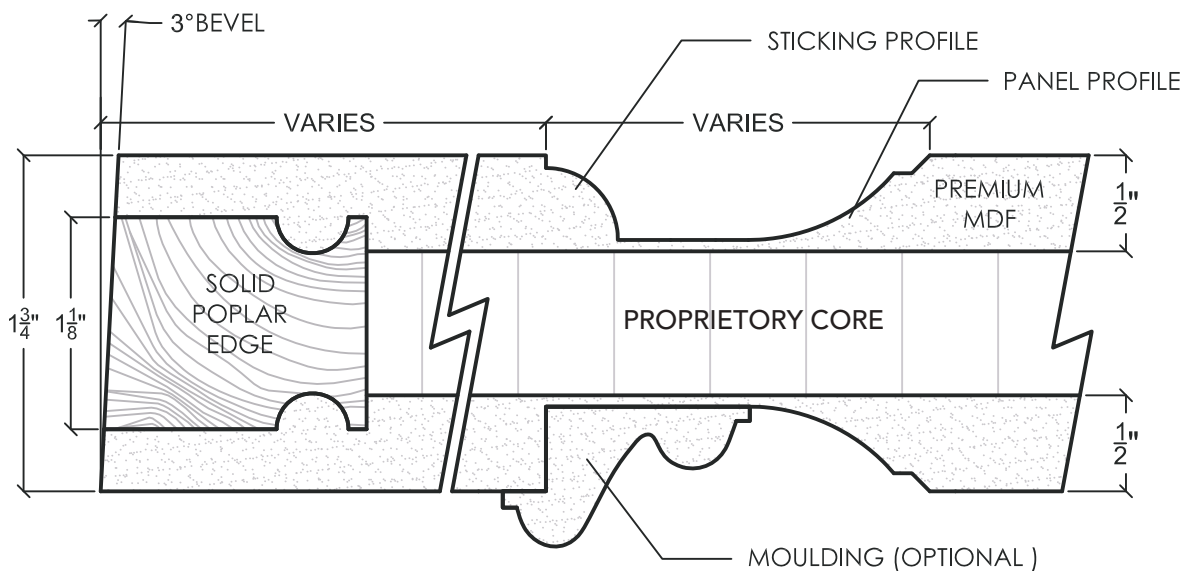
Toll Free: 1.800.265.0379

W: [www.doorlandgroup.com](http://www.doorlandgroup.com)

# Technical Specifications

# Technical Specifications

# Majestic MDF Door Specifications



## STANDARD DIMENSIONS:

THICKNESS	1-3/8", 1-3/4" & 2-1/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

## APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	41	43	48	(in lbs)
2/0	53	56	64	
2/4	62	65	74	
2/8	71	74	84	
3/0	79	83	95	

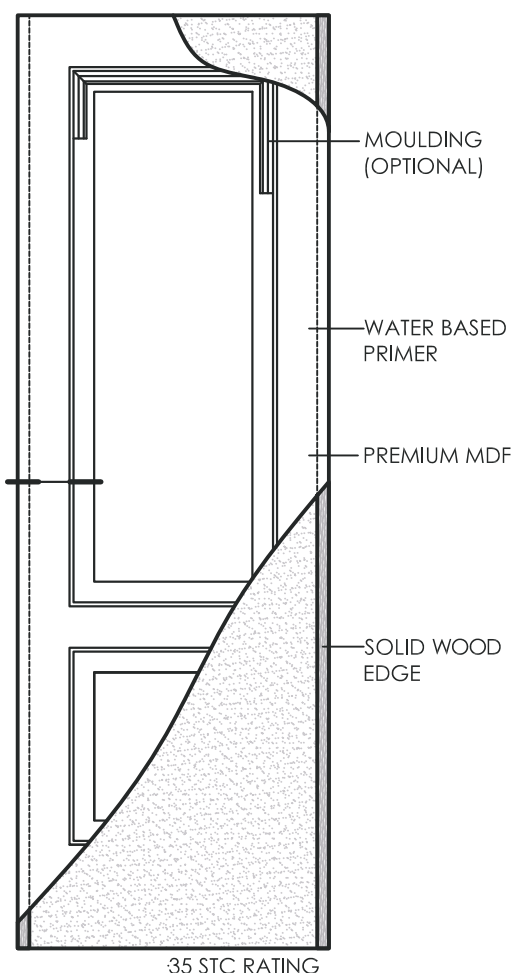
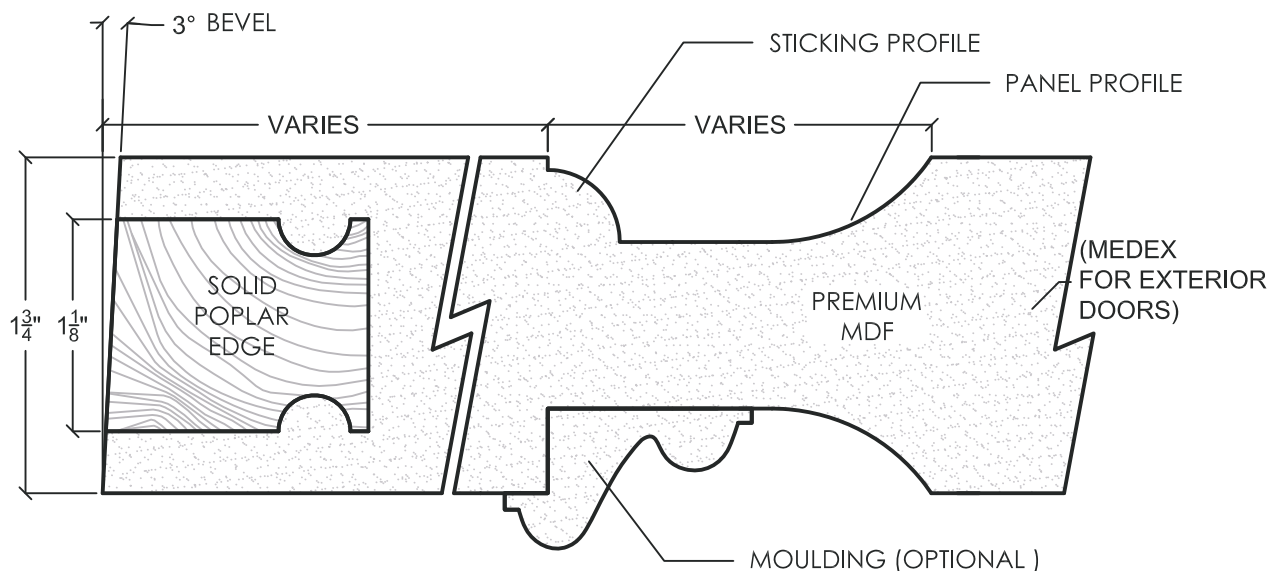
## MACHINING:

- \* Factory-machining available to exacting requirements for hardware

## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Traditional MDF Door Specifications



## STANDARD DIMENSIONS:

THICKNESS	1-3/8", 1-3/4" & 2-1/4" (± 1/16")
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

## APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	64	67	77	
2/0	86	90	103	
2/4	100	105	120	
2/8	114	120	137	
3/0	128	135	154	(in lbs)

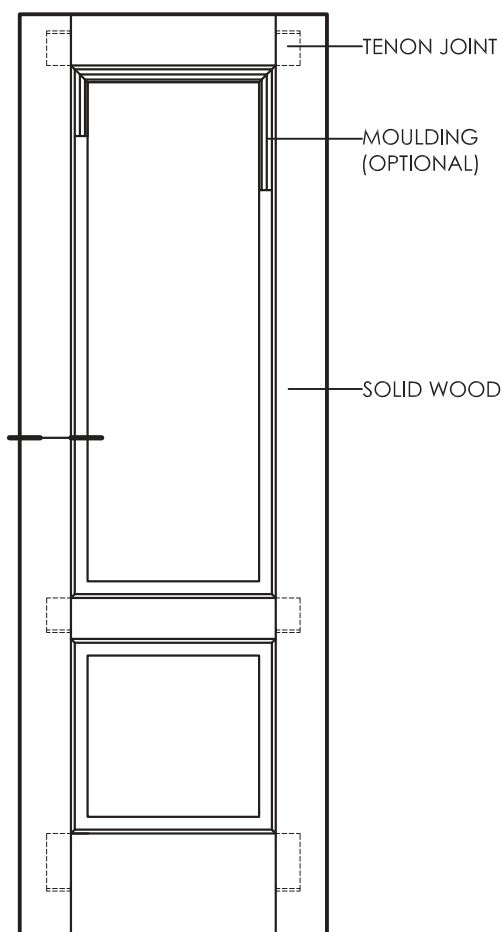
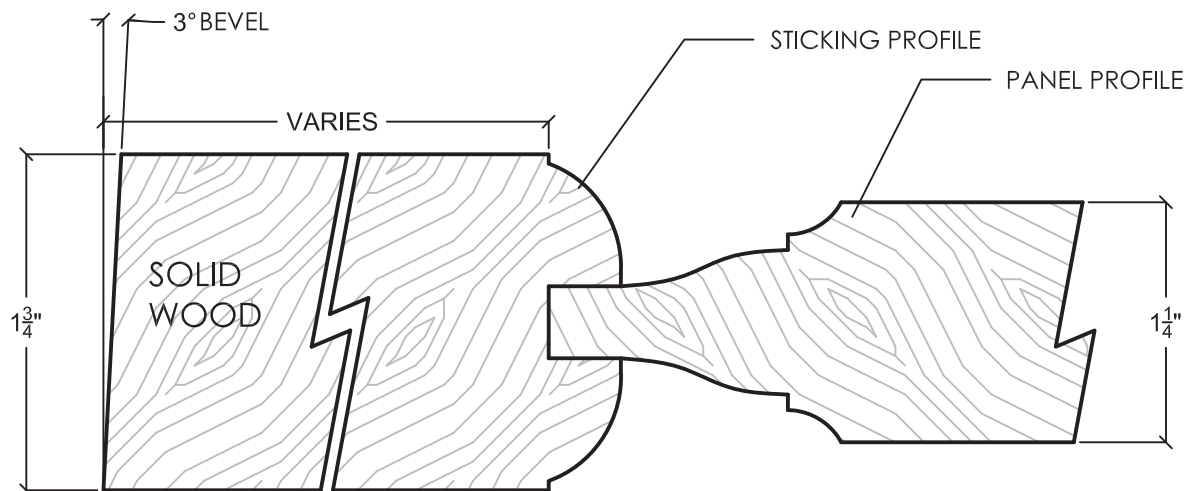
## MACHINING:

\* Factory-machining available to exacting requirements for hardware

## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Interior Solid Wood Stile & Rail Door Specifications



## STANDARD DIMENSIONS:

THICKNESS	1-3/8", 1-3/4" & 2-1/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

## APPROXIMATE WEIGHT: (Based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	50	53	59	(in lbs)
2/0	65	68	78	
2/4	76	79	90	
2/8	86	90	102	
3/0	96	100	114	

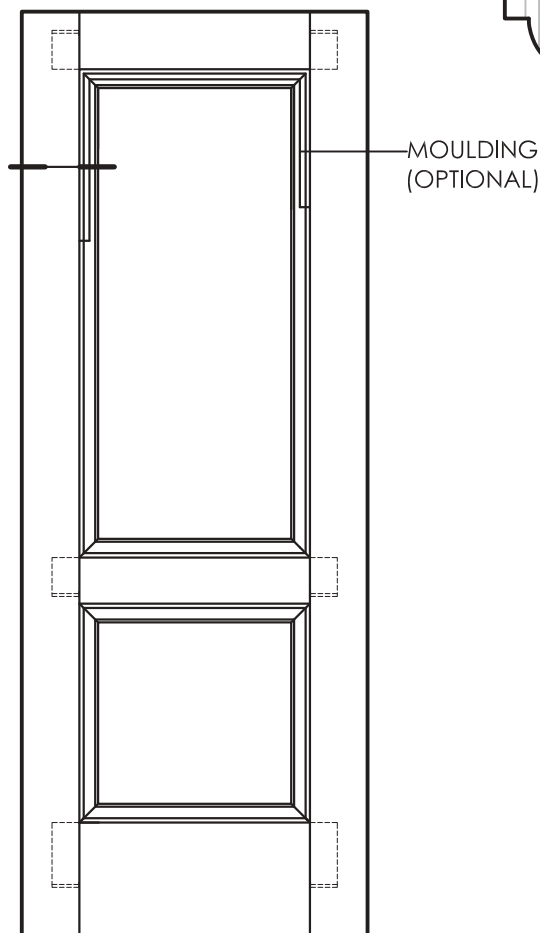
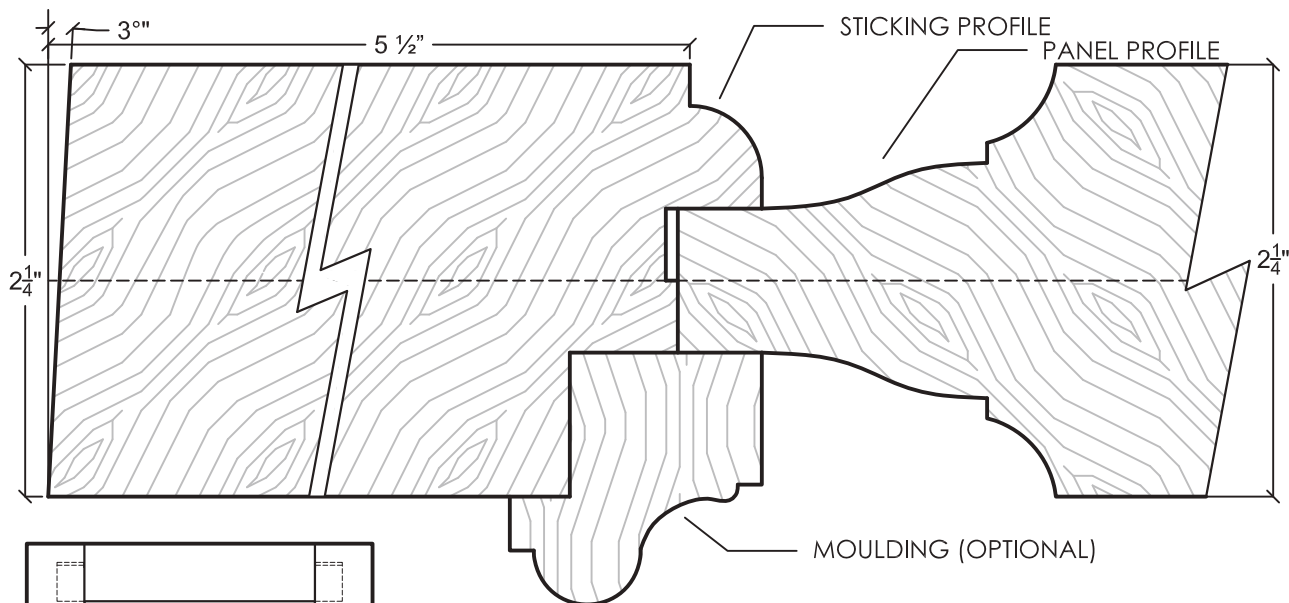
## MACHINING:

- \* Factory-machining available to exacting requirements for hardware

## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Exterior Solid Wood Stile & Rail Door Specifications



## STANDARD DIMENSIONS:

THICKNESS	1-3/4 & 2-1/4" ( $\pm 1/16"$ )
WIDTH	2/8 - 4/0 with increments of 2"
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available upon Request)	

## APPROXIMATE WEIGHT: (Based on 2 1/4" thickness)

	6/8	7/0	8/0	
2/8	195	205	234	(in lbs)
3/0	220	231	264	
3/6	256	269	308	
4/0	293	308	352	

## MACHINING:

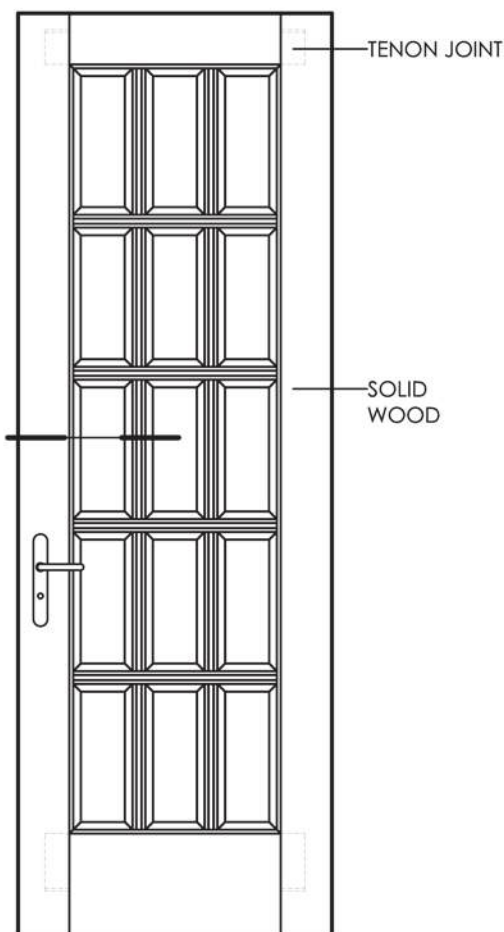
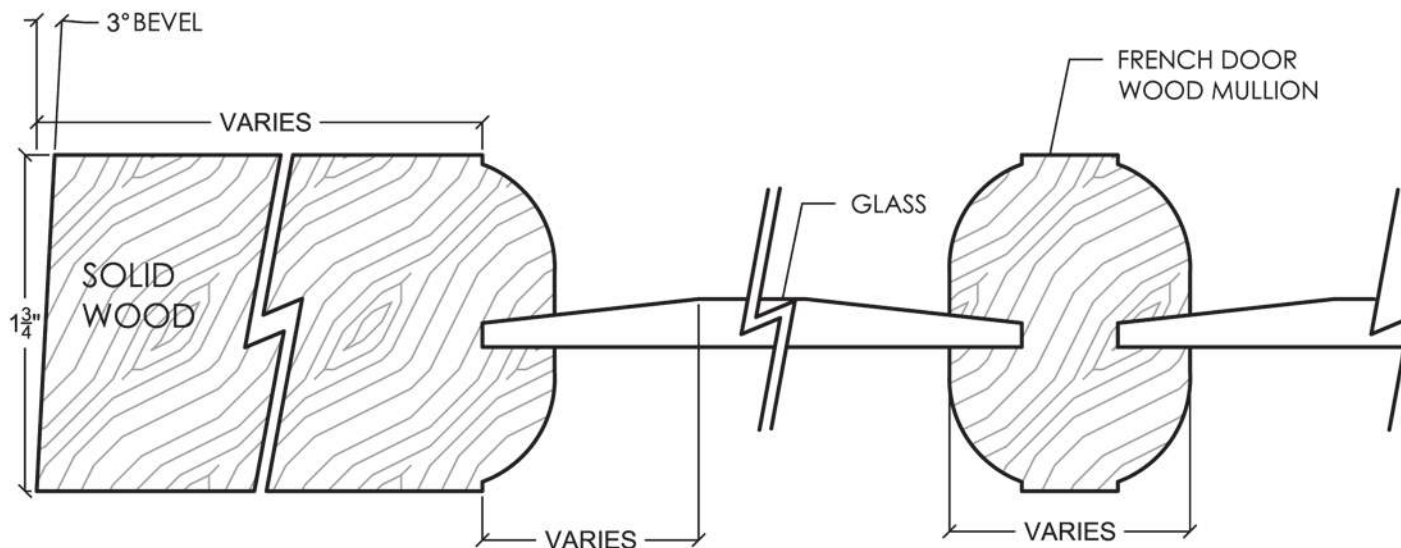
- \* Factory-machining available to exacting requirements for hardware

## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails



# Solid Wood Stile & Rail French Door Specifications



## STANDARD DIMENSIONS:

THICKNESS	1-3/8" & 1-3/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 3/0
HEIGHT	6/8, 7/0, 8/0 (Higher Doors Available)
CLEAR GLASS TYPES	Flat Glass (1/8") & Bevel Glass (1/4")

## APPROXIMATE WEIGHT: (Based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	40	42	47	(in lbs)
2/0	52	54	61	
2/4	60	62	71	
2/8	67	71	80	
3/0	75	79	89	

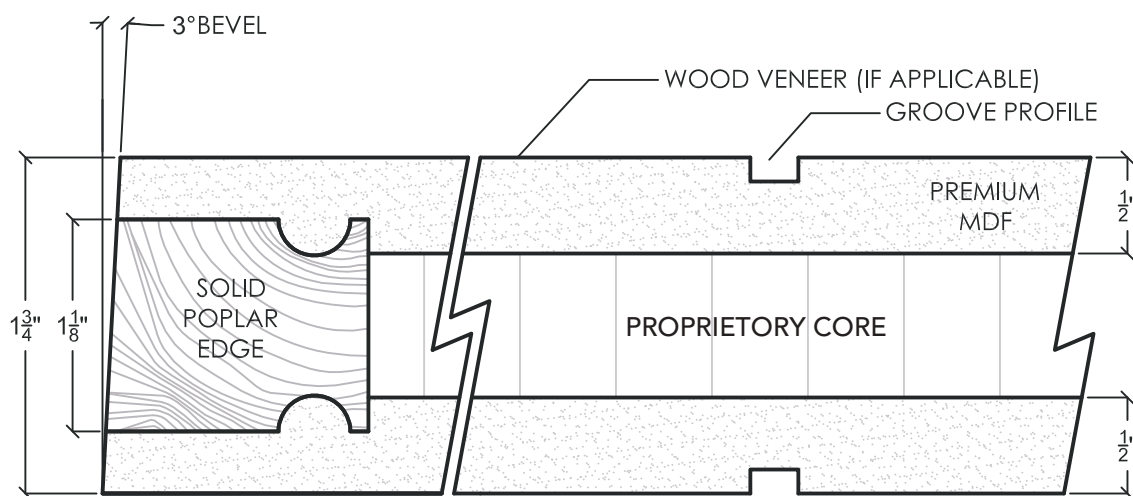
## MACHINING:

- \* Factory-machining available to exacting requirements for hardware

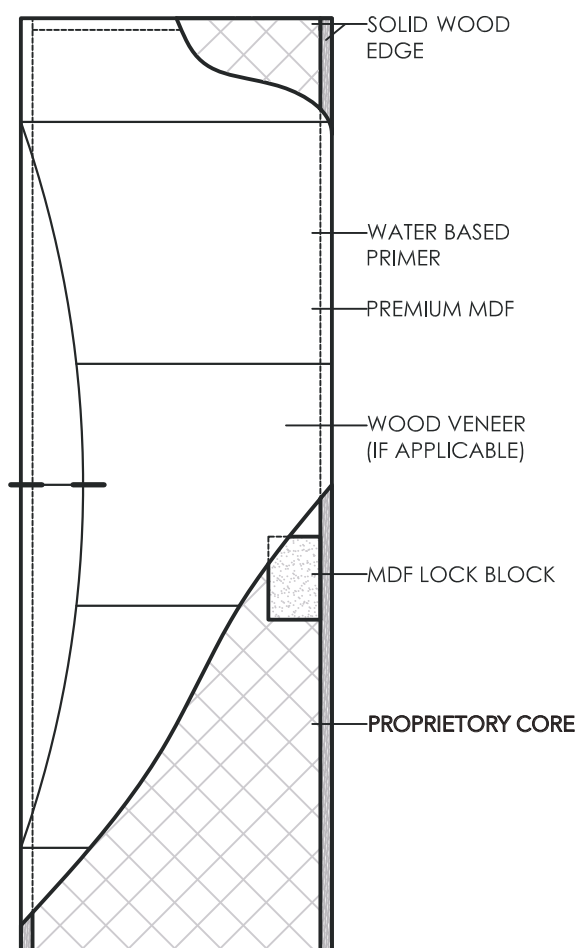
## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Majestic Groove MDF Door Specifications



## AVAILABLE IN ANY WOOD VENEER



### STANDARD DIMENSIONS:

THICKNESS	1-3/8" & 1-3/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

### APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	41	43	48	(in lbs)
2/0	53	56	64	
2/4	62	65	74	
2/8	71	74	84	
3/0	79	83	95	

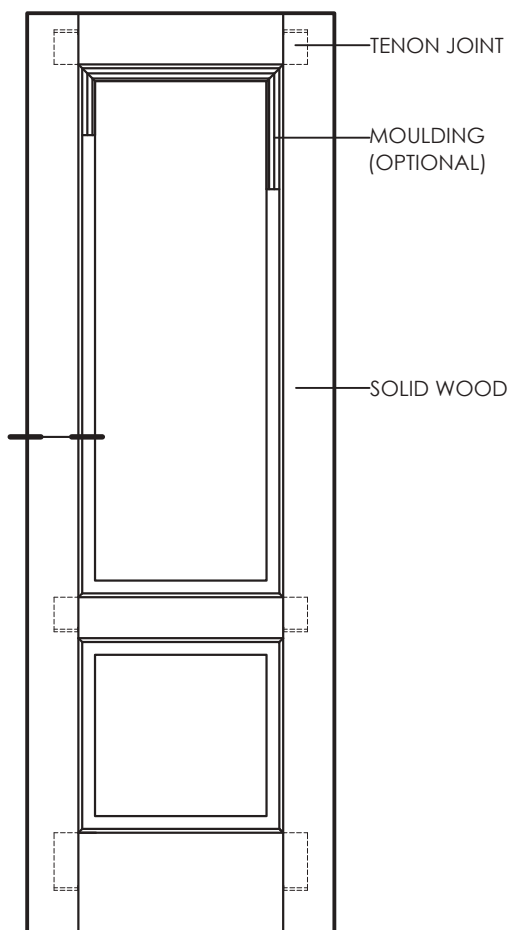
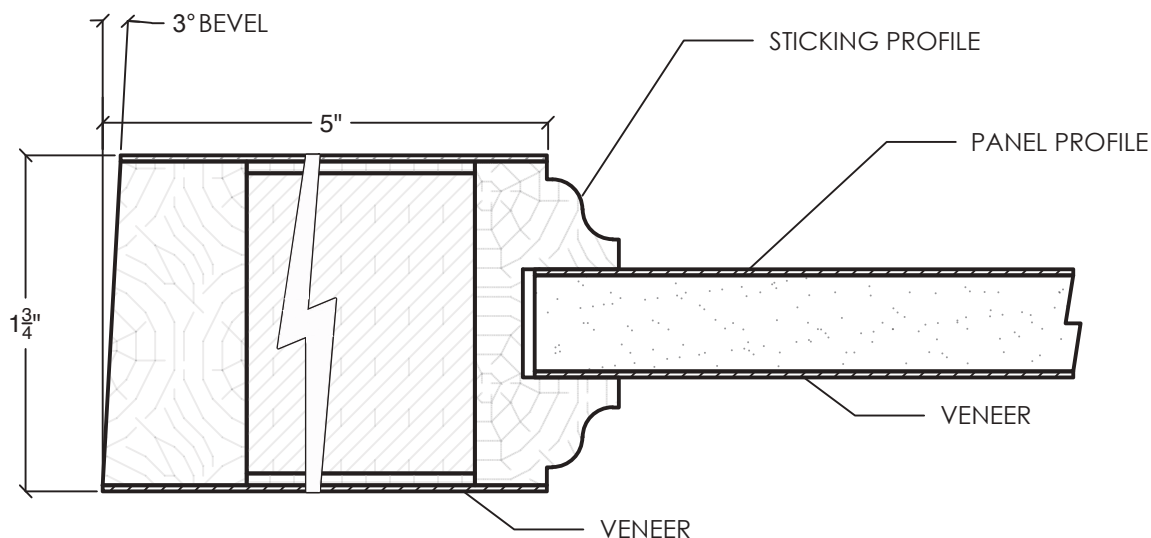
### MACHINING:

\* Factory-machining available to exacting requirements for hardware

### FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Engineered Stile & Rail Solid Wood Door Specifications



## STANDARD DIMENSIONS:

THICKNESS	1-3/8", 1-3/4" & 2-1/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0 (Higher Doors Available)

## APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0
1/6	50	53	59
2/0	65	68	78
2/4	76	79	90
2/8	86	90	102
3/0	96	100	114

## MACHINING:

\* Factory machining available to exacting requirements for hardware

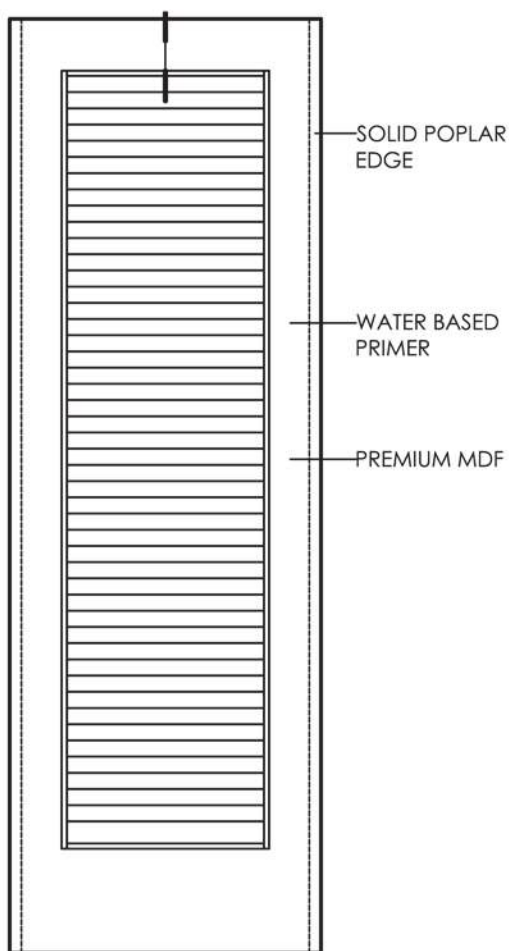
## FACTORY FINISH:

\* Doors are available with catalyzed Varnish / Polyurethane factory finish

\* Color & Stain Choices are available or custom color matching by submitting a physical sample

\* All Factory finished doors have sealed top & bottom rails

# Louver MDF Door Specifications



## APPROXIMATE WEIGHT: (Based on 1 3/4" thickness)

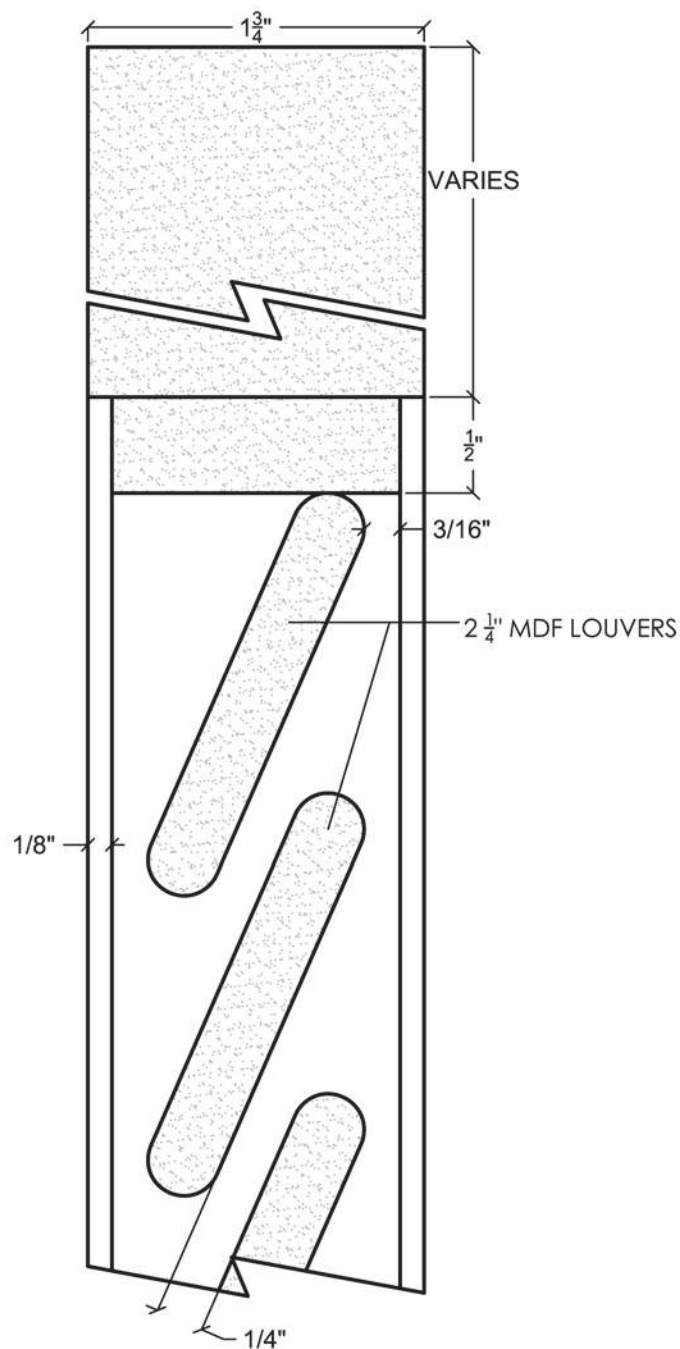
	6/8	7/0	8/0	
1/6	46	49	56	
2/0	62	65	74	
2/4	72	76	87	
2/8	83	87	99	
3/0	93	98	112	(in lbs)

## MACHINING:

\* Factory-machining available to exacting requirements for hardware

## FACTORY FINISH:

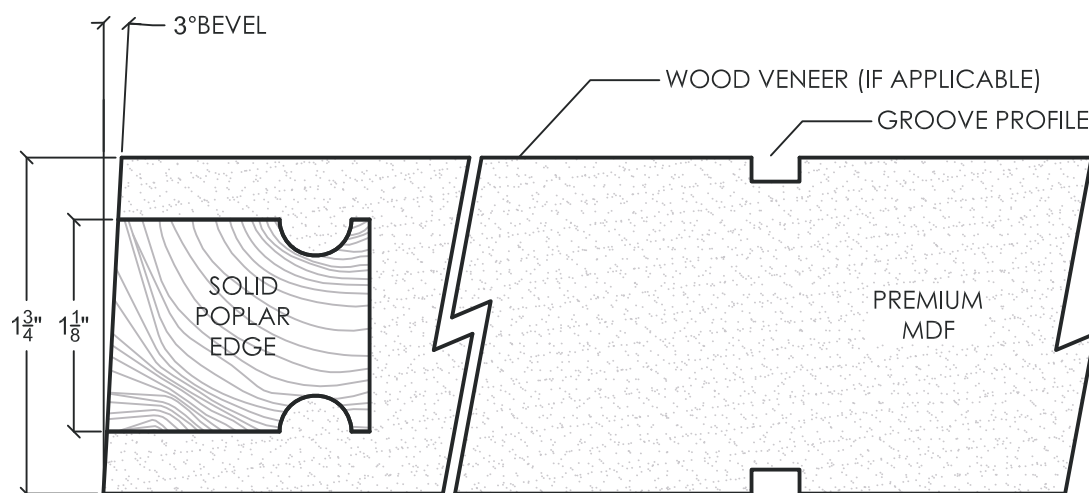
- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails



## STANDARD DIMENSIONS:

THICKNESS	1-3/8" & 1-3/4" (± 1/16")
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

# Traditional Groove MDF Door Specifications



## AVAILABLE IN ANY WOOD VENEER

### STANDARD DIMENSIONS:

THICKNESS	1-3/8", 1-3/4" & 2-1/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

### APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

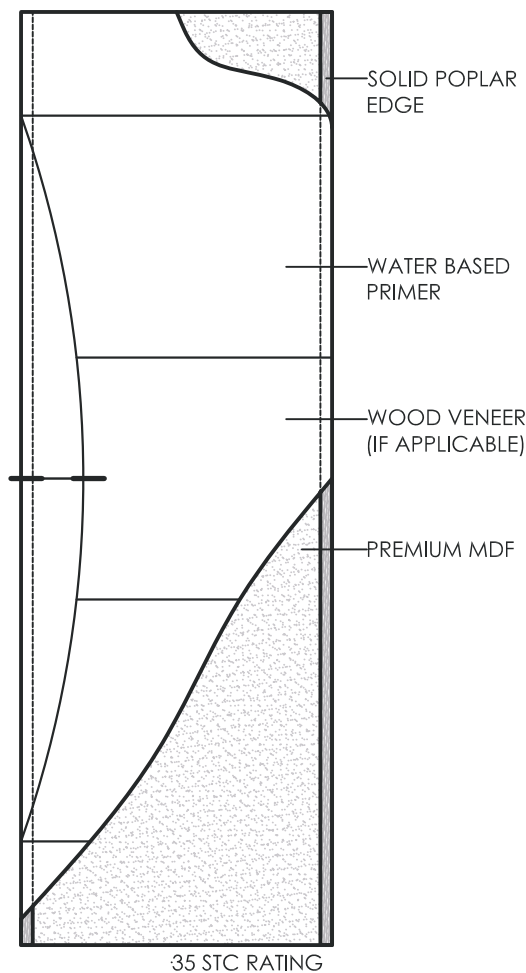
	6/8	7/0	8/0	
1/6	67	70	80	(in lbs)
2/0	89	93	106	
2/4	103	108	123	
2/8	117	123	140	
3/0	131	138	157	

### MACHINING:

\* Factory-machining available to exacting requirements for hardware

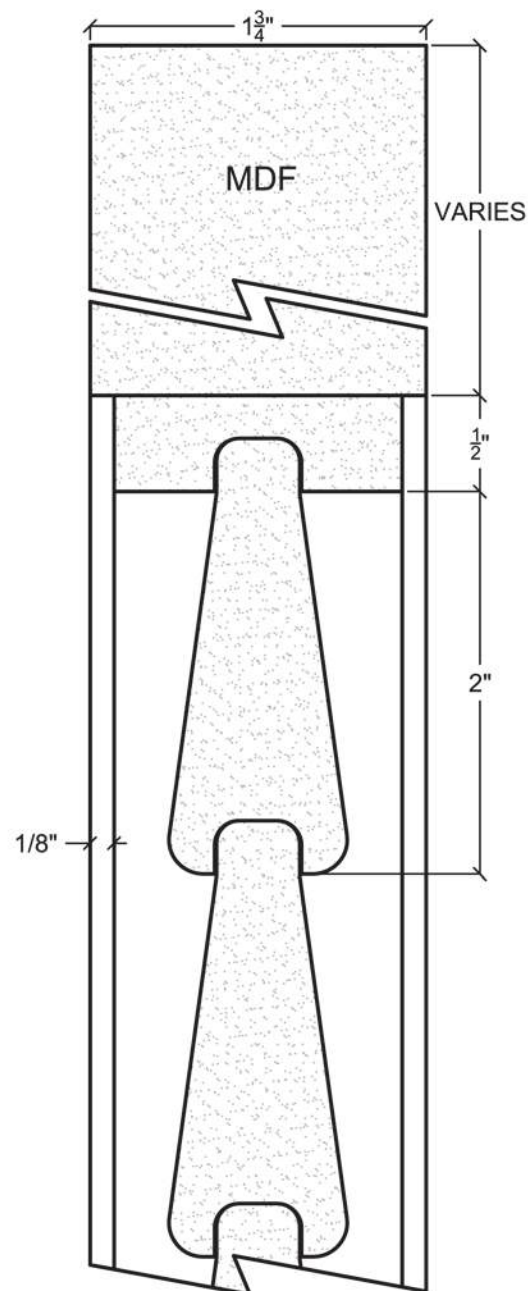
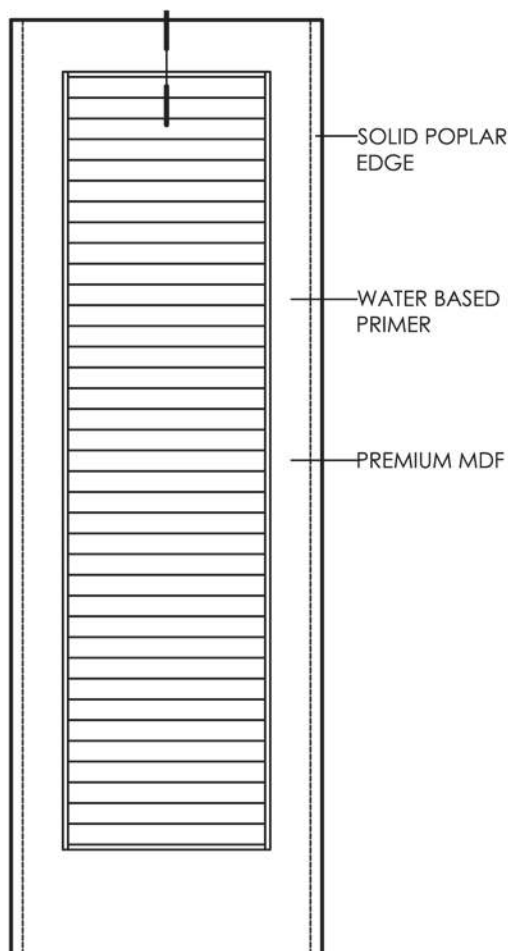
### FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails





# False Louver MDF Door Specifications



## APPROXIMATE WEIGHT: (Based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	49	52	59	
2/0	66	69	79	
2/4	77	81	92	
2/8	88	92	106	
3/0	99	104	119	(in lbs)

## MACHINING:

- \* Factory-machining available to exacting requirements for hardware

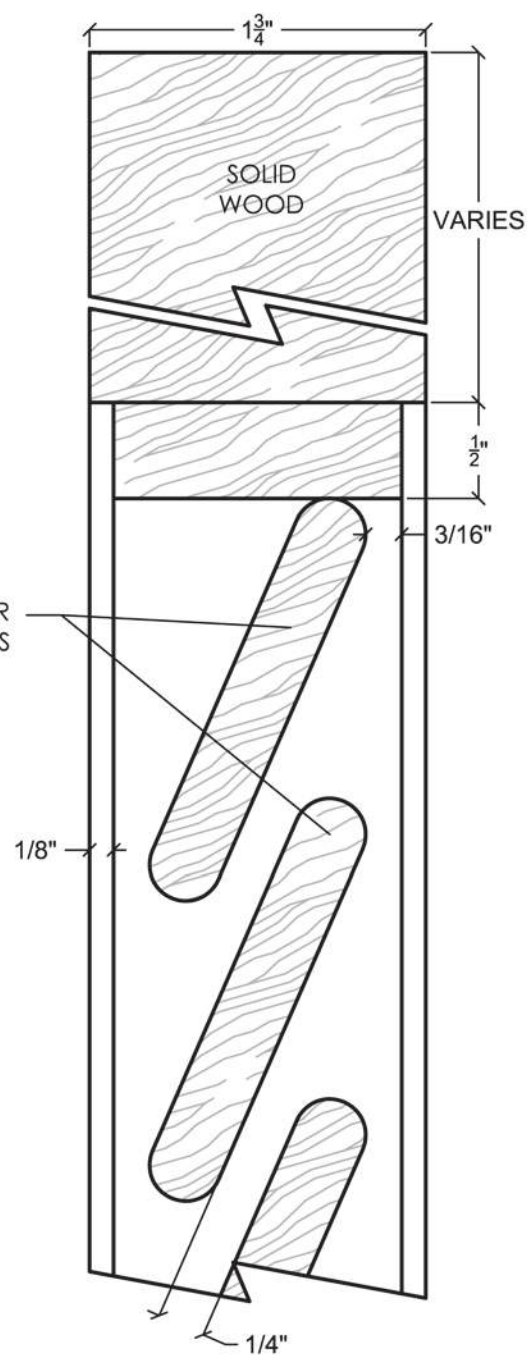
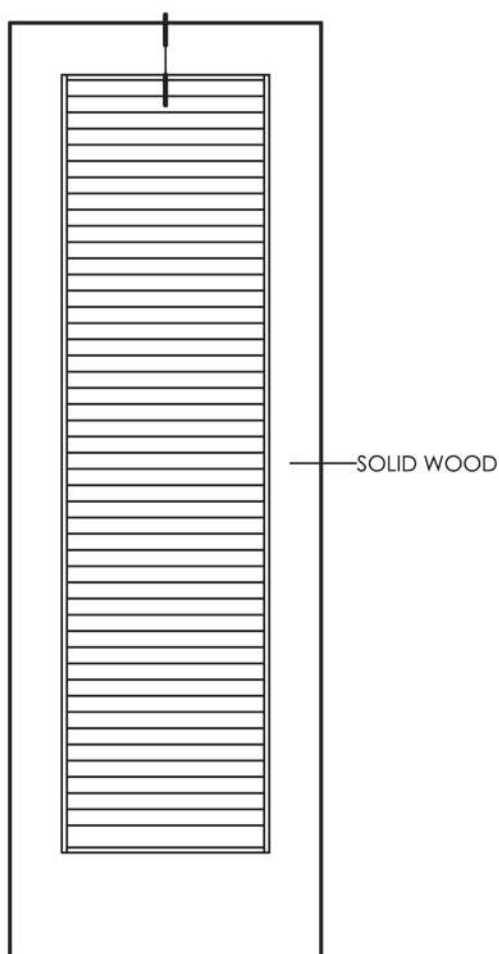
## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

## STANDARD DIMENSIONS:

THICKNESS	1-3/8" AND 1-3/4" (± 1/16")
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

# Louver Solid Wood Door Specificatoinis



## APPROXIMATE WEIGHT: (Based on 1 3/4" thickness)

	6/8	7/0	8/0
1/6	39	41	46
2/0	51	53	60
2/4	59	61	69
2/8	66	69	78
3/0	74	77	88

(in lbs)

## MACHINING:

\* Factory-machining available to exacting requirements for hardware

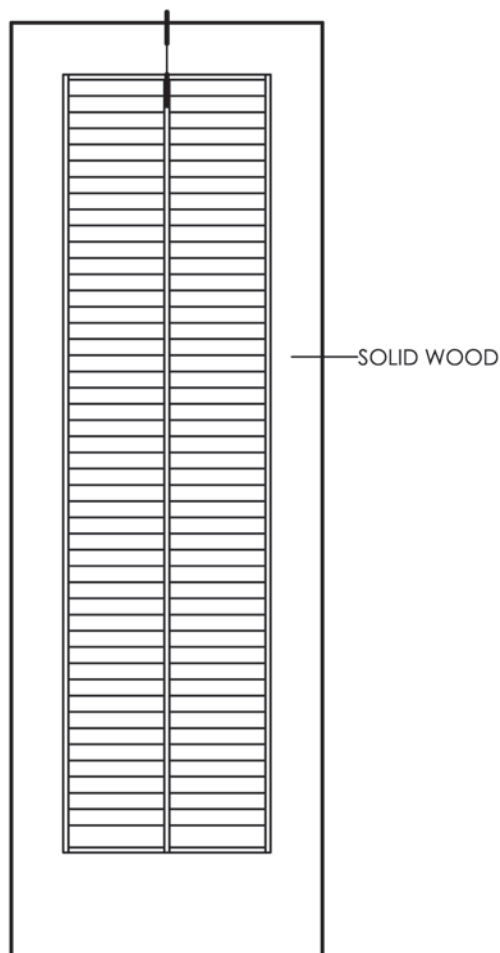
## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

## STANDARD DIMENSIONS:

THICKNESS	1-3/8" & 1-3/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	

# Operable Solid Wood Louver Door Specifications



## APPROXIMATE WEIGHT: (Based on 1 3/4" thickness)

	6/8	7/0	8/0
1/6	39	41	46
2/0	51	53	60
2/4	59	61	69
2/8	66	69	78
3/0	74	77	88

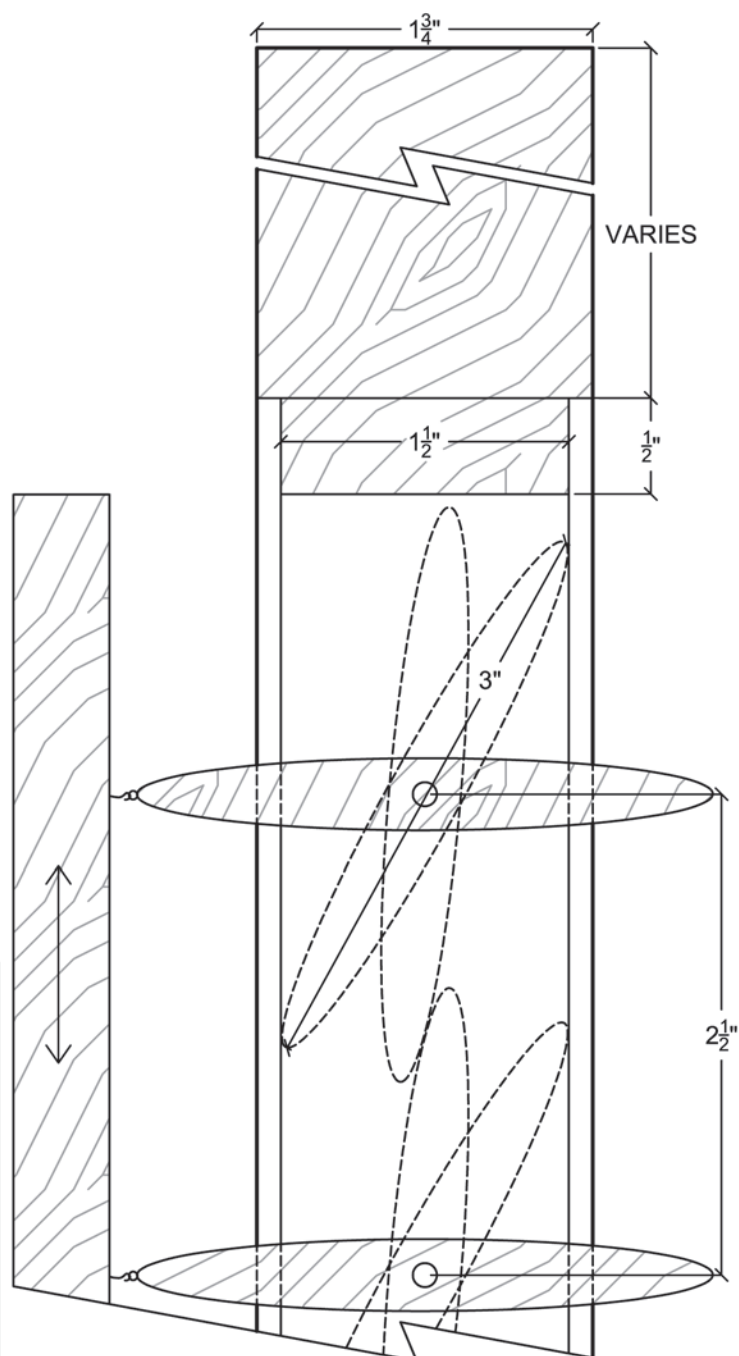
(in lbs)

## MACHINING:

\* Factory-machining available to exacting requirements for hardware

## FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails



## STANDARD DIMENSIONS:

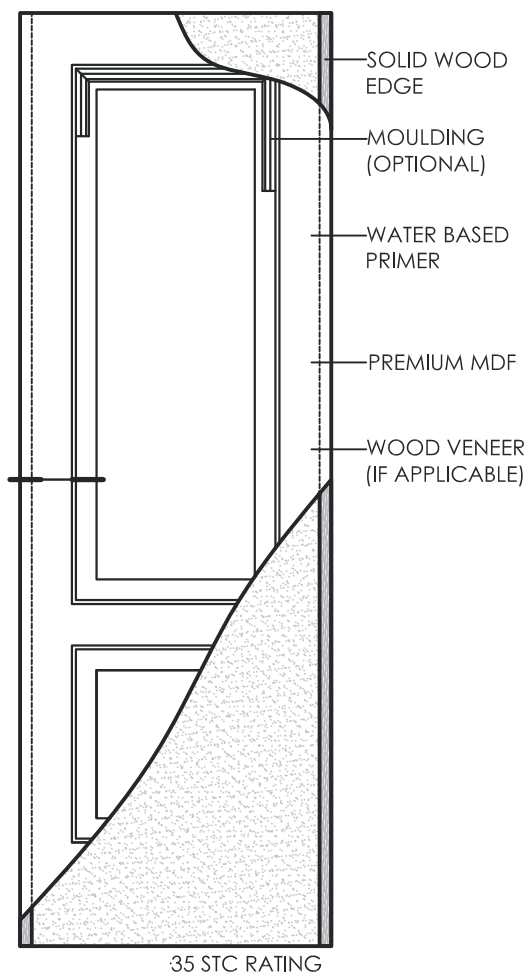
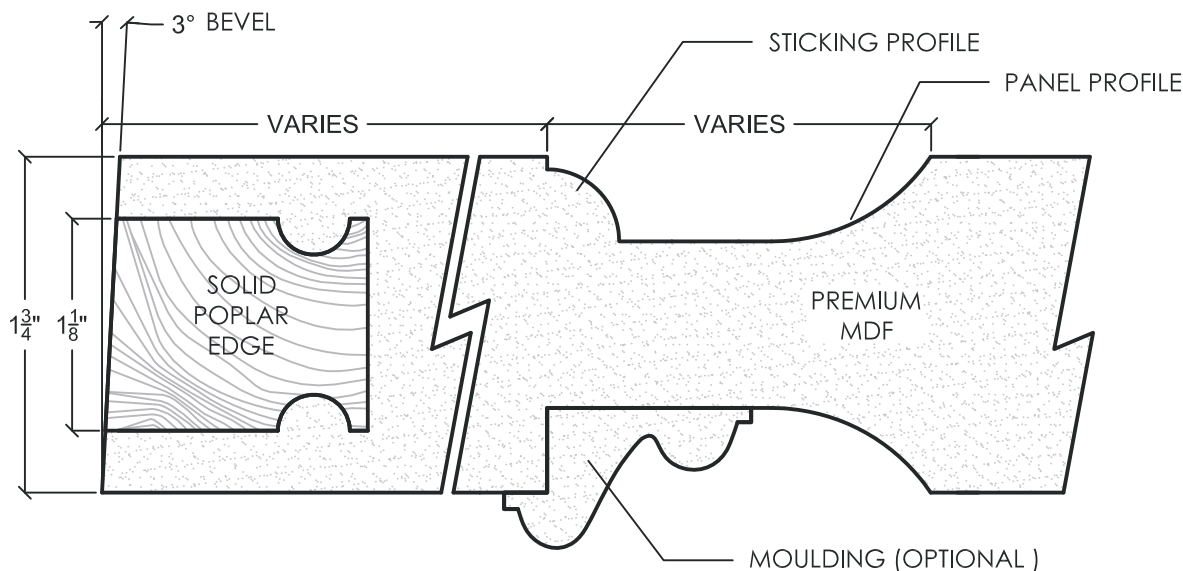
THICKNESS	1-3/8" & 1-3/4" (± 1/16")
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0
(Higher Doors Available)	



# Fire Rated Doors

# Fire Rated Doors

# Traditional MDF 20 min. Cat 'B' Door Specifications



## AVAILABLE IN ANY WOOD VENEER

### STANDARD DIMENSIONS:

THICKNESS	1-3/4" & 2-1/4" (± 1/16")
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0, 9/6

### APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	64	67	77	
2/0	86	90	103	
2/4	100	105	120	
2/8	114	120	137	
3/0	128	135	154	(in lbs)

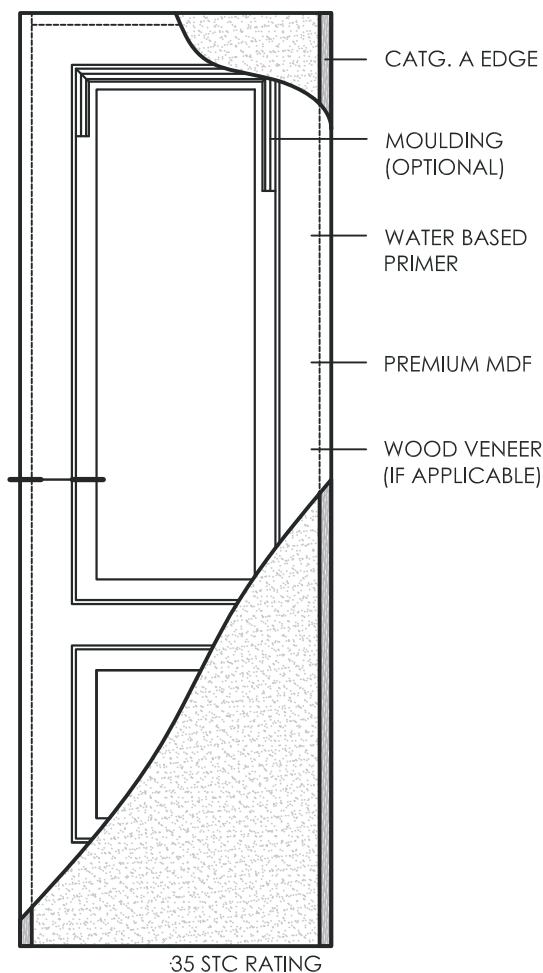
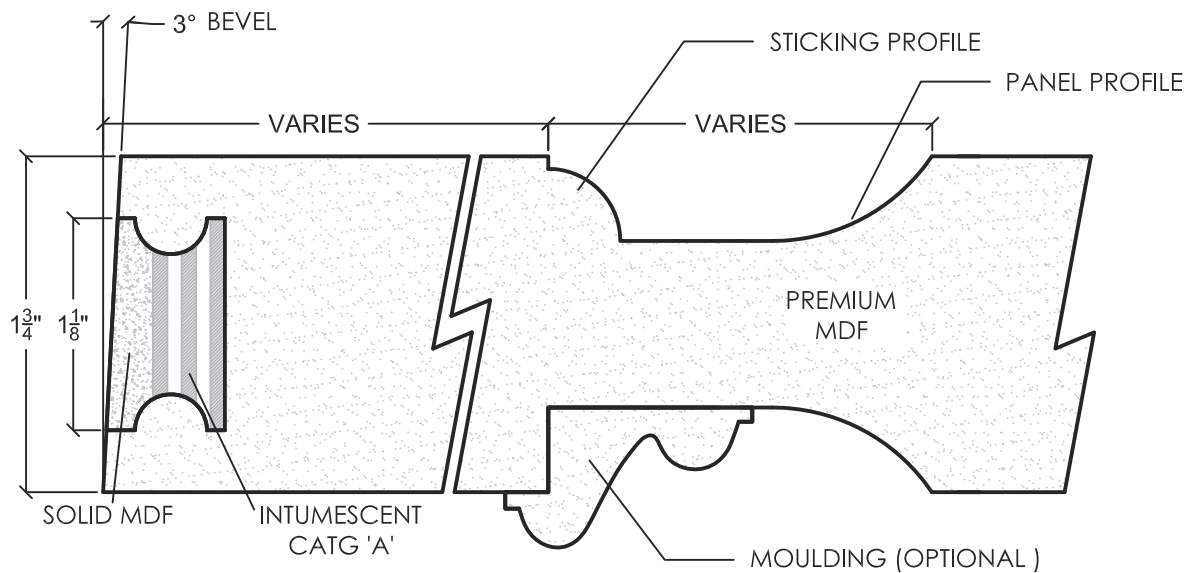
### MACHINING:

\* Factory-machining available to exacting requirements for hardware

### FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Traditional MDF 20 min. Cat 'A' Door Specifications



## AVAILABLE IN ANY WOOD VENEER

### STANDARD DIMENSIONS:

THICKNESS	1-3/4" AND 2-1/4" (± 1/16")
WIDTH	1/4 - 4/0
HEIGHT	6/8, 7/0, 8/0

### APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0	
1/6	65	68	78	(in lbs)
2/0	87	91	104	
2/4	101	106	121	
2/8	115	121	138	
3/0	129	136	155	

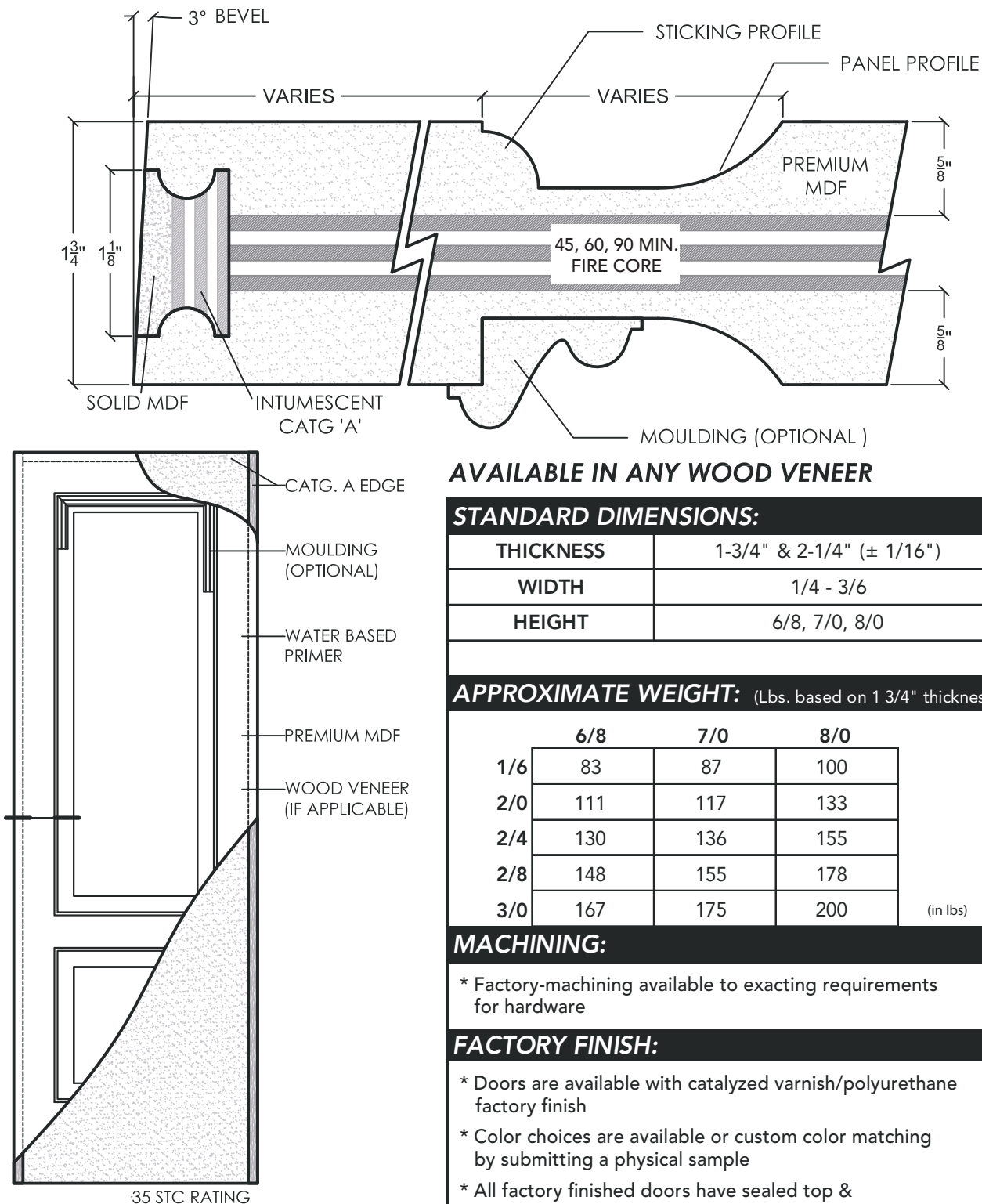
### MACHINING:

\* Factory-machining available to exacting requirements for hardware

### FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Traditional MDF 45, 60, 90 min. Door Specifications



## AVAILABLE IN ANY WOOD VENEER

### STANDARD DIMENSIONS:

THICKNESS	1-3/4" & 2-1/4" ( $\pm 1/16"$ )
WIDTH	1/4 - 3/6
HEIGHT	6/8, 7/0, 8/0

### APPROXIMATE WEIGHT: (Lbs. based on 1 3/4" thickness)

	6/8	7/0	8/0
1/6	83	87	100
2/0	111	117	133
2/4	130	136	155
2/8	148	155	178
3/0	167	175	200

(in lbs)

### MACHINING:

\* Factory-machining available to exacting requirements for hardware

### FACTORY FINISH:

- \* Doors are available with catalyzed varnish/polyurethane factory finish
- \* Color choices are available or custom color matching by submitting a physical sample
- \* All factory finished doors have sealed top & bottom rails

# Fire Rated Doors Specifications

	20 Min Catg B	20 Min Catg A	45 MIN Catg A	60 MIN Catg A	90 MIN Catg A
<b>Available Material</b>	MDF, Wood Veneer	MDF, Wood Veneer	MDF, Wood Veneer	MDF, Wood Veneer	MDF, Wood Veneer
<b>Pressure</b>	Neutral, Positive	Neutral, Positive	Neutral, Positive	Neutral, Positive	Neutral, Positive
<b>Available Thickness</b>	1-3/4", 2-1/4"	1-3/4", 2-1/4"	1-3/4", 2-1/4"	1-3/4", 2-1/4"	1-3/4", 2-1/4"
<b>Maximum Size (Single)</b>	4'0" x 9'0"	4'0" x 9'0"	3'6" x 8'0"	3'6" x 8'0"	3'6" x 8'0"
<b>Maximum Size (Pair)</b>	8'0" x 9'6"	8'0" x 9'6" (Without Hose Stream)	7'0" x 8'0"	7'0" x 8'0"	7'0" x 8'0"
<b>Maximum Vision Panel Size</b>	54" (L) x 30" (W) To a Max. of 1,296 in. <sup>2</sup>	54" (L) x 30" (W) To a Max. of 1,296 in. <sup>2</sup>	48" (L) x 26" (W) To a Max. of 1,248 in. <sup>2</sup>	N/A	N/A
<b>STC Rating</b>	33	33	35	35	36
<b>Hinges</b>	✓	✓	✓	✓	✓
<b>Cyl. Lock</b>	✓	✓	✓	✓	✓
<b>Card Reader</b>	✓	✓	✓	✓	✓
<b>Mortise Lock</b>	✓	✓	✓	✓	✓
<b>Viewers</b>	✓	✓	✓	✓	✓
<b>Cyl. Deadbolt</b>	✓	✓	✓	✓	✓
<b>Surface Exit Device</b>	✓	✓	✓	✓	✓
<b>CVR Exit Device</b>	✓	✓	✓	✓	N/A
<b>Manual Flushbolts</b>	✓	✓	✓	✓	✓
<b>Surface mount or mortise flush bolts</b>	✓	✓	✓	✓	✓
<b>Auto. Door bottom</b>	✓	✓	✓	✓	✓
<b>Surface mount closers</b>	✓	✓	✓	✓	✓
<b>Concealed closers</b>	✓	✓	N/A	N/A	N/A
<b>Standards</b>	ASTM E2074 (2000), NFPA 252 (1999), UL 10 (b) (1997), UL 10 (c) (1998), UBC 7-2 (1997), CAN / ULC S104 1980 (R1985). Intertek Services Certified				

# Factory Finish

# Factory Finish



## Our Premium Factory Finish

Our state-of-the-art factory finishing line is an automated process which is capable of finishing doors in solid color, stain, sealer and lacquer, for both interior and exterior doors.

Traditional trade finishing methods rely heavily on site conditions and workmanship. These factors can compromise the finish and the overall integrity of the door. The Doorland factory finished door is produced in a controlled environment, where advanced machinery and qualified staff ensure a superior finish for each and every door.

Factory finishing adds value and beauty to living spaces. A well-finished door can be created to accent the overall style and décor of a living area, much like a piece of well-crafted furniture.

**To ensure each and every door measures up to the Doorland standards of consistency and superior finish, our quality assurance team meticulously inspects the doors on all six sides. These scheduled quality checks are conducted throughout the factory finishing process. Our factory finished doors arrive on-site as per specification and are ready for installation.**

### How it's done?

- |          |  |
|----------|--|
| Step 1.  | The unfinished door is placed into an automated conveyer system where the factory finishing process begins.  |
| Step 2.  | The door is put through a pre-sanding stage, where only the surface is sanded.   |
| Step 3.  | After the pre-sanding is complete, the door enters a denibbing machine, where only the raised panels are sanded.                                   |
| Step 4.  | Once the surface and the raised panels are sanded, the door is put through a vacuum system where any dust and wood particles are removed.          |
| Step 5.  | The sanded and cleaned door is sent to a preheating chamber. Preheating will allow the primer and paint to adhere suitably for the desired finish. |
| Step 6.  | Once the door reaches the desired temperature, it enters the spray line where the automated spray guns apply an even amount of primer and paint.   |
| Step 7.  | The primed and painted door is placed and then stacked into a drying oven.   |
| Step 8.  | Once the primer and paint is dry, the door enters a cooling chamber where it is inspected for cracks or imperfections.                             |
| Step 9.  | After careful inspection, the door travels through a final denibbing sanding stage where all excess primer is removed.                             |
| Step 10. | Once the excess primer is removed, the door enters an automated flipping system where it is flipped and the whole process is repeated.             |
| Step 11. | Upon completion of the factory finishing process, all doors are inspected and approved by our quality assurance team.                              |

### Factory Finishing Benefits:

- Streamlined processes to improve efficiency and cost
- State-of-the-art machinery
- No exposure to external elements
- Preservation of the integrity and quality of the door
- Minimizes colour inconsistencies
- Preferable process over site finishing
- Adds style, consistency to décor

### Factory Finishing Features:

- Produced in-house
- Controlled environment
- 2 stages of sanding and primer
- Solid and custom colours
- Stain, sealer and lacquer
- All doors sealed top and bottom
- Interior and exterior doors



# Handling & Warranty

# Handling & Warranty

## LIMITED WARRANTY

Doorland Group warrants – subject to the conditions and restriction below – that all doors manufactured and sold by Doorland Group shall be free from defects in materials and workmanship for five years for interior doors and 2 years for exterior doors (with exterior sealing) from the time of manufacturing. Should any door manufactured by Doorland Group fail to conform to this published warranty, Doorland Group will repair or replace the doors. If repair or replacement is not practical, Doorland Group will refund the full purchase price of the doors. This warranty does not cover any other cost such as, refinishing, re-hanging, or anything related to the repair, replacement, or refund, Doorland Group will not be liable for any door(s) repaired or replaced without its prior written consent. The Purchaser upon receipt of doors should inspect each door.

## THIS LIMITED WARRANTY IS SUBJECT TO THE FOLLOWING:

### A. STORAGE & HANDLING INSTRUCTIONS:

- Always handle with care, preferably with 2 people.
- Always store doors horizontally on a flat dry clean surface.
- Do not slide doors on each other as they may scratch.
- Do not drag doors across floor or any other surface.
- Always use bottom and top protectors to protect the door from dirt, water and edges being damage.
- Do not subject doors to extreme heat, humid conditions, dryness or direct sunlight.
- Store at least 4" off floor, flat on a level surface in a clean, dry well-ventilated area protected from sunlight, wide swings in relative humidity, and abnormal heat or cold. Relative humidity should not be less than 25% nor more than 55%.

### B. TOLERANCES:

- Size tolerance: thickness, length, width  $\pm 1/16"$ .
- Squareness tolerance diagonal measurement difference will not exceed  $1/8"$ .
- Hardware preparation by Doorland Group shall have a tolerance  $\pm 1/32"$  on hinge preparation and lock preparation cutouts.
- Warpage will not be considered a defect unless it exceeds  $1/4"$  in the plane of the door itself. For doors  $1 \frac{3}{4}"$  or thicker, warp will not exceed  $1/4"$  in doors  $3/6 \times 7/0$  or smaller, nor will it exceed  $1/4"$  in any section of a door larger than  $3/6 \times 7/0$ . For doors less than  $1 \frac{3}{4}"$  thick, warp will not exceed  $1/4"$  for doors smaller than  $3/0 \times 7/0$ . Warp is measured by placing a straight edge on the concave face and determining the maximum distance from straight edge on the concave face and determining the maximum distance from the straight edge to door face.

## C. CARE AND FINISHING:

- Doors should not be considered ready for finish when initially received. Insure that the doors have been allowed to adapt to stable moisture content.
- The door should be completely block sanded on all surfaces with 220 grit abrasive sandpaper to remove all handling marks, raised grain and other undesirable blemishes, prior to finishing.
- All exposed surfaces must be sealed, including the top and bottom rails with a non water based sealed or primer.
- The door surface should be satisfactory in both smoothness and color before applying the next coat. Be sure coat is dry and hard before applying the next coat.
- Always obtain and follow paint manufacturer's recommendations. Never attempt to paint hardboard in moist conditions, paint will not dry quickly enough and will penetrate into the door to cause expansion.
- For exterior doors, two coats of high quality exterior grade sealer or primer must be applied as soon as the doors arrive at the job site.
- Apply two coats of high-grade enamel paint appropriate for application.

## D. MAINTENANCE:

- Due to conditions beyond our control most finishes on exterior doors deteriorate relatively quickly. Inspect the condition of exterior finishes at least once a year and refinished as often as needed to maintain the protective integrity of the finish.

## E. INSTALLATION:

- The integrity or structural strength of the doors must not be compromised in fitting to the opening, or in applying hardware, preparing for lites, louvers, plant-ons or other detailing.
- All products must be installed by an experienced door installer. Installer must drill pilot holes before installing hinges. Check screw manufactures' recommendations for size of pilot holes required. Failure to drill pilot holes, voids door warranty.
- Use the following hinges:

DOOR HEIGHT	DOOR THICKNESS	NUMBER OF BALL BEARING HINGES
UP TO 6'8"	1 3/8 (inch)	2
UP TO 6'8"	1 3/4 (inch)	3
7'0 TO 8'0	1 3/8 (inch)	4
7'0 TO 8'0	1 3/4 (inch)	4
ANY HEIGHT	over 2"	4

- Clearance between door edges and door frame should be minimum of 1/16" on the hinge edge. For latch edge and top rail the clearance should be 1/8".
- Pilot holes must be drilled for all screws that act as hardware attachments.
- Doors and door frames must be installed plumb, square and level.

## F. WARRANTY LIMITATIONS & EXCLUSIONS:

- All Doorland Group products are guaranteed, at the time of shipment. Doorland Group warrants its products to be defect-free and working under normal recommended usage.

### Characteristics excluded from this warranty:

- Unsatisfactory issues caused by failure to follow the "Receiving, Handling and Hanging" instructions set forth herein.
- Damage and/or defects caused by things beyond the control of Doorland Group.
- Warpage not exceeding 1/4" (6mm) in any section of the door measuring 36" x 84".
- Warpage refers to any distortion in the door itself not its relation to the frame or jamb.
- Exterior doors in locations without adequate overhang protection from the elements, or hung in pairs.
- Doors left unfinished at the job site and exposed to the sun or excessive cold, heat, or moisture.

The manufacture's responsibility under this warranty is as stated herein; there are no warranties that extend beyond the foregoing. Doorland Group shall not be liable for indirect, incidental or consequential damage, or for any amount in excess of the manufacture's price for the doors involved, whether the claim is for negligence or breach of warranty.

In order to provide our customers with the finest products; Doorland Group reserves the right to make design or construction changes without notice.

## G. DOORS & CLAIM PROCEDURE

- All orders must be visually inspected while driver is present. Please check:
  - a. Did you receive what was ordered?
  - b. Is the merchandise in good condition?
- All complaints must be noted on packing slip and bill of lading to file a claim.
- All complaints must be reported within 24 hours of receiving merchandise.
- To request a return of merchandise, please contact order desk for a 'Return of Merchandise' form which must be completed in full.

## H. RETURNING THE DOOR PRODUCTS

- All order cancellations, amendments or returns where Doorland Group, warranty, does not cover the return and/or Doorland Group is not at fault, are subject to a 50% standard re-stocking charge. This applies only to standard doors, custom doors cannot be returned.

### Doorland Group reserves the following rights:

- To inspect all products before they are returned or credited.
- To only accept returned products, which have been authorized by Doorland Group.
- Repair the damage without charge.
- Replace the door without charge as originally sold to the purchaser.
- Refund the original price paid to Doorland Group.

### Doorland Group is not liable for the following:

- Door repaired or replaced without its prior written consent.
- Cost of Labour, Installation or finishing of the original door or replacement door or any other cost concerning the replacement of the door.

The limited warranty applies only to the original purchaser of Doorland Group products.

Improper storage, handling, finishing and installation of doors may result in severe damage to the doors. The above guidelines will help to maintain the high quality products supplied by Doorland Group.

IF THE ABOVE INSTRUCTIONS ARE NOT FOLLOWED,  
WARRANTY WILL BECOME NULL & VOID!!!

IF YOU HAVE ANY OTHER QUESTIONS, CONTACT:

DOORLAND GROUP  
221 CREDITVIEW ROAD  
WOODBIDGE, ONTARIO, L4L 9T1  
TOLL FREE: 1-800-265-0379  
TEL: 905-850-5190  
FAX: 905-850-5193

# Machining Sheets

# Machining Sheets



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# Quote Request

# Quote Request

# QUOTATION REQUEST FORM

Contact	_____	Architect / Designer	_____	Project:	_____
Company	_____	Company	_____	Location	_____
Address	_____	Address	_____		_____
Phone	_____	Phone	_____	Deliver To:	_____
Fax	_____	Fax	_____		_____
Email	_____	Email	_____		_____

[illegible]

COMMENTS:

[illegible]





# QUOTATION REQUEST FORM

Contact	_____	Architect / Designer	_____	Project:	_____
Company	_____	Company	_____	Location	_____
Address	_____	Address	_____		_____
Phone	_____	Phone	_____	Deliver To:	_____
Fax	_____	Fax	_____		_____
Email	_____	Email	_____		_____

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COMMENTS:

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